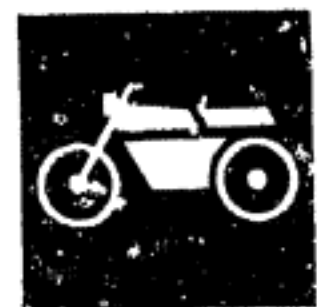




YAMAHA

PARTS CATALOGUE

RZ350N (48H) MODEL YEAR 1985

Initial Serial No. and Color Code

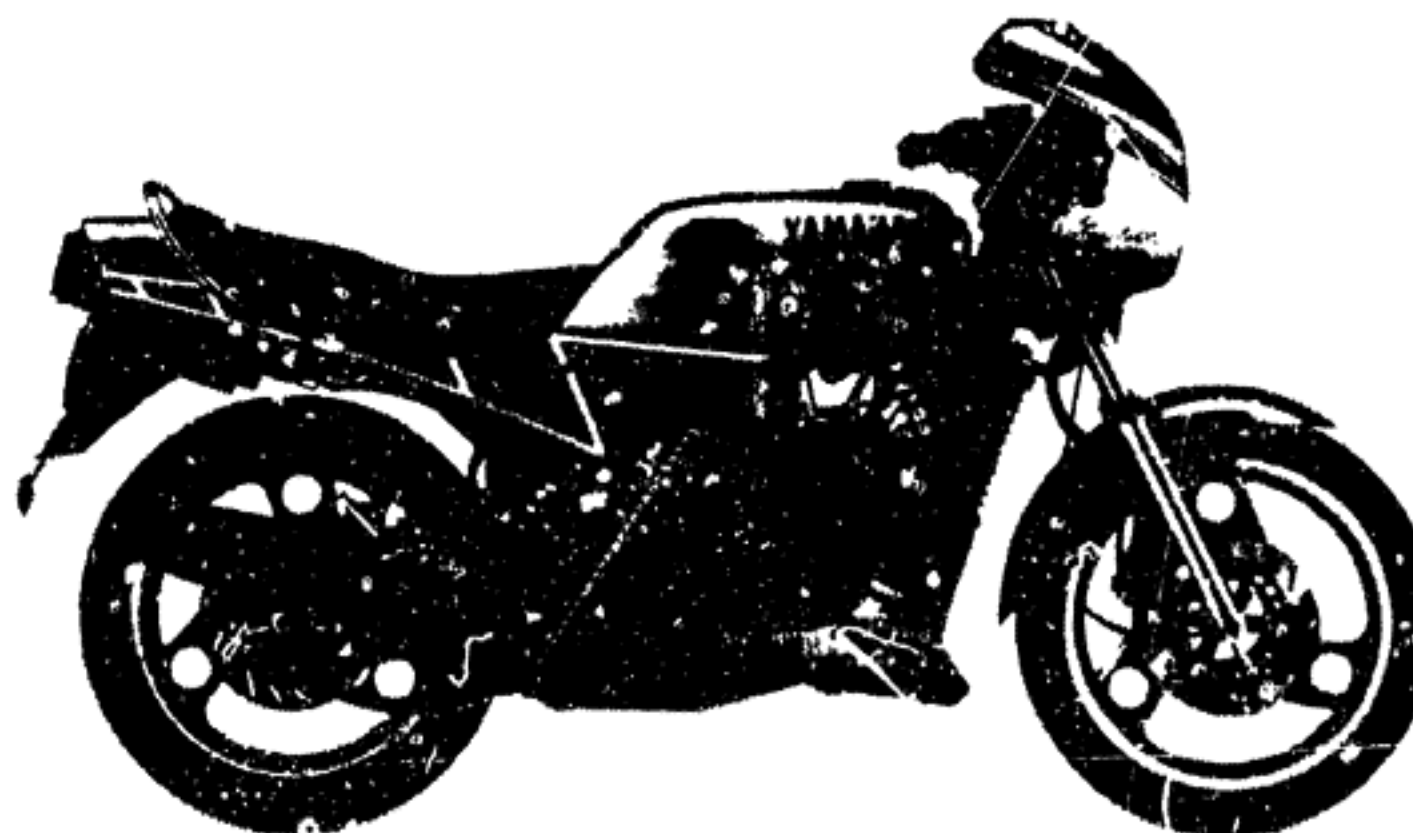
(A) Frame Serial No.	4RH-010101 and following
(B) Engine Serial No.	48H-010101 and following

RZ350NC (1EL) MODEL YEAR 1985

Frame Serial No.	1EL-000101 and following
Engine Serial No.	1EL-000101 and following

RZ350NCII (1EL) MODEL YEAR 1985

Frame Serial No.	1EL-001021~ and following
Engine Serial No.	1EL-001021~ and following



RZ350N

RZ350NC

PUBLICATION	PART NUMBER	REMARKS
OWNER'S MANUAL	LIT-11626-04-93	
SERVICE MANUAL	LIT-11616-04-70	
ASSEMBLY MANUAL	LIT-11666-04-12	

MODEL - IBM I.D. NUMBER	RZ350N 48H	RZ350NC-1EL
Initial Engine Number / Frame Number	See Page 2	
Fuel Type / Total Fuel Tank Capacity / Reserve Cap.	Unleaded Only / 20.0 Lit (5.3 gal) / 4.0 Lit (1 gal)	
ENGINE TYPE	2-Stroke, Reed Valve, YPVS	
Bore / Stroke / Number Cylinders / Displacement	64 mm / 64.0 mm / 2 / 347 cc	
Compression Ratio/Compression Pressure Min~Max	8.0:1 / NA	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING	F-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANK SHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-8,9
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,9
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	B-7
FUEL TANK	E-3~8
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-8
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

FOREWORD

— INTRODUCTION — To The Yamaha Parts Fiche

This parts fiche lists parts and sub-assemblies for the RZ360N/NC/NCII. When preparing a parts order, please refer to the most recently updated microfiche for this model.

THE YAMAHA PARTS FICHE

SYMBOLS

[]	Inactive, no longer available
U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD, SO, SW	"SD", "SO", or "SW" type oil seal
SR	"S" or "R" type circlip
F/No.	Frame No. (Applicable Machine No.)
LM	Locally made
OL	Obtain locally

SUPERSEDED PART NUMBERS

If part 'A' has been superseded by part 'B', the superseding part number "B" will appear in the part number listing with the superseded part number "A" appearing in parentheses immediately following the description.

EXAMPLE:

Ref. No	Part No.	Description	Qty.
	(Part 'B')	(Part 'A')	
8	123-45678-00-00	CYLINDER (111-12345-00)	1

A part that has been superseded in a kit may be identified by a 99999-00000 part number appearing in the part number column. The old superseded part number will appear in parentheses immediately following the description. Listed directly below the 99999 part number will be those parts making up the kit. The description of the parts making up the kit will be preceded by a small black dot (.) and the description will be indented one letter space.

EXAMPLE:

Ref. No	Part No.	Description	Qty.
8	99999-12345-00	CYLINDER (111-12345-00)	1
	234-56789-00-00	. HEAD, cylinder	1
	345-67890-00-00	. GASKET, cylinder	1

— 1 —

SIZES

Except for steel balls (ball sizes are indicated in inches), all parts sizes are indicated in millimeters as in the following examples.

Hose (Rubber or Vinyl)	Inside Diameter • Length
O-Ring	Section Area • Inside Diameter
Washer, Shim, Collar	Inside Diameter • Outside Diameter Thickness (Length)

ASSEMBLIES AND COMPONENT PARTS

Assemblies and their component parts are identified by an indentation of one letter space, and the description is preceded by a dot (.). If 2 main assemblies are listed, and have the same description (i.e., left and right sides of the same assembly), one will immediately follow the other. If each of these main assemblies is made up of almost the same components, these component parts will be listed immediately under the second main assembly line and will be indicated, as noted above.

If the component is the same for both main assemblies, the quantity indicated will be the total required. If the component is not the same for both main assemblies, the quantity for each separate item will be listed separately.

EXAMPLES:

Description	Qty.
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
.	
. LEVER, starter, left	1
. LEVER, starter, right	1

— 2 —

CONTENTS

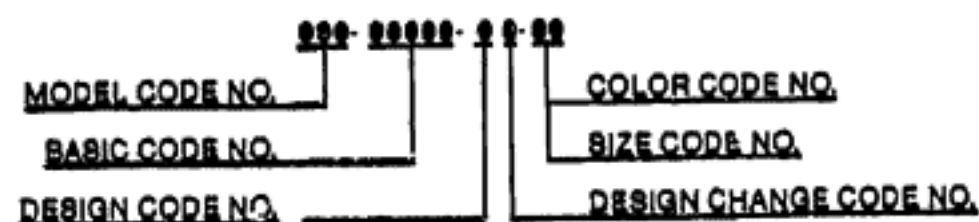
AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FA-RING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

FOREWORD

THE YAMAHA PART NUMBER

The Yamaha part number consists of 12 digits. Each number represents a specific piece of information relating to a replacement part. The following is a guide for reading and interpreting the Yamaha part number.

BASIC PART NUMBER CONFIGURATION:



MODEL CODE NUMBER

FIRST THREE DIGITS... 000-00000-00-00

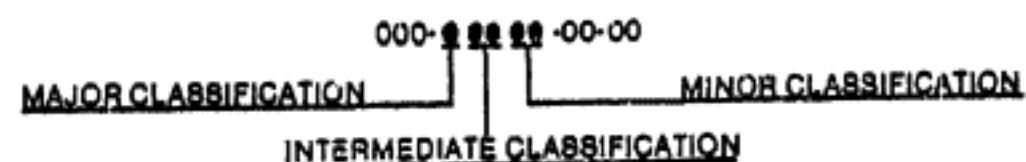
Every model in each Yamaha product line is assigned a model number to identify that particular model. All component parts are given the model code number relating to the model on which they were first used.

EXAMPLE: 2K3-00000-00-00 identifies the X8750D.
2F4-00000-00-00 identifies the GT80E.

BASIC CODE NUMBER

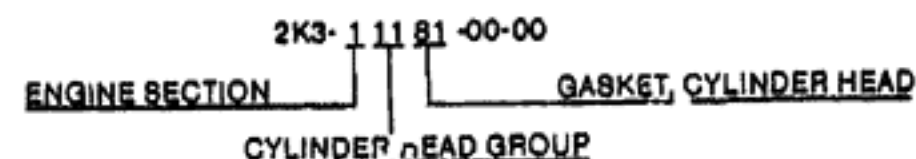
MIDDLE FIVE DIGITS... 000-00000-00-00

These "Middle Five Digits" indicate the type of part i.e., piston, rings, lower units, etc. The five digits are broken down as follows:



The "Major Classification" indicates the section to which the parts belong, i.e., engine, electrical, etc. The "Intermediate" and "Minor Classifications" indicate more specific details.

EXAMPLE:



- 3 -

DESIGN CODE NUMBER: 000-00000-00-00

The design code distinguishes like component parts from one another when specification differences are involved. For example, distinguishing a standard size piston ring from an oversized piston ring.

EXAMPLE: 4U8-11810-00-00 Standard Piston Ring Set for XJ550H
4U8-11810-01-00 Oversize Piston Ring Set for XJ550H

DESIGN CHANGE CODE NUMBER: 000-00000-00-00

This code number is used to identify a difference between a new component part and old one when a new part is created by changing the old one.

EXAMPLE:

4U8-11810-00-00 XJ550H Piston Ring Set, std. - ORIGINAL.
4U8-11810-01-00 XJ550H Piston Ring Set, std. - FIRST DESIGN CHANGE

Only major changes to performance, durability, quality, appearance, cost or interchangeability will affect a part number change.

COLOR CODE & SIZE CODE NUMBER: 000-00000-00-00

When applicable, the last two digits of the part number identify:

1. Color Code: The painted color or type of plating or surface treatment used on certain parts.
2. Size Code: The last two digits are also used to show the size of parts (mm). Such as the thickness of shims or the size of pistons.

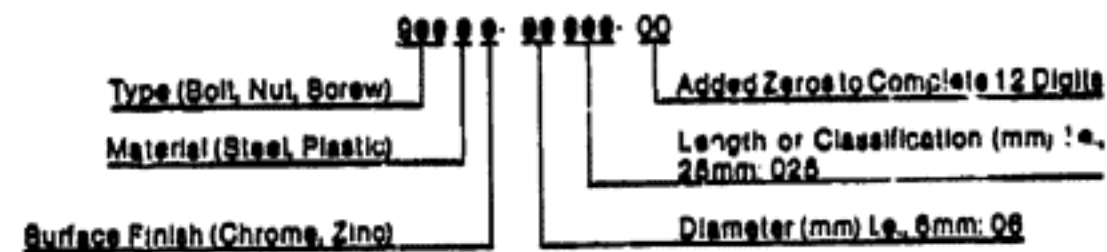
- 4 -

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	G-3,4
COWLING	K-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,9
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	B-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	C-3
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

FOREWORD

HARDWARE (Fastener) PART NUMBER CONFIGURATION:



TYPE:

A fastener part number always begins with the number "9" followed by either a 0, 1, 2, 3, 4, 5, 7 or 8 designating one of eight major divisions within this group.

EXAMPLE: 90000-00000-00 "0" designates various types.
 91000-00000-00 "1" designates bolts, cotter pins, etc.
 92000-00000-00 "2" designates screws, nuts, etc.
 93000-00000-00 "3" designates oil seals, o-rings, bearings, etc.
 94000-00000-00 "4" designates spark plugs.
 95000-00000-00 "5" designates bolts and nuts.
 97000-00000-00 "7" designates ISO bolts.
 98000-00000-00 "8" designates ISO screws and nuts.

The only major divisions which the mechanic should become familiar with are those related to the general hardware (nuts, bolts, and washers), since these are the most commonly used and most often replaced items. By knowing how to interpret the part number, the dimensions of a piece of hardware can be determined. This can be very helpful during major engine repair, and general parts replacement.

BOLT EXAMPLE:

91311-08 018-00
 9mm outside diameter 18mm in length

EXCEPTION:

It is NOT possible to identify the LENGTH of bolts having a 901 prefix. Only the bolt diameter can be identified with this number.

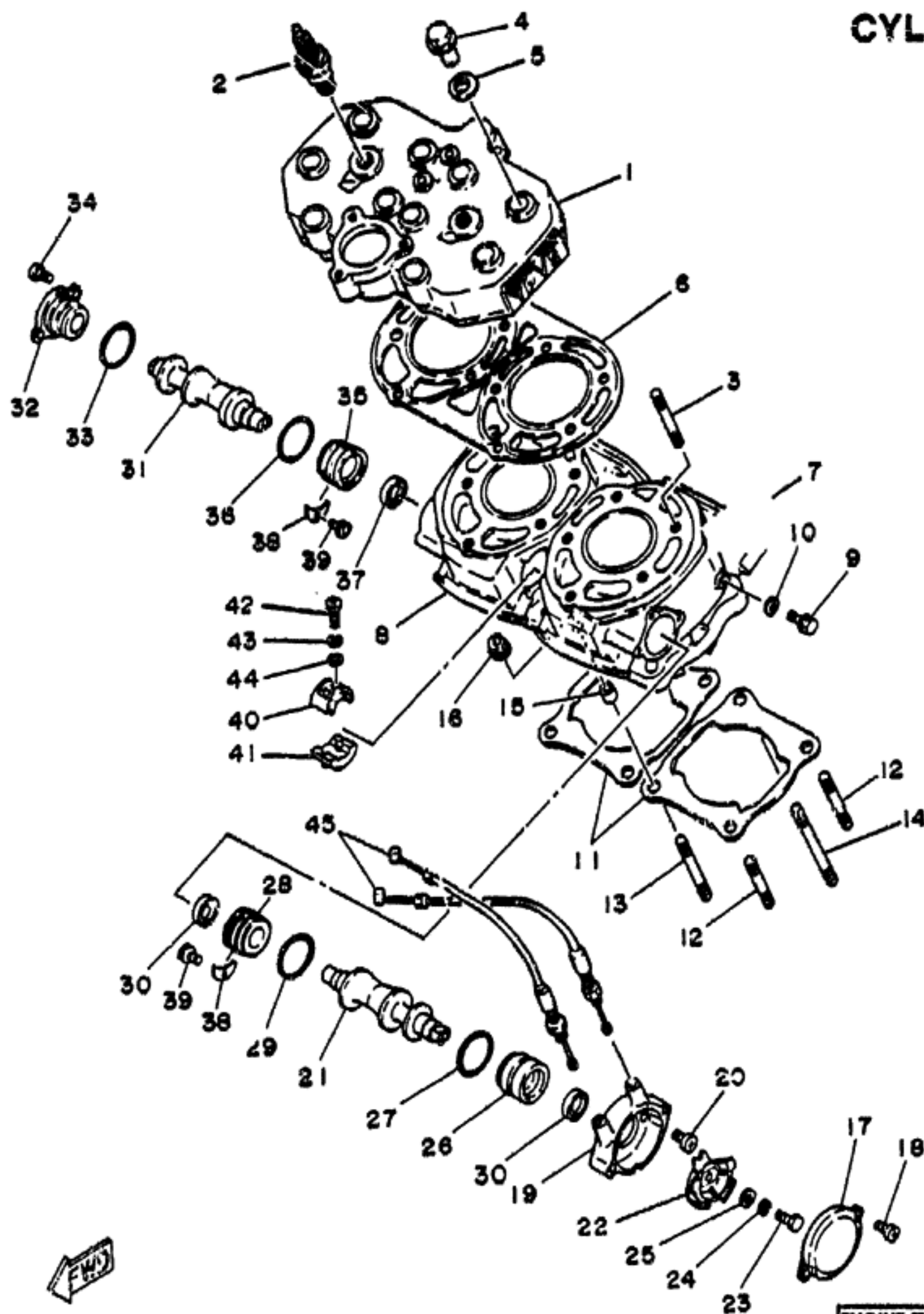
NUT AND WASHER EXAMPLE:

95301-08600-00 Nut
 8mm inside diameter
 90201-25290-00 Washer
 25mm inside diameter

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CONTENTS

AIR FILTER	A-12
CABLE	C-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	A-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



31K300-3010

CYLINDER

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	31K-11111-00-00	HEAD, cylinder 1	1	1	1	
2	NGK-BR8ES-00-00	PLUG, spark (94701-00204)	2	2	2	
3	90116-08424-00	BOLT, stud	10	10	10	
4	90179-08343-00	NUT	10	10	10	
5	90201-122A7-00	WASHER, plate	10	10	10	
6	31K-11181-00-00	GASKET, cylinder head 1	1	1	1	
7	48H-11311-00-00	CYLINDER 1	1	1	1	
8	48H-11321-00-00	CYLINDER 2	1	1	1	
9	98826-08010-00	BOLT, flange	2	2	2	
10	90430-08166-00	GASKET	2	2	2	
11	29L-11351-00-00	GASKET, cylinder	2	2	2	
12	90116-08318-00	BOLT, stud	4	4	4	
13	90116-08388-00	BOLT, stud	2	2	2	
14	90116-08064-00	BOLT, stud	2	2	2	
15	98510-10114-00	PIN, dowel (91810-03014)	4	4	4	
16	90179-08491-00	(90179-08299)	8	8	8	
17	29L-1131R-00-00	CAP, seal	1	1	1	
18	98506-08012-00	SCREW, pan head ...	2	2	2	
19	29L-1131M-00-00	COVER	1	1	1	
20	98580-08012-00	SCREW, pan head (98503-08012)	2	2	2	
21	31K-1131A-00-00	VALVE 1	1	1	1	
22	29L-1132E-00-00	PULLEY 1	1	1	1	
23	97116-08023-00	BOLT (97316-08020) .	1	1	1	

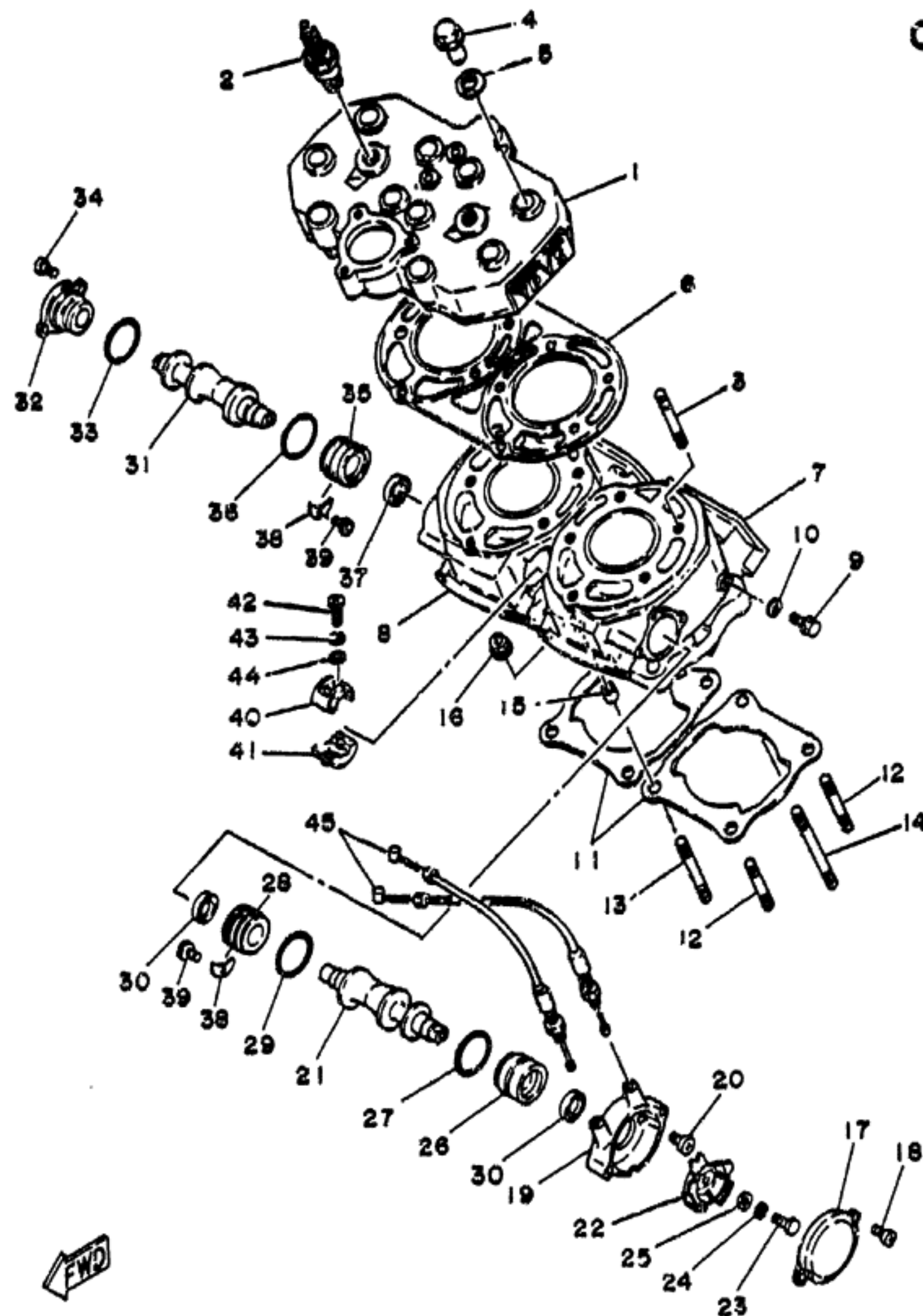
**48H-W0001-00-XX TOP END GASKET KIT
SEE GRID H-1 FOR COMPONENT PARTS.**

A-5

ENGINE TYPE	2-Stroke, Reed Valve, YPV3
Bore / Stroke / Number Cylinders / Displacement	64.0mm / 54.0mm / 2 / 347cc
Compression Ratio/Compression Pressure Min~Max	6.0:1 / NA
Cylinder Head:	M8: 2.5 m-kg (18 ft-lbs)

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
DOWNING	F-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELBOYRIAL 1	Q-8,9
ELBOYRIAL 2	Q-7,8
EXHAUST	B-7~10
FAIRING	F-8,9
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	Q-9
HEADLIGHT	Q-2
LEVER	Q-9
METER	Q-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-8
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	Q-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	Q-4
WATER PUMP	A-8



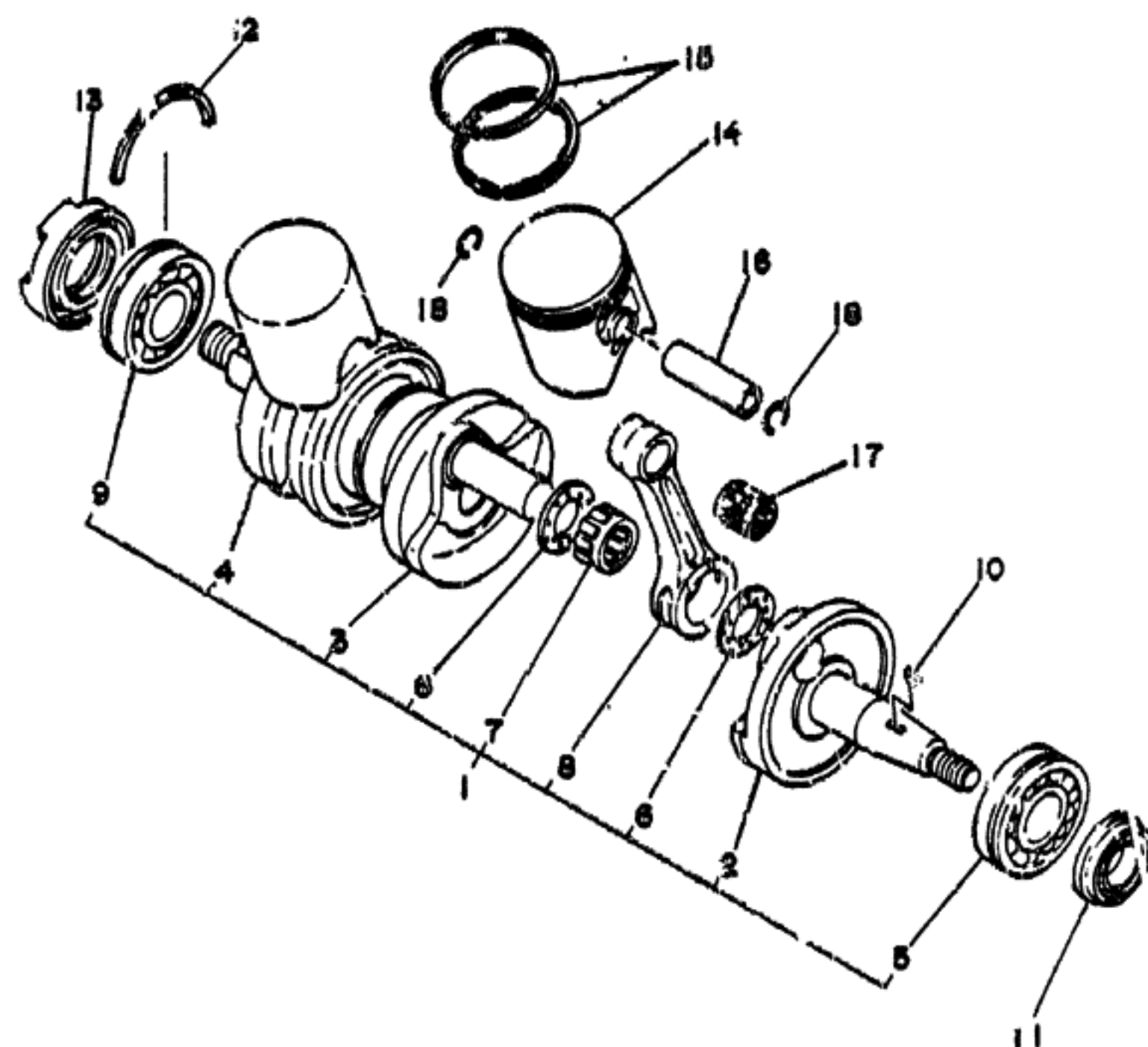
CYLINDER

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
24	92906-06100-00	WASHER, spring	1	1	1	
25	92906-06600-00	WASHER, plate	1	1	1	
26	31K-1131U-00-00	HOLDER 3.....	1	1	1	
27	93210-30640-00	O-RING	1	1	1	
28	31K-1131F-00-00	HOLDER 2.....	1	1	1	
29	93210-30640-00	O-RING	1	1	1	
30	93108-23010-00	OIL SEAL.....	2	2	2	
31	31K-1132A-00-00	VALVE 2	1	1	1	
32	31K-1131B-00-00	HOLDER 1.....	1	1	1	
33	93210-30640-00	O-RING	1	1	1	
34	98806-06012-00	SCREW, pan head ...	2	2	2	
35	31K-1131F-00-00	HOLDER 2.....	1	1	1	
36	93210-30640-00	O-RING	1	1	1	
37	93108-23010-00	OIL SEAL	1	1	1	
38	31K-1191B-00-00	PLATE, thrust 1	2	2	2	
39	91316-08010-00	BOLT	2	2	2	
40	29L-1131H-00-00	JOINT 1.....	1	1	1	
41	29L-1131J-00-00	JOINT 2.....	1	1	1	
42	98811-04025-00	SCREW, pan head ...	2	2	2	
43	92901-04600-00	WASHER, spring (92903-04100)	2	2	2	
44	92901-04600-00	WASHER, plate	2	2	2	
45	29L-1133E-00-00	CABLE, pulley 1	2	2	2	

ENGINE TYPE	2-Stroke, Reed Valve, YPVS
Bore / Stroke / Number Cylinders / Displacement	64.0mm / 84.0mm / 2 / 347cc
Compression Ratio/Compression Pressure Min~Max	6.0:1 / NA
Cylinder Head:	M8: 2.6 m-kp (16 ft-lbs)

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-3,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	C-3,6
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
PAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,1/
FRONT MASTER CYL.	B-12
FRONT WHEEL	E-7
FUEL TANK	B-3~
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	C-9
HEADLIGHT	C-2
LEVER	C-9
METER	C-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	C-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	C-4
WATER PUMP	A-8



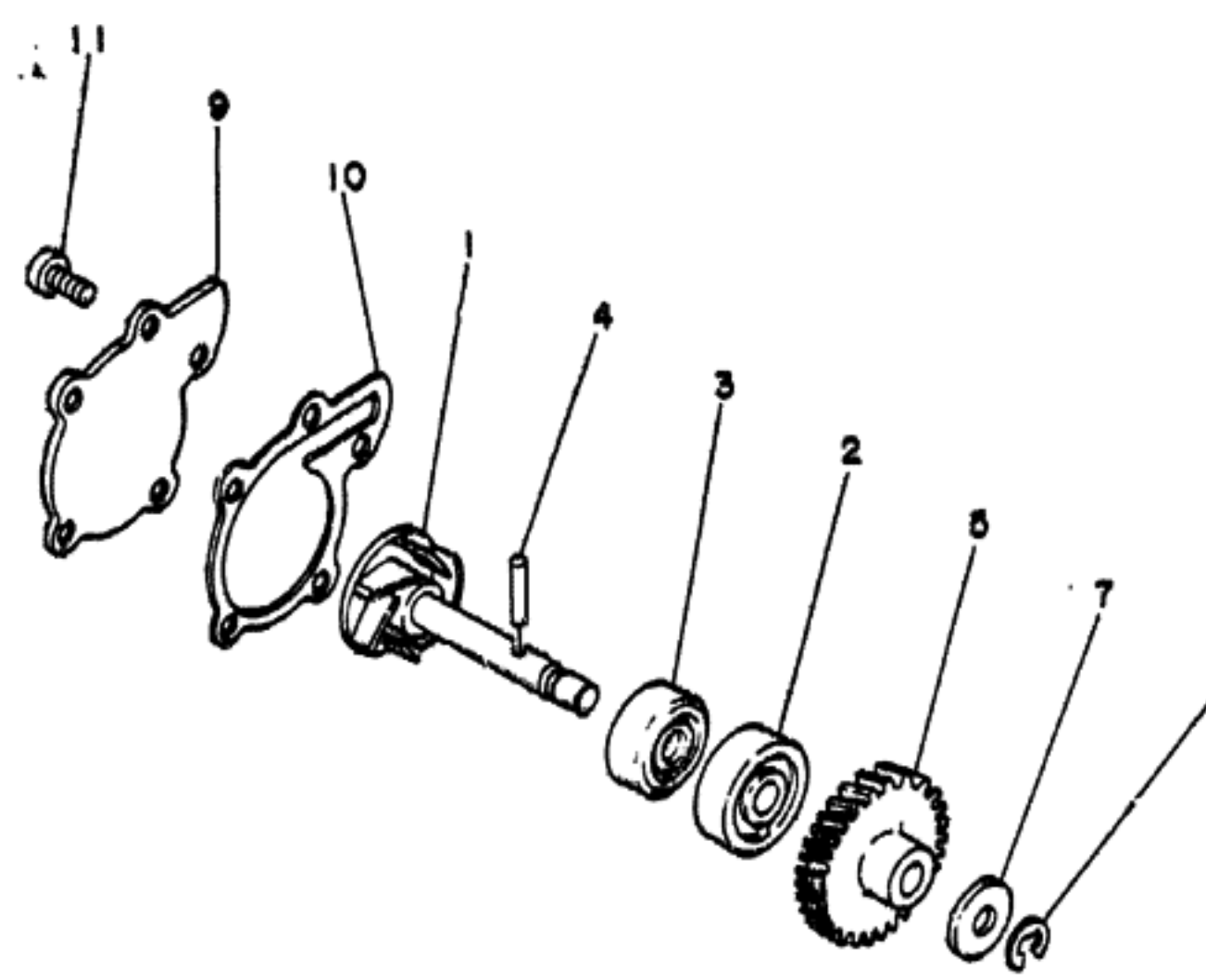
29L010-3021

CRANKSHAFT - PISTON

Ref. No.	Part Number	Description	N	INC	INC	Remarks
1	29L-11400-21-00	CRANKSHAFT ASSY (29L-11400-20)	1	1	1	
2	29L-11412-00-00	CRANK 1	1	1	1	
3	29L-11409-30-00	CRANK SUB ASSY (29L-11409-00)	1	1	1	
4	29L-11442-10-00	CRANK 4	1	1	1	
5	93308-30553-00	BEARING (93308-30510)	1	1	1	
6	90209-22248-00	WASHER	4	4	4	
7	93310-82244-00	BEARING, CYLINDRICAL	2	2	2	
8	29L-11851-13-00	ROD, CONNECTING	2	2	2	
9	93308-30631-00	BEARING	1	1	1	
10	90200-08033-00	KEY, WOODRUFF	1	1	1	
11	93103-28108-00	OIL SEAL	1	1	1	
12	278-17424-01-00	CIRCLIP 1	1	1	1	
13	93103-40077-00	OIL SEAL	1	1	1	
14	31K-11831-00 84	PISTON (STD)	2	2	2	
	31K-11835-00-00	PISTON (0.25MM O/S)	2	2	2	AP
	31K-11836-00-00	PISTON (0.50MM O/S)	2	2	2	AP
15	31K-11810-00-00	PISTON RING SET (STD)	2	2	2	
	31K-11810-10-00	PISTON RING SET (1ST O/S)	2	2	2	AP
	31K-11810-20-00	PISTON RING SET (2ND O/S)	2	2	2	AP
16	4L0-11833-00-00	PIN, PISTON	2	2	2	
17	93310-318H6-00	BEARING, CYLINDRICAL	2	2	2	
18	93450-17128-00	CLIP, PISTON PIN (4V2-11834-00)	4	4	4	

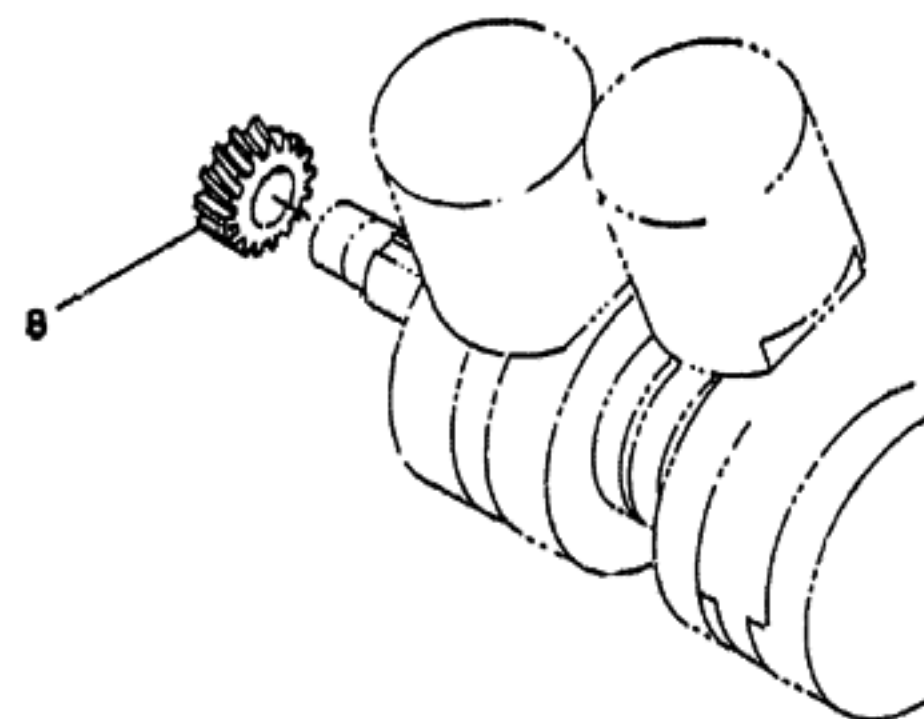
CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	C-5,6
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	D-12
FRONT WHEEL	D-7
FUEL TANK	D-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	C-9
HEADLIGHT	C-2
LEVER	C-9
METER	C-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-2,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-5,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	C-3
TECHNICAL BULLETINS	K-ROW
TO. AND GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	C-4
WATER PUMP	A-8



WATER PUMP

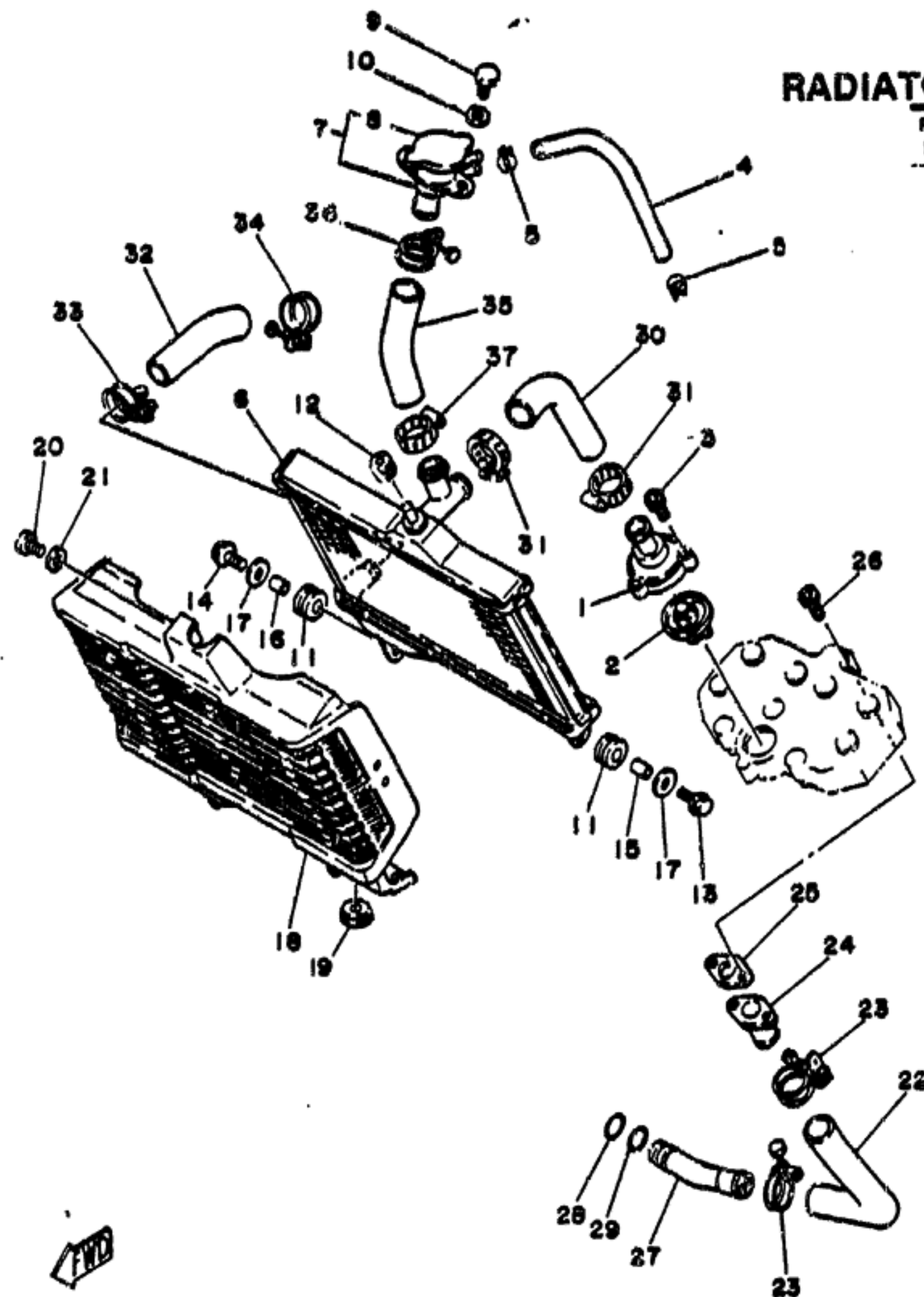
Ref. No.	Part Number	Description	N	NC	NCI	Remarks
1	4L0-12480-01-00	IMPELLER SHAFT ASS'Y.....	1	1	1	
2	93306-30003-00	BEARING (B6300Z)	1	1	1	
3	93103-10147-00	OIL SEAL (93103-10113)	1	1	1	
4	93603-22028-00	PIN, dowel	1	1	1	
5	4L0-12489-00-00	GEAR, Impeller shaft	1	1	1	
6	99001-07800-00	CIRCLIP	1	1	1	
7	90201-08784-00	WASHER, plate	1	1	1	
8	4L0-12436-00-00	GEAR, drive.....	1	1	1	
9	4L0-12422-00-00	COVER, housing.....	1	1	1	
10	4L0-12428-00-00	GASKET, housing cover 2.....	1	1	1	
11	9C501-08014-00	SCREW, pan head (92501-08014)	5	5	5	



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CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	G-3,4
COWLING #	F-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-6
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-3
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



RADIATOR - HOSE

Ref. No.	Part Number	Description	N	NO	NOII	Remarks
1	28L-12448-00-00	JOINT	1	1	1	
2	28L-12411-00-00	THERMOSTAT	1	1	1	
3	91318-06020-00	BOLT	3	3	3	
4	28L-12485-00-00	PIPE 8	1	1	1	
5	90487-13083-00	CLIP	2	2	2	
6	28L-12461-00-00	RADIATOR ASS'Y ...	1	1	1	
7	47X-12590-01-00	CONDUCTION ASS'Y (28L-12590-00)	1	1	1	
8	23W-12462-00-00	CAP, radiator	1	1	1	
9	97313-06018-00	BOLT (97301-06018)	2	2	2	
10	90201-06067-00	WASHER, plate	2	2	2	
11	90480-15363-00	GROMMET	2	2	2	
12	90480-16284-00	GROMMET	1	1	1	
13	95806-06025-00	BOLT, flange	1	1	1	
14	95806-06020-00	BOLT, flange	1	1	1	
15	90387-07392-00	COLLAR	1	1	1	
16	90387-07390-00	COLLAR	1	1	1	
17	90201-060A3-00	WASHER, plate	2	2	2	
18	22L-12467-00-00	COVER, radiator	1	1	1	
19	90480-12014-00	GROMMET	2	2	2	

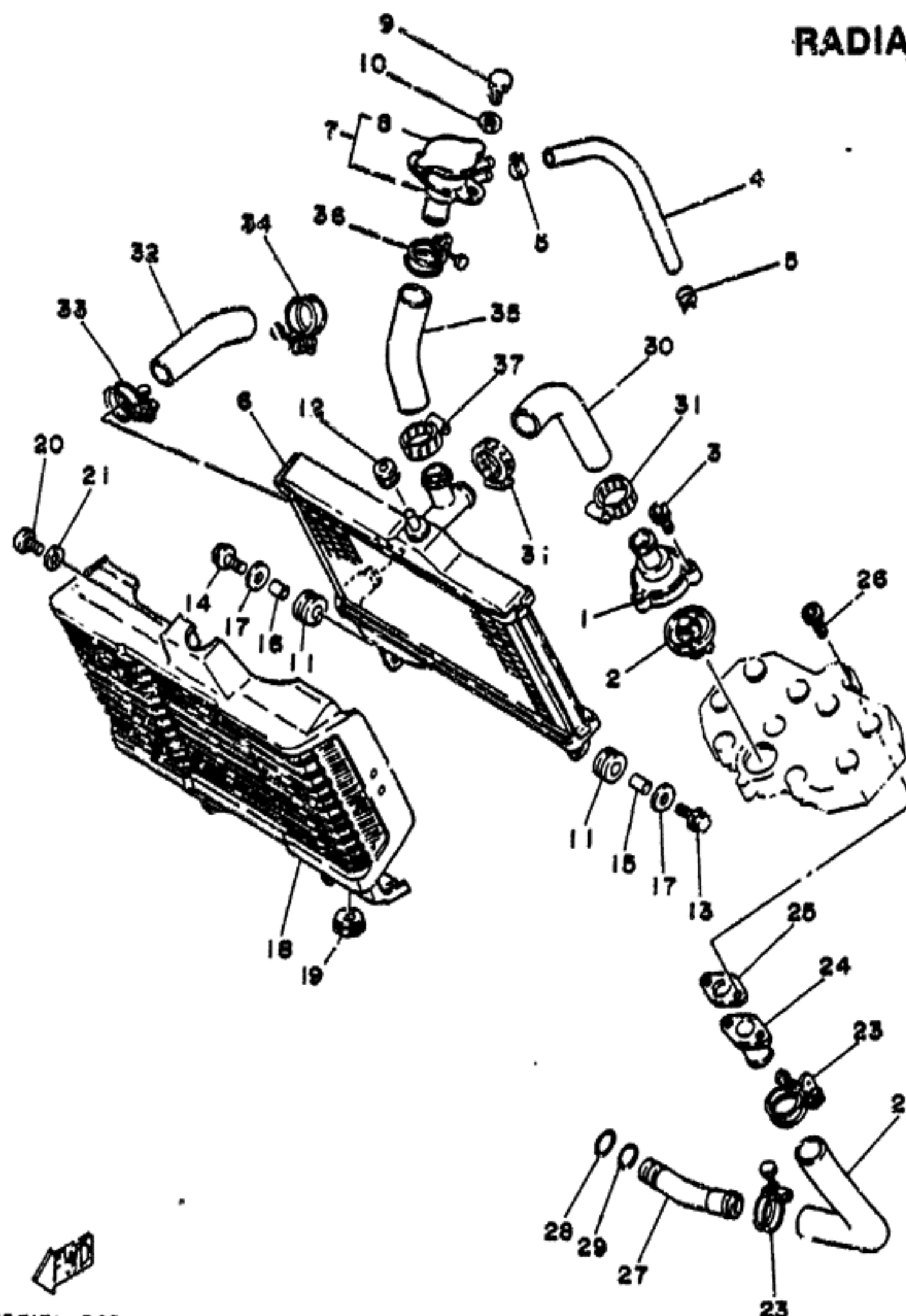
CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING "	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-8,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	B-9
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

33E171-3051

A-9

Cooling System / Capacity / Cap. Opening Pressure	Liquid / 1.5 Lit (1.6 qt) / 0.78~1.05 kg/cm ² (10.7~15 psi)
Coolant Type / Mixing Ratio	Ethylene Glycol-Water / 1:1



RADIATOR - HOSE

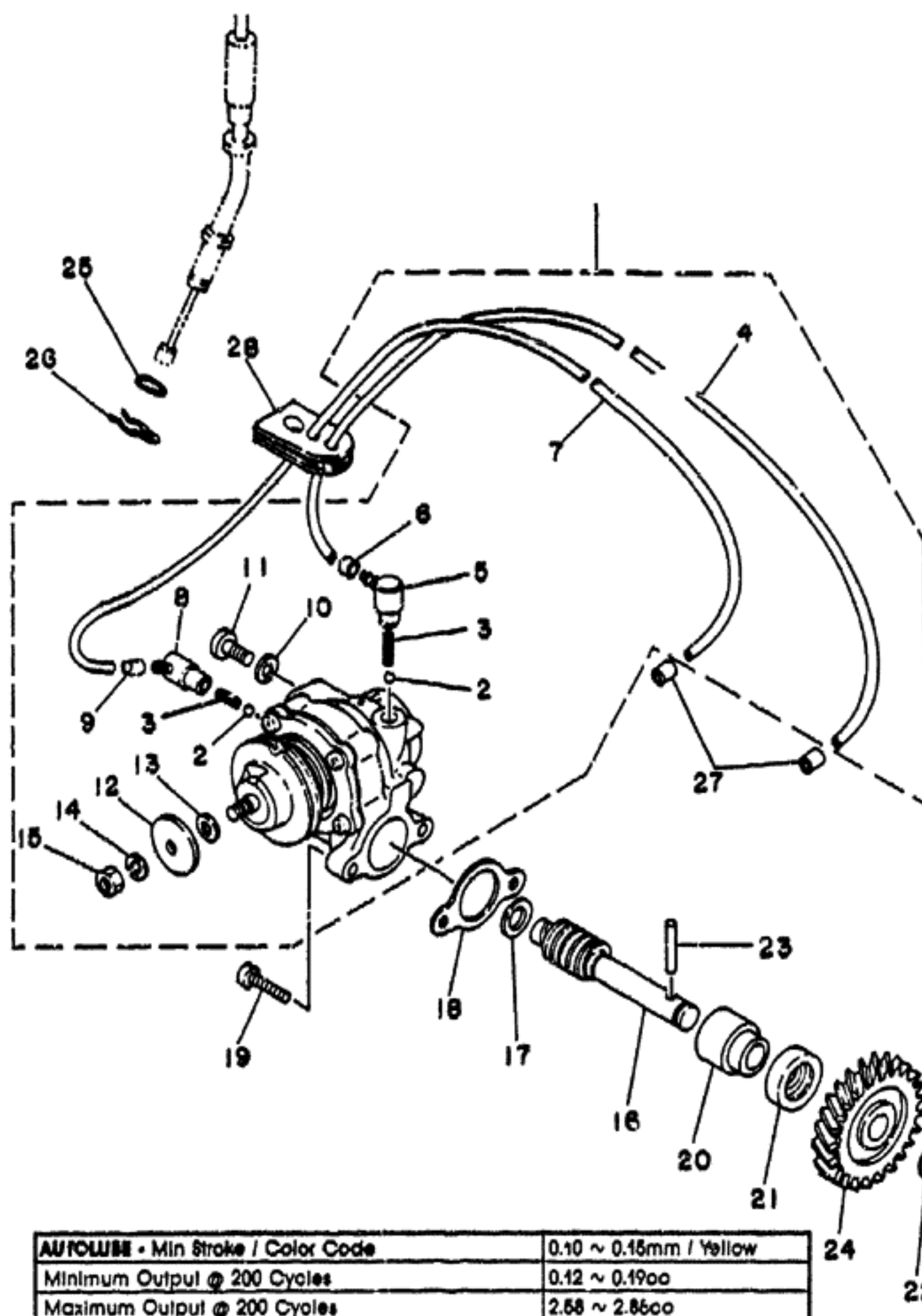
Ref. No.	Part Number	Description	N	NC	NCII	Remarks
20	92506-06016-00	SCREW, pan head ...	1	1	1	
21	90201-06067-00	WASHER, plate (90201-06380)	1	1	1	
22	29L-12461-00-00	PIPE 1	1	1	1	
23	90460-30158-00	CLAMP, hose	2	2	2	
24	4L0-12479-00-00	JOINT	1	1	1	
25	4L0-12435-00-00	GASKET	1	1	1	
26	91316-06020-00	BOLT	2	2	2	
27	29L-12469-00-00	JOINT	1	1	1	
28	93210-16314-00 (93210-17239)		1	1	1	
29	93440-19003-00	CIRCLIP	1	1	1	
30	29L-12482-00-00	PIPE 2	1	1	1	
31	90460-27219-00	CLAMP, hose	2	2	2	
32	4L0-12484-00-00	PIPE 4	1	1	1	
33	90460-30158-00	CLAMP, hose	1	1	1	
34	90460-30159-00	CLAMP, hose	1	1	1	
35	29L-12483-00-00	PIPE 3	1	1	1	
36	90460-30158-00	CLAMP, hose	1	1	1	
37	90460-27219-00	CLAMP, hose	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-9
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	E-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

A-10

Cooling System / Capacity / Cap Opening Pressure	Liquid / 1.8 lit (4.6 qt) 11.75~1.05 kg/cm ² (10.7~16 psi)
Coolant Type / Mixing Ratio	Ethylene Glycol-Water / 1:1



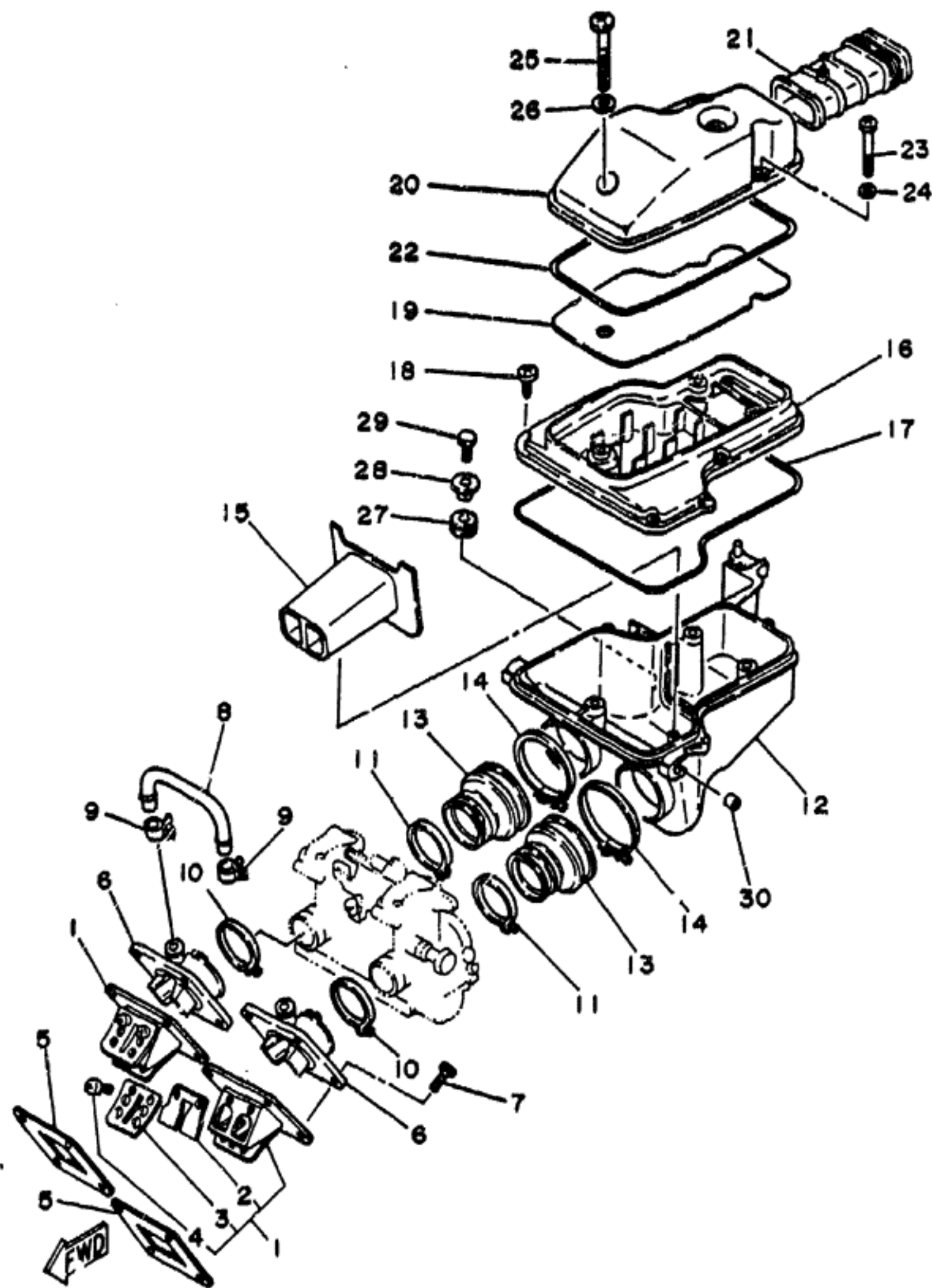
29L010-3060

OIL PUMP

Ref. No.	Part Number	Description	N	NC	NOII	Remarks
1	1UA-13101-00-00	OIL PUMP ASS'Y (4L0-13101-04).....	1	1	1	
2	93505-32002-00	BALL.....	2	2	2	
3	90501-02018-00	SPRING, check ball (278-13169-00)....	2	2	2	
4	90445-05203-00	HOSE.....	1	1	1	
5	353-13552-01-00	NOZZLE.....	1	1	1	
6	90468-02033-00	CLIP.....	1	1	1	
7	90445-05765-00	HOSE.....	1	1	1	
8	353-13552-01-00	NOZZLE.....	1	1	1	
9	90468-02033-00	CLIP.....	1	1	1	
10	00430-04004-00	GASKET.....	1	1	1	
11	98901-04008-00	SCREW, blind.....	1	1	1	
12	137-13138-01-00	PLATE, adjusting...	1	1	1	
13	137-13137-00-03	SHIM (0.3T).....	1	1	1	U.R.
	137-13137-00-05	SHIM (0.5T).....	1	1	1	U.R.
	137-13137-00-10	SHIM (1.0T).....	1	1	1	U.R.
14	92990-05100-00	WASHER, spring (92903-05100).....	1	1	1	
15	98301-05600-00	NUT.....	1	1	1	
16	4L0-13175-02-00	SHAFT, worm.....	1	1	1	
17	90201-08624-00	WASHER, plate.....	1	1	1	
18	8Y0-13116-01-00	GASKET, pump case (8Y0-13116-00).....	1	1	1	
19	98501-05016-00	SCREW, pan head...	2	2	2	
20	1E7-13176-00-00	METAL, worm shaft outer.....	1	1	1	
21	93101-10002-00	OIL SEAL.....	1	1	1	
22	93430-08036-00	CIRCLIP.....	1	1	1	
23	93603-22028-00	PIN, dowel.....	1	1	1	
24	4L0-13178-00-00	GEAR, pump drive...	1	1	1	
25	93210-07100-00	O-RING.....	1	1	1	
26	90468-03086-00	CLIP.....	1	1	1	
27	90468-02033-00	CLIP.....	2	2	2	
28	4L0-13174-00-00	HOLDER, oil pipe....	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	U-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-9



AIR FILTER

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	1UA-13610-00-00	REED VALVE ASS'Y (31K-13610-00)	2	2	2	
2	10V-13613-01-00	REED, VALVE	2	2	2	
3	1UA-13616-00-00	STOPPER, REED VALVE (10V-13616-00)	2	2	2	
4	98500-03008-00	SCREW, PANHEAD W/ WASHER (98501-03008)	4	4	4	
5	31K-13621-00-00	GASKET, VALVE SEAT	2	2	2	
6	31K-13565-01-00	JOINT, CARB. (31K-13565-00) ..	2	2	2	
7	91316-06025-00	BOLT	8	8	8	
8	48H-14465-00-00	PIPE	1	1	1	
9	90467-20085-00	CLIP	2	2	2	
10	90450-44048-00	CLAMP, HOSE (90460-4/108) ..	2	2	2	
11	90480-49058-00	CLAMP, HOSE	2	2	2	
12	51L-14411-00-00	CASE, AIR CLEANER 1 (29L-14411-00)	1	1	1	
13	29L-14453-01-00	JOINT, AIR CLEANER 1 (29L-14453-00)	2	2	2	
14	90460-88230-00	CLAMP, HOSE	2	2	2	
15	29L-1441F-00-00	PARTITION, AIR CLEANER CASE 1	1	1	1	
16	29L-14421-00-00	CASE, AIR CLEANER 2	1	1	1	
17	11H-14452-00-00	SEAL (29L-14452-00)	1	1	1	
18	97780-50625-00	SCREW, TAPPING	6	6	6	
19	29L-14451-00-00	ELEMENT, AIR CLEANER	1	1	1	
20	29L-14412-00-00	CAP, CLEANER CASE 1	1	1	1	
21	29L-14437-00-00	DUCT	1	1	1	
22	1VJ-14462-00-00	SEAL (29L-14457-00)	1	1	1	
23	98501-06055-00	SCREW, PAN HEAD	2	2	2	
24	90201-061A5-00	WASHER, PLATE	2	2	2	
25	92501-06075-00	SCREW, PAN HEAD	1	1	1	
26	90201-061A5-00	WASHER, PLATE	1	1	1	
27	90480-16233-00	GROMMET	1	1	1	
28	90387-07037-00	COLLAR	1	1	1	
29	97001-06018-00	BOLT (97301-06018)	1	1	1	
30	90445-12718-00	HOSE	2	2	2	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
PAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

CARBURETOR

RZ350N

CONTENTS

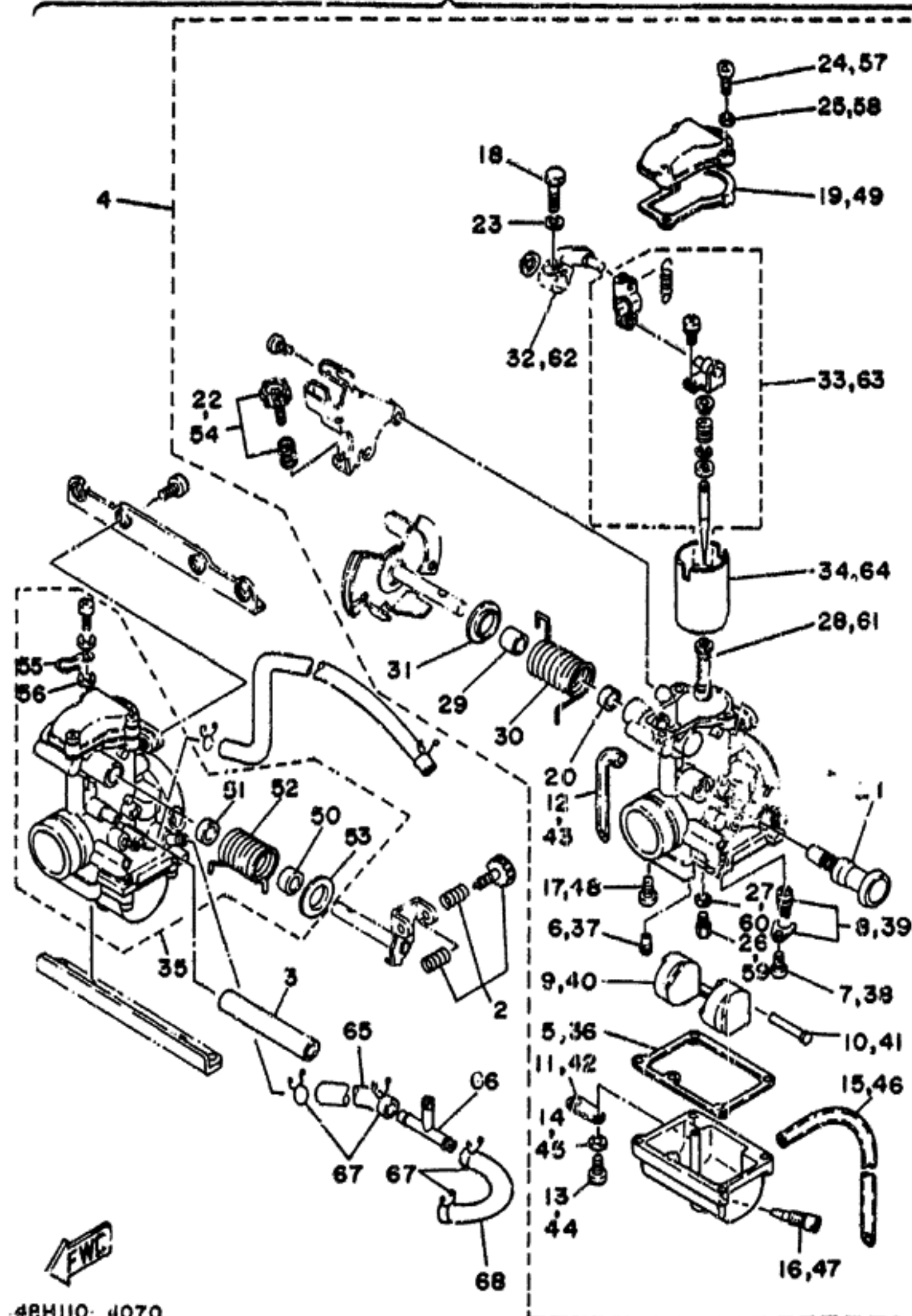
AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-8,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,8
ELECTRICAL 1	G-5,9
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,8
FENDER	D-5
FOOTREST	F-1~3
FRA/FE	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-3
SIDE COVER	D-5,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,8
TURN SIGNAL	G-4
WATER PUMP	A-8

RZ350N

RZ350N

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	[48H-14100-00-00]	CARBURETOR ASS'Y	1			
2	48H-1490K-00-00	STOP SCREW/ SET	1			
3	48H-14987-00-00	HOSE	1			
4	48H-14101-00-00	CARBURETOR ASS'Y 1	1			
5	304-14184-00-00	GASKET, float chamber.....	1			
6	260-14142-20-A0	JET, pilot (#20)	1			
7	98590-04008-00	SCREW, pan head (98501-04008) ...	1			
8	48H-14107-28-00	NEEDLE VALVE SET.....	1			
9	4L0-14185-00-00	FLOAT	1			
10	537-14186-00-00	PIN, float.....	1			
11	500-14148-00-00	PLATE	1			
12	4L0-14197-00-00	PIPE.....	1			
13	98511-04018-00	SCREW, pan head	4			
14	92901-04600-00	WASHER, spring (92903-04100) ...	4			
15	4L0-14198-00-00	PIPE.....	1			
16	12R-14191-00-00	PLUG, drain	1			
17	98501-05013-00	SCREW, pan head	2			
18	583-14592-00-00	SCREW.....	1			
19	48H-14536-00-00	GASKET	1			
20	256-14997-00-00	SEAL	1			
21	4U5-14171-00-00	PLUNGER, starter	1			
22	41V-14103-00-00	THROTTLE SCREW SET	1			

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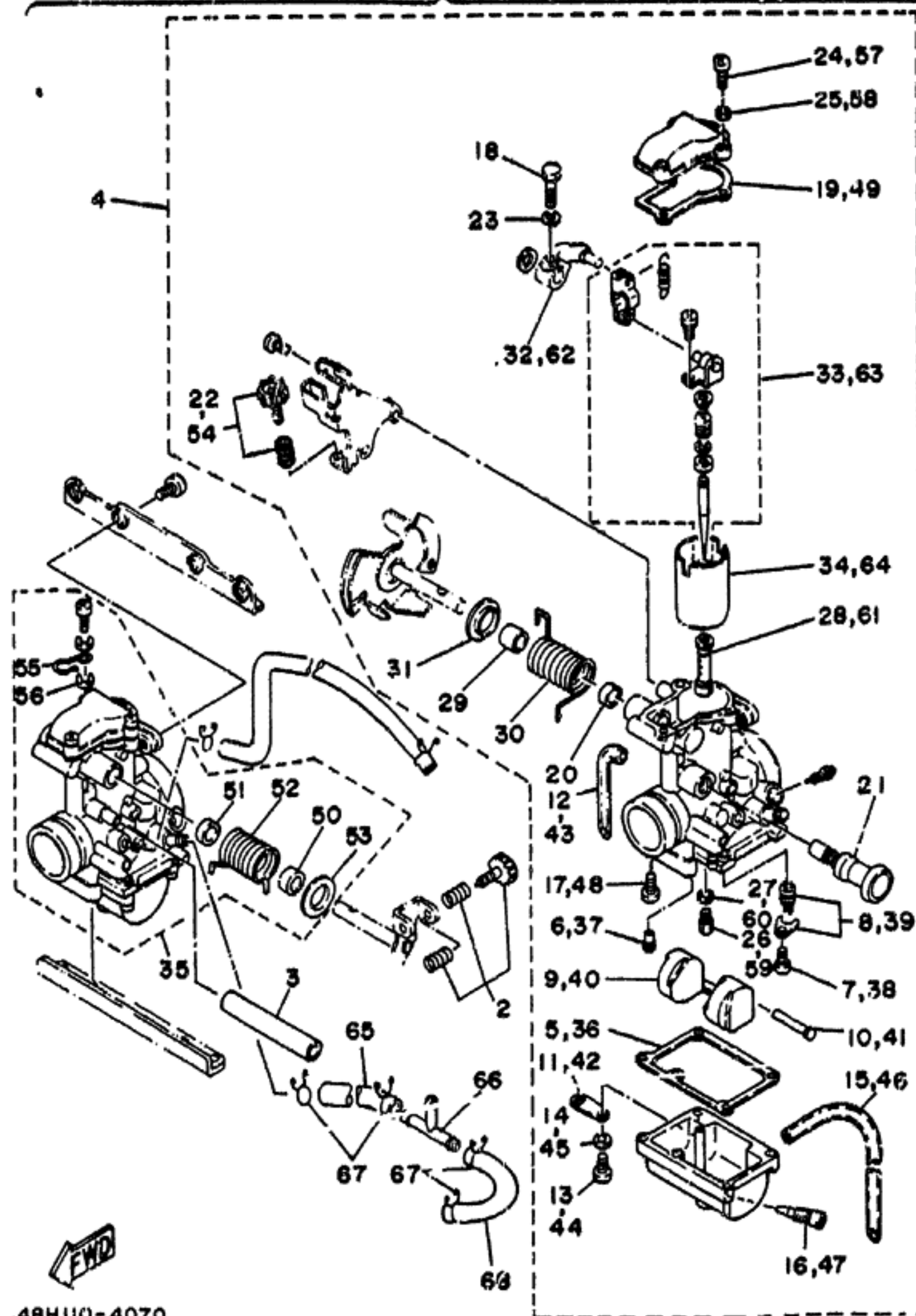


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CARBURETOR

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CONTENTS



Ref. No.	Part Number	Description	N	NC	NCII	Remarks
23	92901-04800-00	WASHER, spring (92903-04100) ...	1			
24	98503-04014-00	SCREW, pan head (98580-04014) ...	3			
25	92901-04800-00	WASHER, spring (92903-04100) ...	3			
26	137-14143-48-A0	JET, main (#230) ...	1			
27	137-14153-00-00	WASHER, main jet ...	1			
28	4L1-14141-38-00	NOZZLE, main ...	1			
29	26H-14194-00-00	RING ...	1			
30	48H-14931-00-00	SPRING, throttle lever ...	1			
31	1A8-14953-00-00	WASHER ...	1			
32	48H-14292-00-00	BRACKET 2 ...	1			
33	48H-1490J-00-00	NEEDLE SET ...	1			

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34	48H-14112-20-00	VALVE, throttle 1	1			
35	48H-14102-00-00	CARBURETOR ASS'Y 2	1			
36	304-14184-00-00	GASKET, float chamber ...	1			
37	260-14142-20-A0	JET, pilot (#20) ...	1			
38	98580-04008-00	SCREW, pan head (98501-04008) ...	1			
39	48H-14107-28-00	NEEDLE VALVE SET ...	1			
40	4L0-14185-00-00	FLOAT ...	1			
41	537-14186-00-00	PIN, float ...	1			
42	500-14148-00-00	PLATE ...	1			
43	4L0-14197-00-00	PIPE ...	1			
44	98511-04016-00	SCREW, pan head	4			
45	92901-04800-00	WASHER, spring (92903-04100) ...	4			

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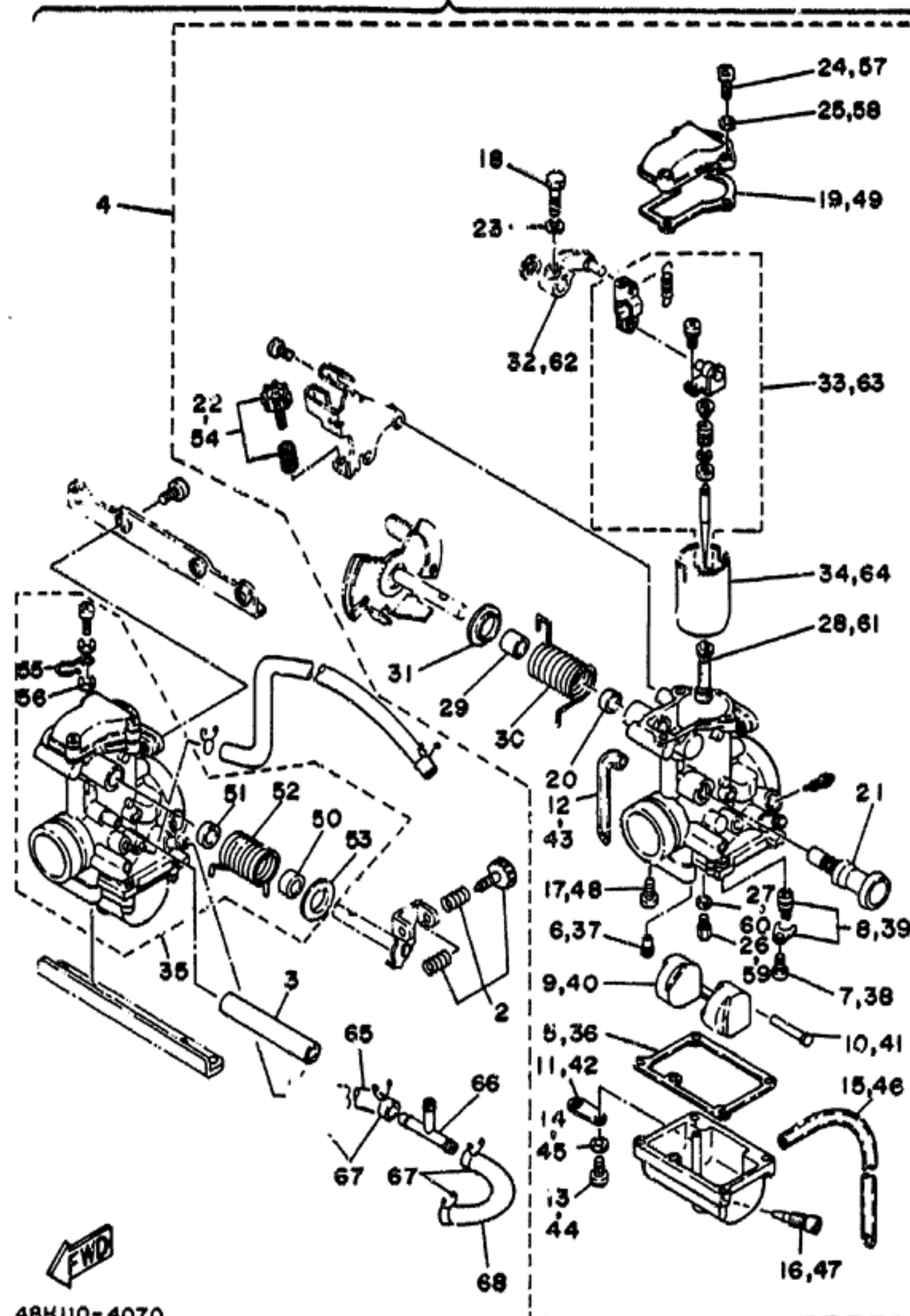
B-2

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-NOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

CARBURETOR

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CONTENTS



Ref. No.	Part Number	Description	N	NC	NCII	Remarks
46	4L0-14196-00-00	PIPE.....	1			
47	12R-14191-00-00	PLUG drain.....	1			
48	583-14592-00-00	SCREW.....	1			
49	48H-14538-00-00	GASKET.....	1			
50	[584-14918-00-00]	RING.....	2			
51	256-14997-00-00	SEAL.....	1			
52	[48H-14932-00-00]	SPRING, throttle 2	1			
53	341-14954-00-00	WASHER.....	1			
54	41V-14103-00-00	THROTTLE SCREW SET.....	1			
55	48H-14139-00-00	CLIP, pipe.....	1			
56	92901-04800-00	WASHER, spring (92903-04100)...	1			
57	98503-04014-00	SCREW, pan head (98500-04014)...	3			
58	92901-04800-00	WASHER, spring (92903-04100)...	3			
59	137-14143-48-A0	JET, main (#230)	1			
60	137-14153-00-00	WASHER, main jet	1			
61	4L1-14141-38-00	NOZZLE, main...	1			
62	48H-14292-00-00	BRACKET 2.....	1			
63	48H-1490J-00-00	NEEDLE SET...	1			
64	48H-14112-20-00	VALVE, throttle 1	1			
65	48H-24311-00-00	PIPE, fuel 1.....	1			
66	90413-07007-00	WAY 3.....	1			
67	90467-10008-00	(90467-10041).....	4			
68	90445-11826-00	HOSE.....	1			

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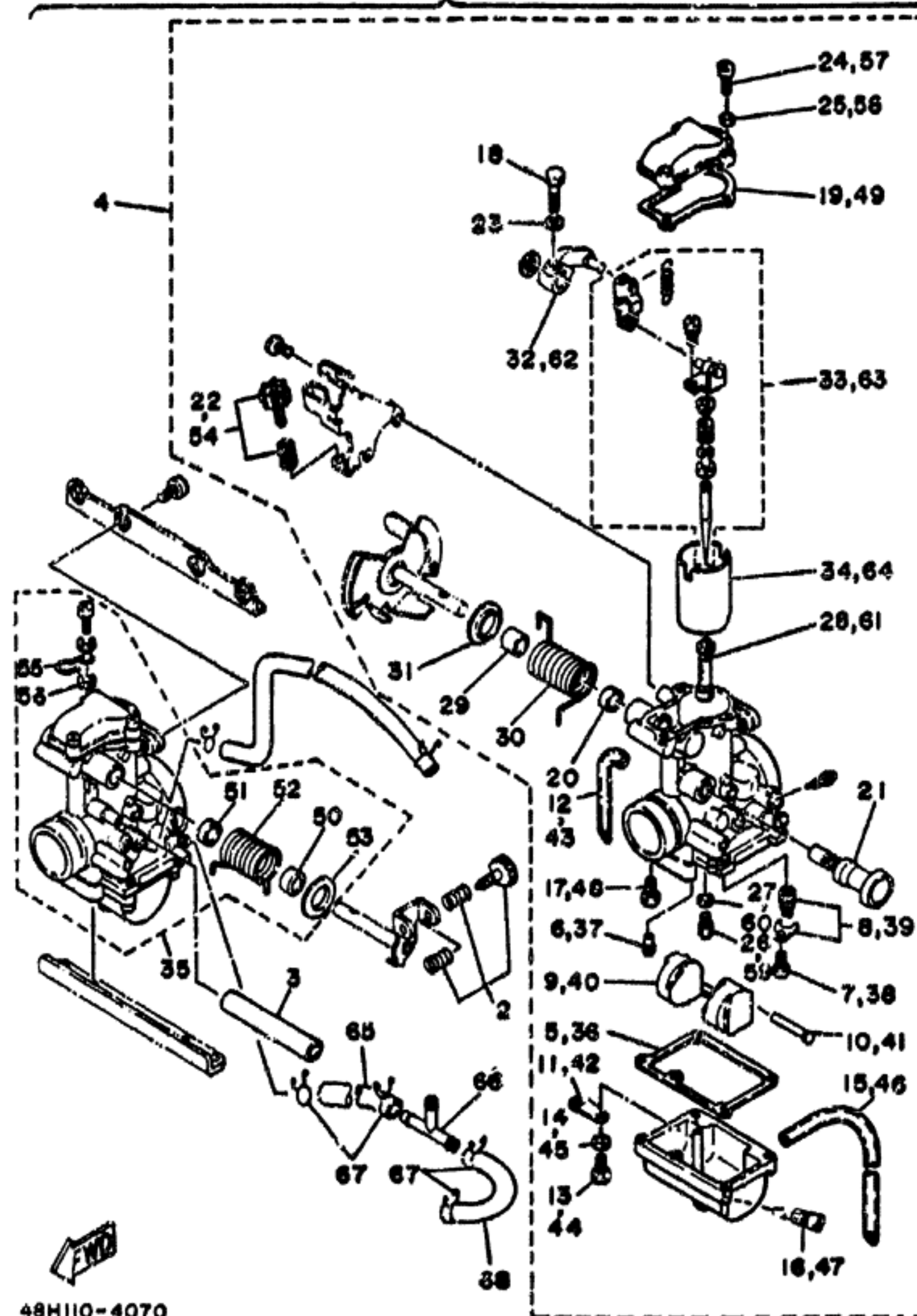
B-3

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	D-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-3,5
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

CARBURETOR

RZ350NC/NC II

CONTENTS



Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	[1EL-14100-00-00]	CARBURETOR ASS'Y	1	1		
2	48H-1490K-00-00	STOP SCREW SET	1	1		
3	[48H-14987-00-00]	HOSE	1	1		
4	1EL-14101-00-00	CARBURETOR ASS'Y 1	1	1		
5	304-14184-00-00	GASKET, float chamber	1	1		
6	260-14142-20-A0	JET, pilot (#20)	1	1		
7	98590-04008-00	SCREW, pan head (98501-04008)	1	1		
8	48H-14107-28-00	NEEDLE VALVE SET	1	1		
9	4L0-14185-00-00	FLOAT	1	1		
10	537-14186-00-00	PIN, float	1	1		
11	500-14146-00-00	PLATE	1	1		

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12	4L0-14197-00-00	PIPE	1	1		
13	98511-04016-00	SCREW, pan head	4	4		
14	92901-04600-00	WASHER, spring (92903-04100)	4	4		
15	4L0-14198-00-00	PIPE	1	1		
16	12R-14191-00-00	PLUG, drain	1	1		
17	98501-05010-00	SCREW, pan head	2	2		
18	583-14092-00-00	SCREW	1	1		
19	48H-14536-00-00	GASKET	1	1		
20	256-14997-00-00	SEAL	1	1		
21	4U5-14171-00-00	PLUNGER, starter	1	1		
22	41V-14103-00-00	THROTTLE SCREW SET	1	1		
23	92901-04600-00	WASHER, spring (92903-04100)	1	1		

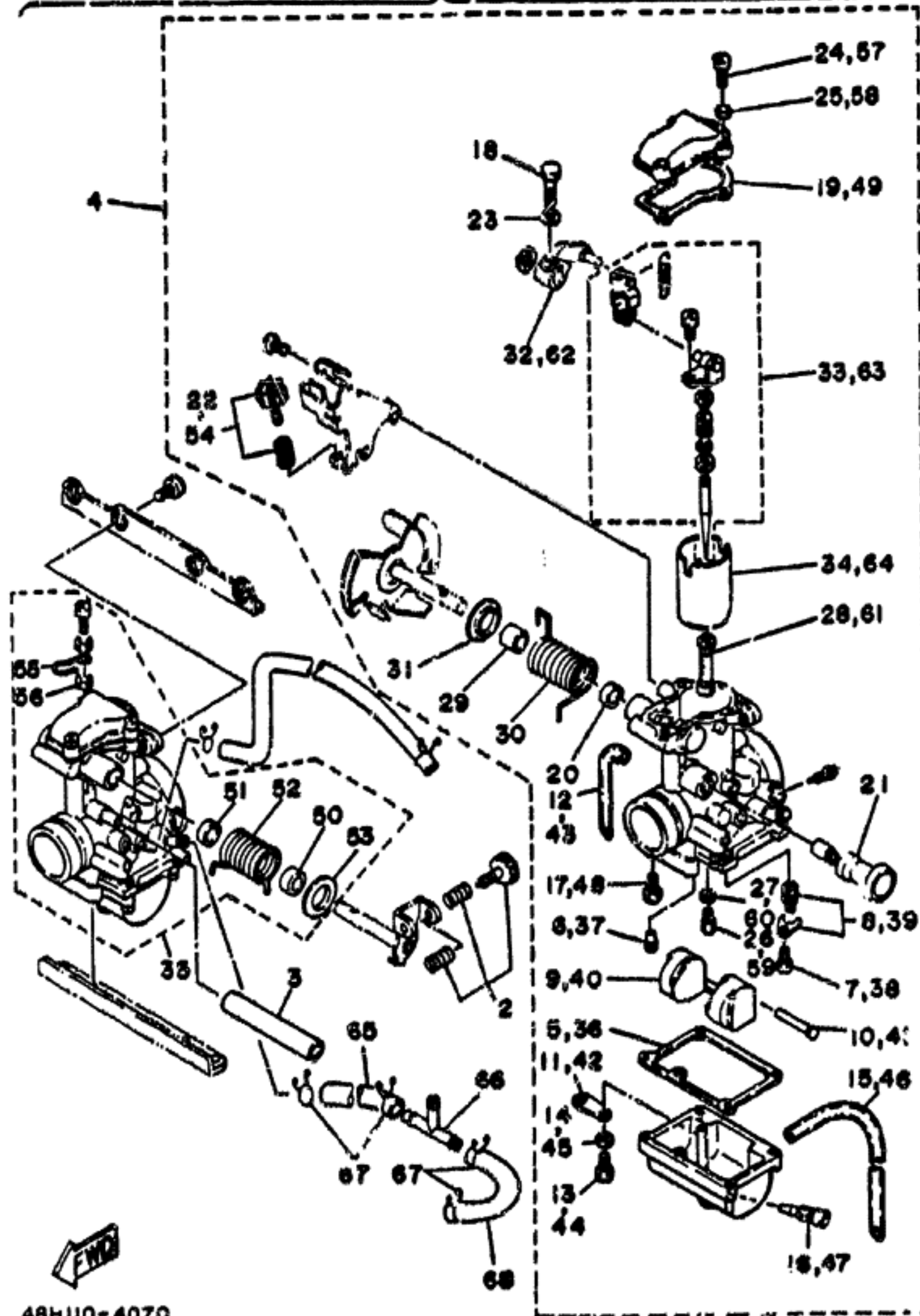
RZ350NC/NC II

B-4

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSE	A-8,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-9

CARBURETOR

RZ350NC/NC II



Ref. No.	Part Number	Description	N	NC	NCII	Remarks
24	98503-04014-00	SCREW, pan head (98580-04014) ...	3	3		
25	92901-04800-00	WASHER, spring (92902-04100) ...	3	3		
26	137-14143-46-A0	JET, main (#230)	1	1		
27	137-14153-00-00	WASHER, main jet	1	1		
28	4L1-14141-38-00	NOZZLE, main ...	1	1		
29	28H-14194-00-00	RING	1	1		
30	48H-14931-00-00	SPRING, throttle lever	1	1		
31	1A8-14953-00-00	WASHER	1	1		
32	48H-14292-00-00	BRACKET 2	1	1		
33	48H-1490J-00-00	NEEDLE SET	1	1		
34	48H-14112-20-00	VALVE, throttle 1	1	1		

RZ350NC/NC II

35	1EL-14102-00-00	CARBURETOR Assy 2	1	1		
36	304-14184-00-00	GASKET, float chamber	1	1		
37	280-14142-20-A0	JET, pilot (#20)	1	1		
38	98580-04008-00	SCREW, pan head (98501-04008) ...	1	1		
39	48H-14107-28-00	NEEDLE VALVE SET	1	1		
40	4L0-14185-00-00	FLOAT	1	1		
41	537-14186-00-00	PIN, float	1	1		
42	500-14148-00-00	PLATE	1	1		
43	4L0-14197-00-00	PIPE	1	1		
44	98511-04016-00	SCREW, pan head	4	4		
45	92901-04800-00	WASHER, spring (92903-04100) ...	4	4		
46	4L0-14196-00-00	PIPE	1	1		

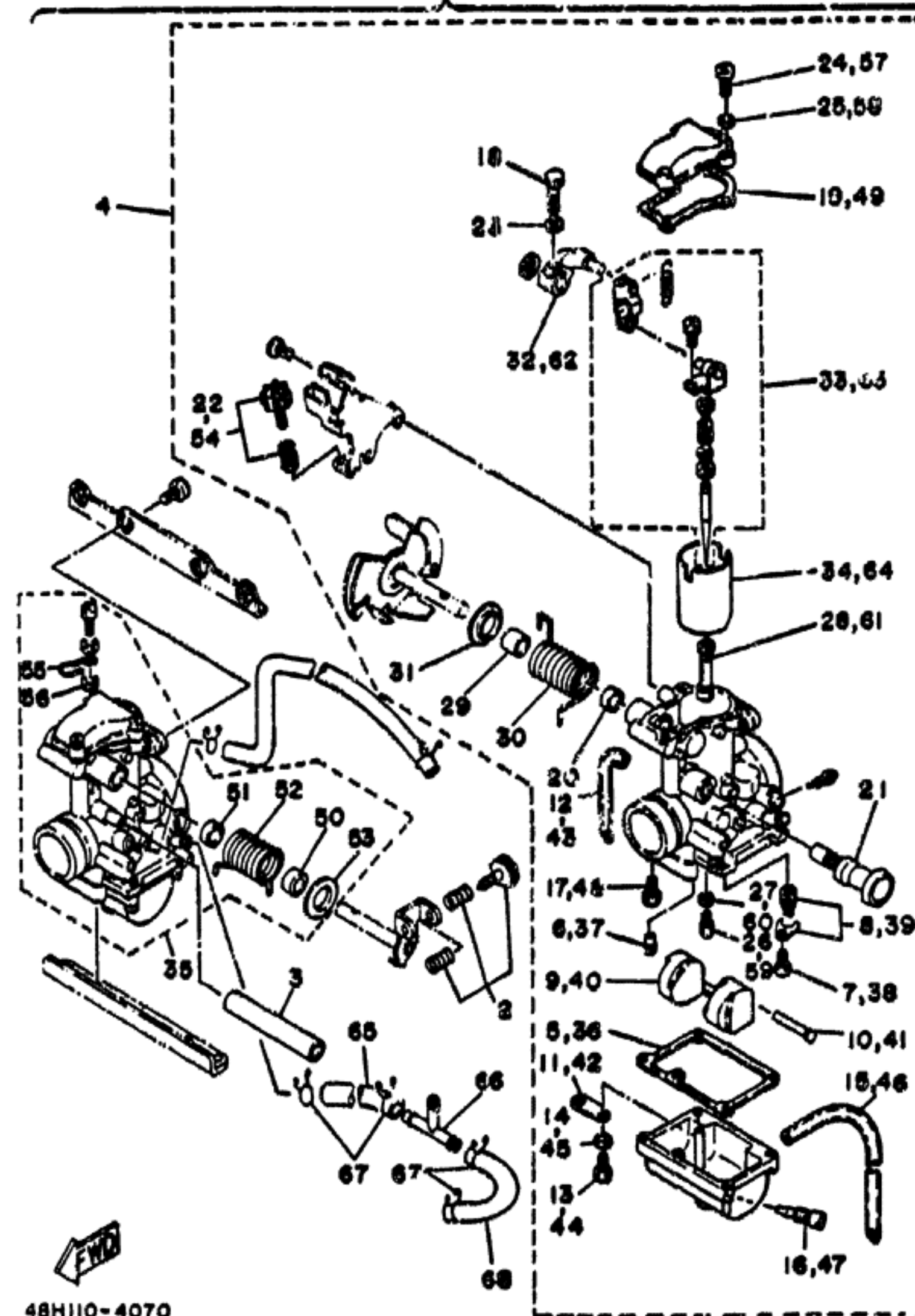
RZ350NC/NC II

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	E-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-5
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

CARBURETOR

RZ350NC/NC II



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Ref. No.	Part Number	Description	N	NC	NCII	Remarks
47	12R-14121-00-00	.. PLUG, drain	1	1		
48	583-14892-00-00	.. SCREW	1	1		
49	48H-14836-00-00	.. GASKET	1	1		
50	584-14918-00-00	.. RING	2	2		
51	256-14997-00-00	.. SEAL	1	1		
52	[48H-14832-00-00]	.. SPRING, throttle 2	1	1		
53	341-14954-00-00	.. WASHER	1	1		
54	41V-14103-00-00	.. THROTTLE SCREW SET	1	1		
55	48H-14139-00-00	.. CLIP, pipe	1	1		
56	92901-04800-00	.. WASHER, spring (92903-04100) ..	1	1		
57	98503-04014-00	.. SCREW, pan head (98580-04014) ..	3	3		

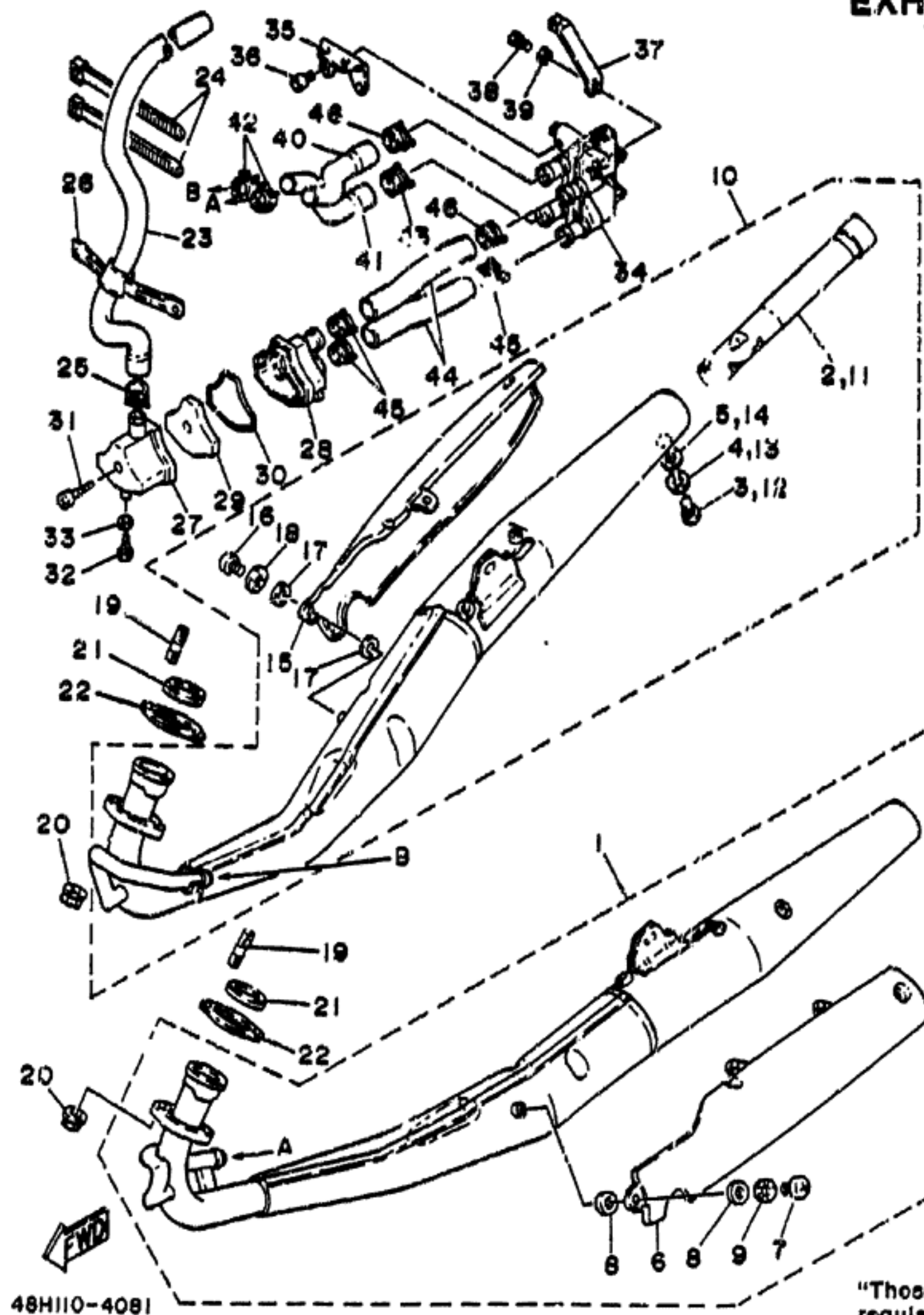
RZ350NC/NC II

58	92901-04800-00	.. WASHER, spring (92903-04100) ..	3	3		
59	137-14143-48-A0	.. JET, main (#230) ..	1	1		
60	137-14153-00-00	.. WASHER, main jet ..	1	1		
61	4L1-14141-38-00	.. NOZZLE, main ..	1	1		
62	48H-14292-00-00	.. BRACKET 2	1	1		
63	48H-14901-00-00	.. NEEDLE SET	1	1		
64	48H-14112-20-00	.. VALVE, throttle 1 ..	1	1		
65	48H-24311-00-00	PIPE, fuel 1	1	1		
66	90413-07007-00	WAY 3	1	1		
67	90467-10008-00	CLIP	4	4		
68	90445-11626-00	HOSE	1	1		

RZ350NC/NC II

CONTENTS

AIR FILTER	A-13
CABLE	B-11
CARBURETOR	B-1~1
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-8
FRONT FDRK	D-11,12
FRONT MASTER CYL	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-9
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-HOW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



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EXHAUST

RZ350N

Ref. No.	Part Number	Description	N	NG	NCII	Remarks
1	48H-14710-00-00	MUFFLER ASS'Y 1	1			
2	48H-14713-01-00	SILENCER, exhaust	1			
3	92580-06010-00	SCREW, pan head (92503-06010).....	1			
4	92990-06100-00	WASHER, spring (92903-06100).....	1			
5	90201-061A8-00	WASHER, plate....	1			
6	48H-W1473-00-00	PROTECTOR, muffler 1.....	1			
7	98908-08008-00	SCREW, blind.....	3			
8	90202-06010-00	WASHER, protector (883-14766-00)	6			
9	90206-06060-00	WASHER, wave....	3			
10	48H-14720-00-00	MUFFLER ASS'Y 2	1			
11	48H-14753-01-00	SILENCER, exhaust	1			
12	92580-06010-00	SCREW, pan head (92503-06010).....	1			
13	92990-06100-00	WASHER, spring (92903-06100).....	1			
14	90201-061A8-00	WASHER, plate....	1			
15	48H-W1474-00-00	PROTECTOR, muffler 2.....	1			
16	98908-08008-00	SCREW, blind.....	3			
17	90202-06010-00	WASHER, protector (883-14766-00)	6			
18	90206-06060-00	WASHER, wave....	3			
19	90116-0836E-00	BOLT, stud.....	4			
20	90185-08097-00	NUT, self-locking....	4			
21	29L-14613-00-00	GASKET, exhaust pipe	2			
22	29L-14643-00-00	GASKET 3.....	2			
23	48H-14885-00-00	HOSE, bend 5.....	1			

RZ350N

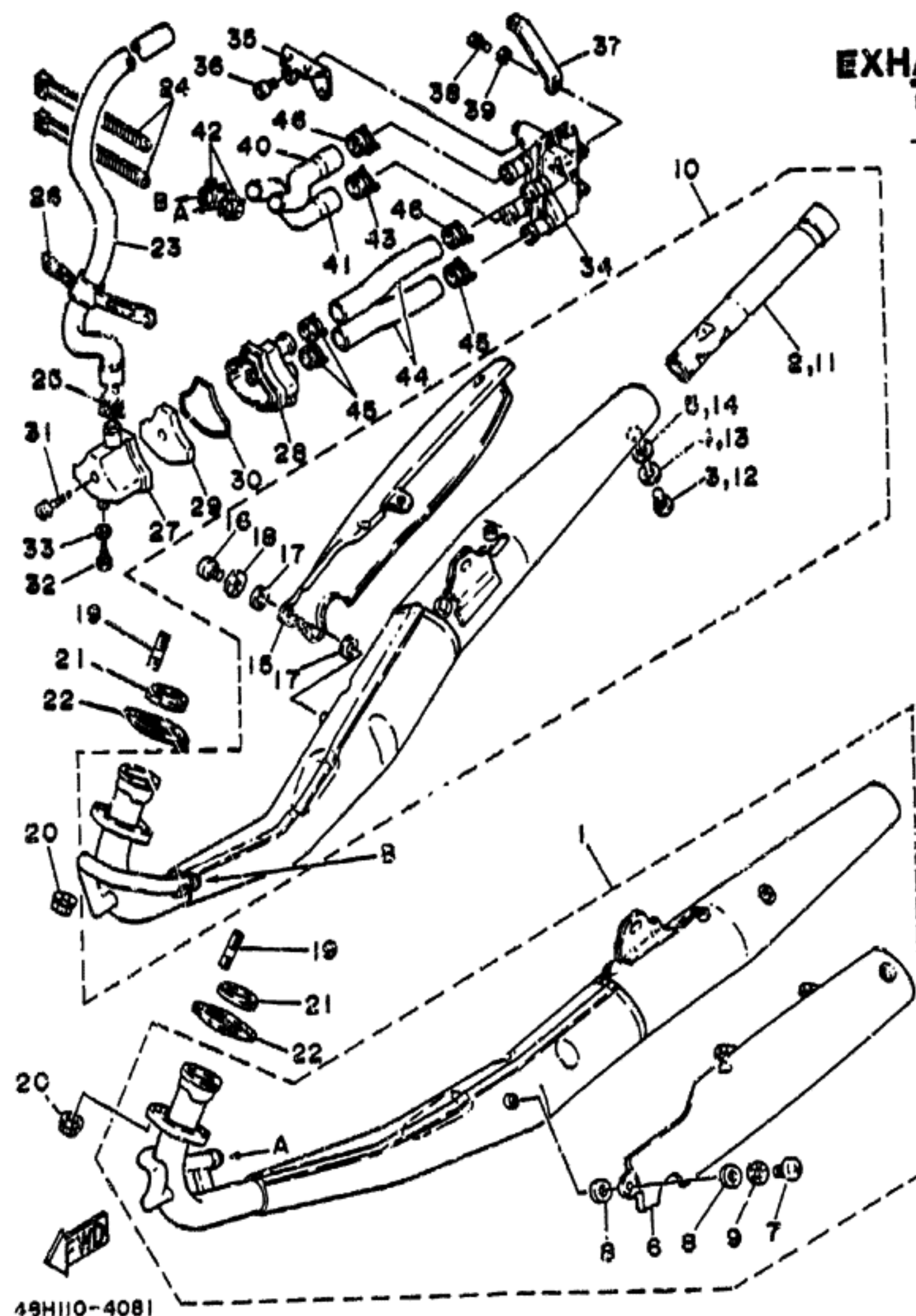
RZ350N

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CABLE REVER	B-1~6
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	C-5,6
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-4
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	C-5
HEADLIGHT	C-2
LEVER	C-9
METER	C-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-6
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

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"Those replacement parts comply with all Florida laws and regulations requiring testing and certification of exhaust system replacement parts."



EXHAUST

RZ350N

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
24	437-83936-10-00	BAND, switch cord	2			
25	90467-23059-00	CLIP.....	1			
26	48H-14834-00-00	STAY.....	1			
27	48H-14857-00-00	CASE, air cleaner....	1			
28	48H-14858-00-00	CAP, case.....	1			
29	48H-14827-00-00	FILTER.....	1			
30	48H-14859-00-00	SEAL, cap.....	1			
31	97702-80540-00	SCREW, tapping....	1			
32	97780-80525-00	SCREW, tapping....	3			
33	92987-08200-00	WASHER, plain....	3			
34	48H-14808-00-00	REED VALVE ASS'Y	1			

RZ350N

35	48H-14867-00-00	BRACKET.....	1			
36	91316-06014-00	BOLT.....	2			
37	48H-14868-00-00	BRACKET 2.....	1			
38	97021-06030-00	BOLT (97321-06030)	1			
39	92980-06600-00	WASHER, plate....	1			
40	48H-14881-00-00	HOSE, bend 1.....	1			
41	48H-14882-00-00	HOSE, bend 2.....	1			
42	90467-20085-00	CLIP.....	2			
43	90467-23059-00	CLIP.....	2			
44	48H-14883-00-00	HOSE, bend 3.....	2			
45	90467-23059-00	CLIP.....	3			
46	90460-28243-00	CLAMP, hose.....	1			

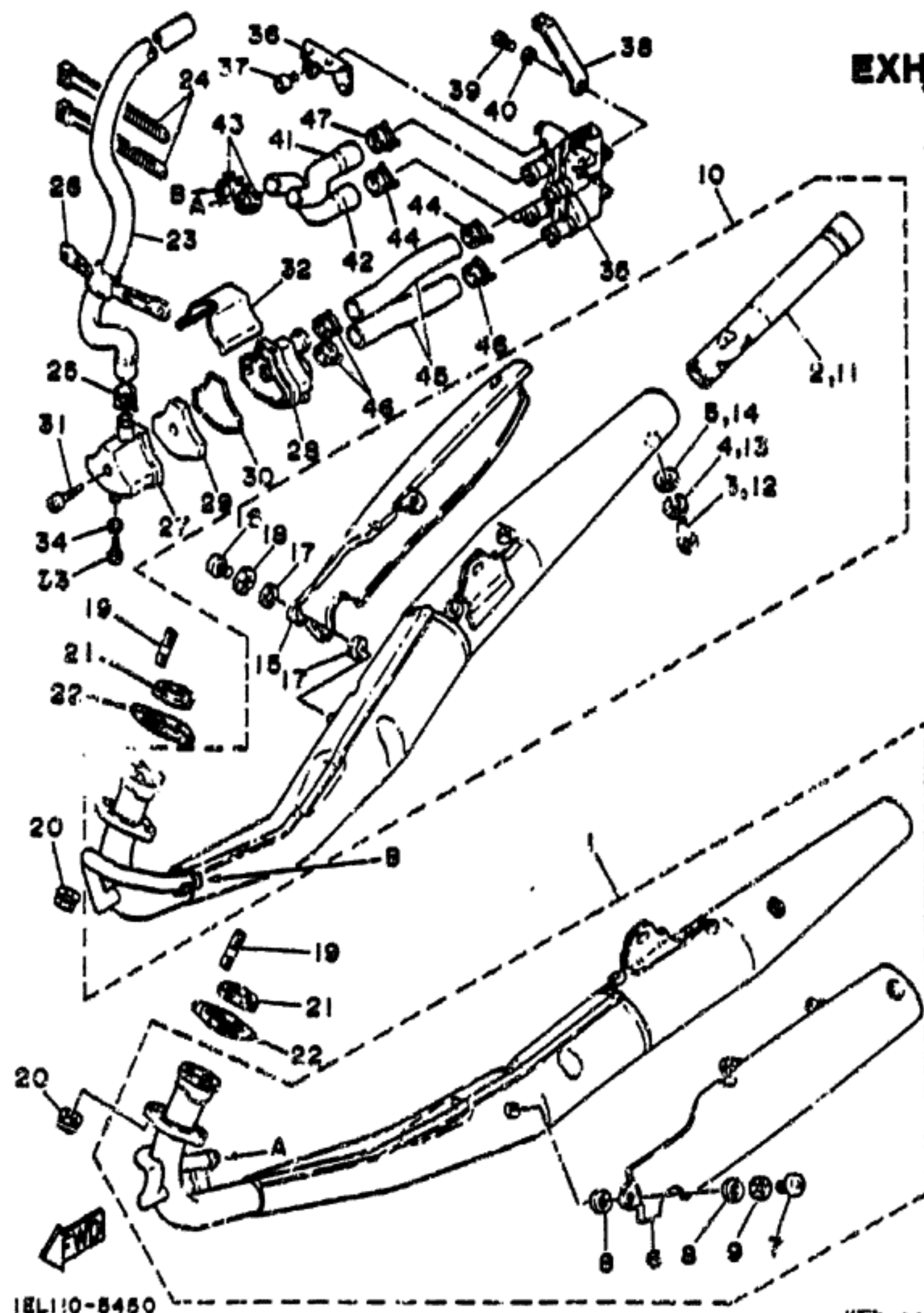
RZ350N

"These replacement parts comply with all Florida laws and regulations requiring testing and certification of exhaust system replacement parts."

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CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING "	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	E-3~8
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	C-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-1
SEAT	F-8
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-9
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-5,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



EXHAUST

RZ350NC

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	1EL-14710-00-00	MUFFLER ASS'Y 1	1	1		
2	48H-14753-01-00	SILENCER, exhaust	1	1		
3	92580-06010-00	SCREW, pan head (92503-06010).....	1	1		
4	92990-06100-00	WASHER, spring (92903-06100).....	1	1		
5	90201-061A5-00	WASHER, plate....	1	1		
6	48H-W1473-00-00	PROTECTOR, muffler 1.....	1	1		
7	98906-08008-00	SCREW, blind.....	3	3		
8	90202-06010-00	WASHER, protector (533-14756-00)	6	6		

RZ350NC/NC II

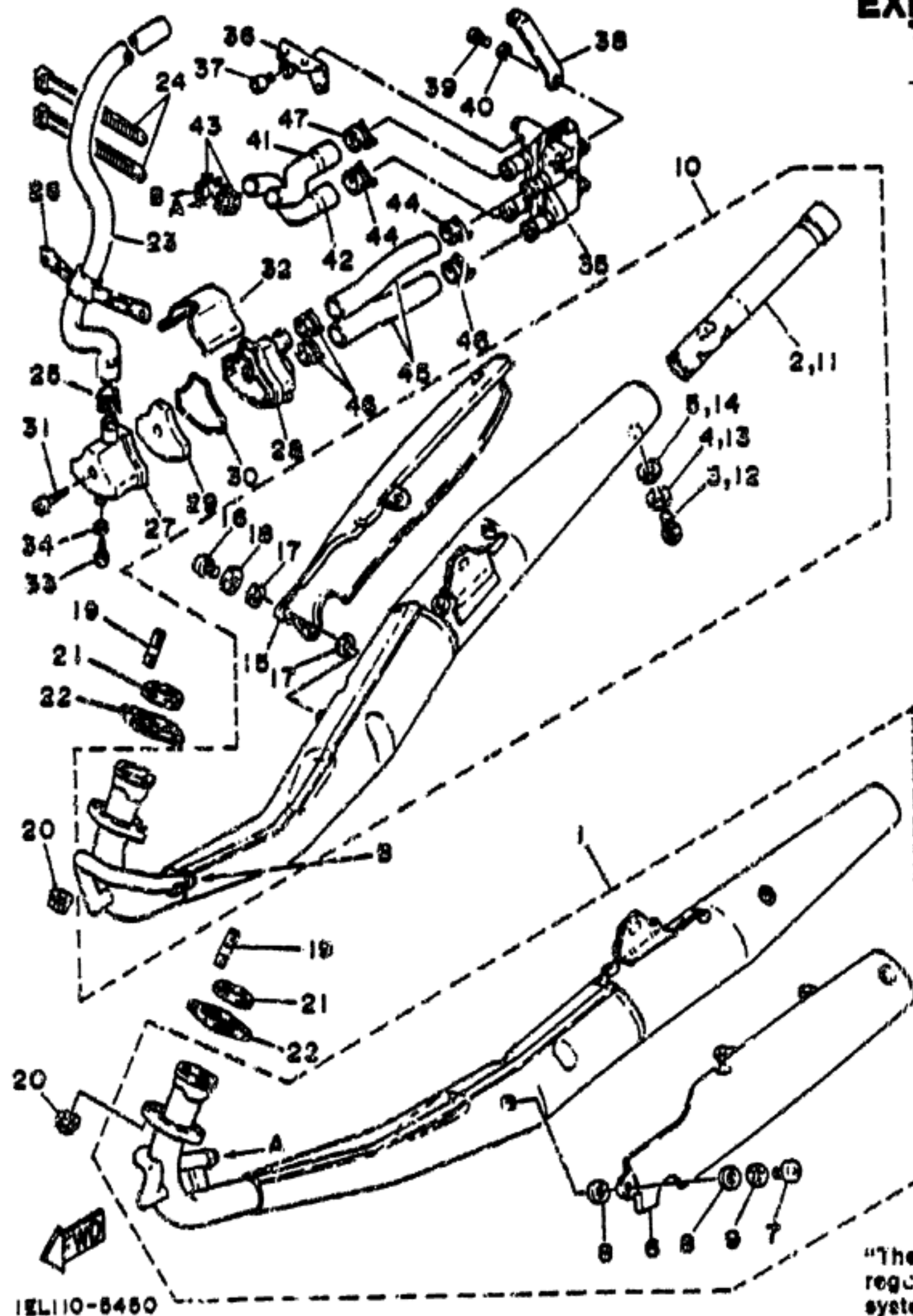
9	90206-06060-00	WASHER, wave...	3	3		
10	1EL-14720-00-00	MUFFLER ASS'Y 2	1	1		
11	48H-14753-01-00	SILENCER, exhaust	1	1		
12	92580-06010-00	SCREW, pan head (92503-06010).....	1	1		
13	92990-06100-00	WASHER, spring (92903-06100).....	1	1		
14	90201-061A5-00	WASHER, plate....	1	1		
15	48H-W1474-00-00	PROTECTOR, muffler 2.....	1	1		
16	98906-08008-00	SCREW, blind.....	3	3		
17	90202-06010-00	WASHER, protector (533-14756-00).....	6	6		
18	90206-06060-00	WASHER, wave....	3	3		
19	90116-08266-00	BOLT, stud.....	4	4		
20	90185-08097-00	NUT, self-locking....	4	4		
21	29L-14813-00-00	GASKET, exhaust pipe	2	2		

RZ350NC/NC II

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COVERING	F-8,9
CRANKCASE	D-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-6
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	B-8
FRONT FORK	G-11,12
FRONT MASTER CYL	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~6
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	B-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-6
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETIN	K-NCIV
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

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EXHAUST

RZ350NC

CONTENTS

Ref. No.	Part Number	Description	N	NC	NC II	Remarks
22	28L-14643-00-00	GASKET 3.....	2	2		
23	48H-14885-00-00	HOSE, bend 5.....	1	1		
24	437-83936-10-00	BAND, switch cord	2	2		
25	90467-23059-00	CLIP.....	1	1		
26	48H-14834-00-00	STAY.....	1	1		
27	48H-14887-00-00	CASE, air cleaner....	1	1		
28	48H-14888-00-00	CAP, case.....	1	1		
29	48H-14827-00-00	FILTER.....	1	1		
30	48H-14889-00-00	SEAL, cap.....	1	1		
31	97702-80840-00	SCREW, tapping.....	1	1		
32	18L-1477K-00-00	PLATE 1.....	1	1		

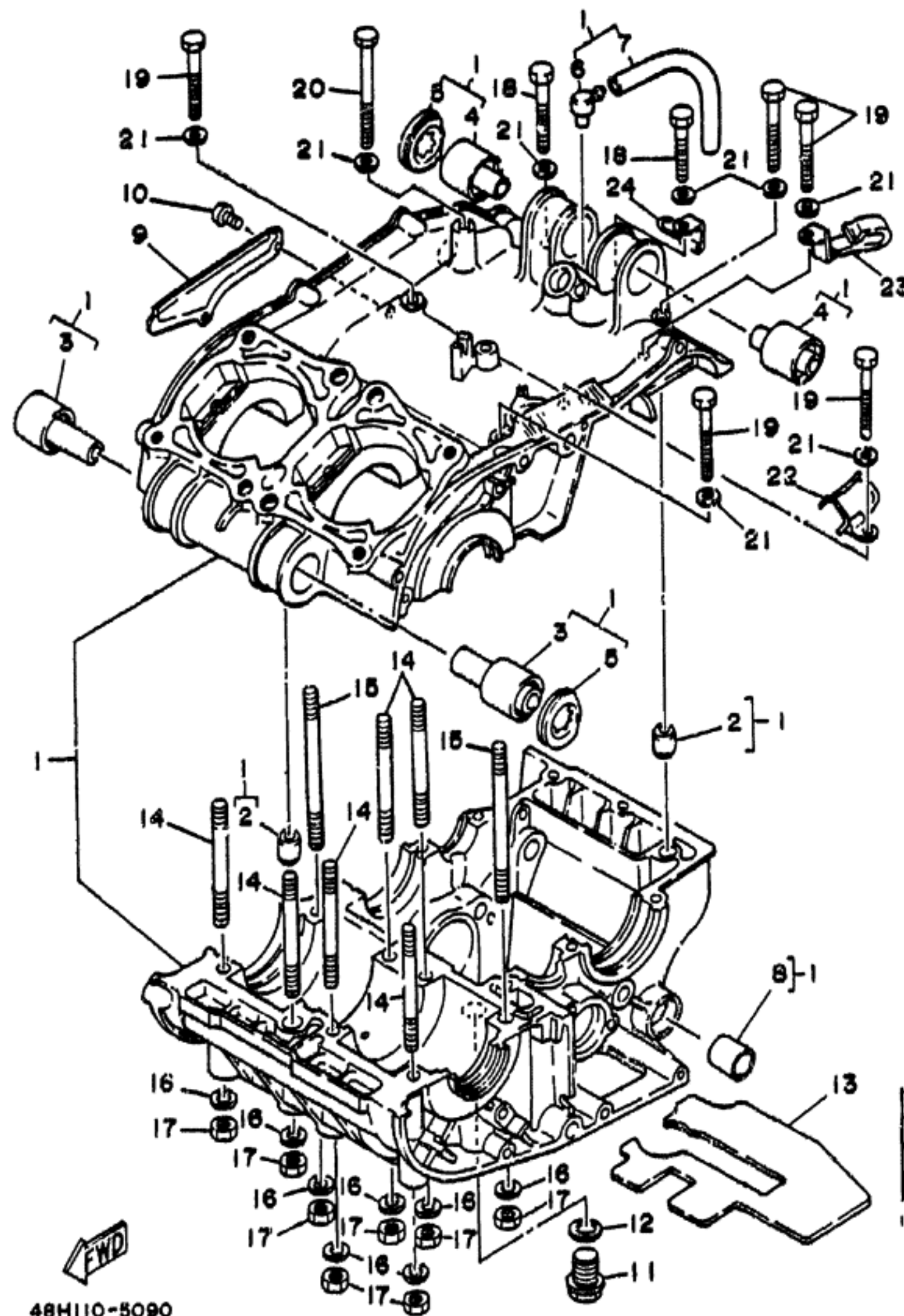
RZ350NC/NC II

33	97780-80825-00	SCREW, tapping (97701-80825).....	3	3		
34	92990-08200-00	WASHER, plain (92903-08200).....	3	3		
35	[48H-14908-00-00]	REED VALVE ASS'Y.....	1	1		
36	48H-14867-00-00	BRACKET.....	1	1		
37	91318-08014-00	BOLT.....	2	2		
38	48H-14868-00-00	BRACKET 2.....	1	1		
39	97021-08030-00	BOLT (97231-08030).....	1	1		
40	92990-08600-00	WASHER, plate.....	1	1		
41	48H-14881-00-00	HOSE, bend 1.....	1	1		
42	48H-14882-00-00	HOSE, bend 2.....	1	1		
43	90467-20096-00	CLIP.....	2	2		
44	90467-23059-00	CLIP.....	2	2		
45	1EL-14883-00-00	HOSE, bend 3.....	2	2		
46	90467-23059-00	CLIP.....	3	3		
47	90460-28243-00	CLAMP, hose.....	1	1		

RZ350NC/NC II

AIR FILTER	A-1
CABLE	B-11
CARBURETOR	B-1~9
CLUTCH	C-3,4
COWLING *	F-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	D-7~10
FAIRING	F-9,9
FENDER	D-5
FOOTREST	F-1~9
FRAME	D-1~4
FRONT BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	F-12
FRONT WHEEL	F-7
FUEL TANK	B-3~8
GASKET KIT (TOP END)	H-1
GENERATOR	G-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

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CRANKCASE

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	28L-15100-03-00	CRANKCASE ASS'Y	1	1	1	
2	99510-12018-00	PIN, DOWEL (99530-12018)	2	2	2	
3	4L0-15316-00-00	DAMPER, ENG. MNT 1	2	2	2	
4	4L0-15326-00-00	DAMPER, ENG. MNT 2	2	2	2	
5	2YK-15328-00-00	SPACER, DAMPER (4L0-15328-00)	2	2	2	
6	583-15371-00-00	BREATHER (498-15371-00)	1	1	1	
7	90448-07112-00	HOSE	1	1	1	
8	90383-12022-00	BUSH, FORMED	1	1	1	
9	278-15482-01-00	COVER	1	1	1	
10	98501-05010-00	SCREW, PAN HEAD	2	2	2	
11	90340-14034-00	PLUG, STRAIGHT SCREW	1	1	1	
12	137-15353-00-00	GASKET, DRAIN	1	1	1	
13	48H-15337-00-00	DAMPER 4	1	1	1	
14	90118-08064-00	BOLT, STUD	8	8	8	
15	90118-08232-00	BOLT, STUD	2	2	2	
16	90201-08100-00	WASHER, PLATE	3	8	8	
17	96303-08800-00	NUT (96301-08800)	8	8	8	
18	97311-08045-00	BOLT	2	2	2	
19	97313-08080-00	BOLT (97311-08080)	5	5	5	
20	97311-08090-00	BOLT	1	1	1	
21	92990-08200-00	WASHER, PLAIN (92903-08200-00)	8	8	8	
22	90462-16130-00	CLAMP	1	1	1	
23	90465-08135-00	CLAMP (90465-08125)	1	1	1	
24	90485-08094-00	CLAMP	1	1	1	

Oiling System	Autolube
Capacity: Dry	1.6 Lit (1.7 qts)
Lubricant: Temp Above 5°C (40°F)	Yamalube 2* or Equivalent
Temp Below 15°C (60°F)	Yamalube 2* or Equivalent
Drain Plug	M14: 2.0 m-kp (14 ft-lbs)
Flywheel Nut	M12: 8.0 m-kp (58 ft-lbs)

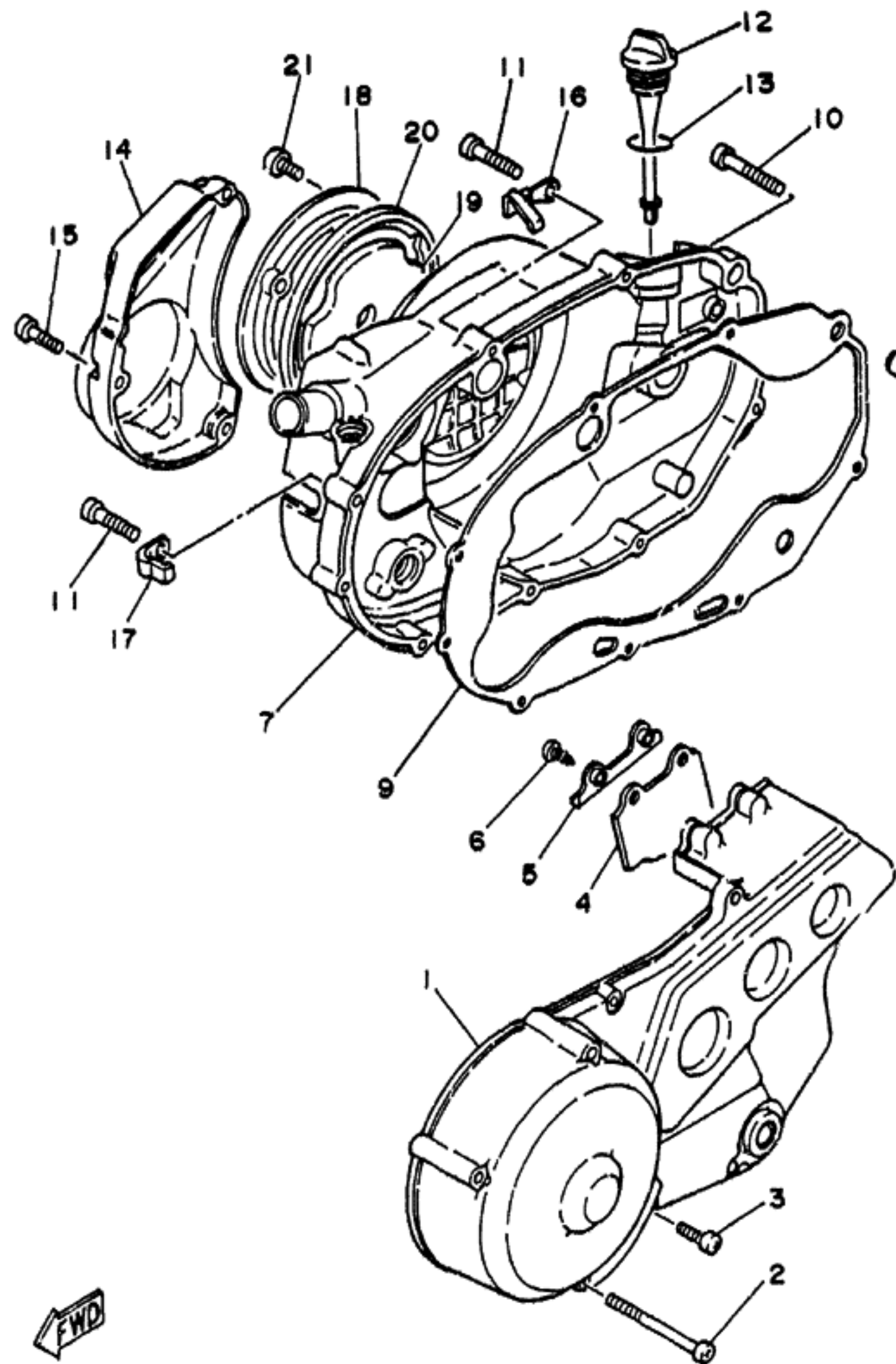
B-11

Engine Mounting Bolts:	M10: 6.5 m-kp (47 ft-lbs)
	M8: 2.3 m-kp (17 ft-lbs)

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	Q-5,6
ELECTRICAL 2	Q-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	Q-9
HEADLIGHT	Q-2
LEVER	Q-9
METER	Q-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-5,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-5,9
TACHOMETER GEAR	C-7
TAILLIGHT	Q-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	Q-4
WATER PUMP	A-8

48H110-5090



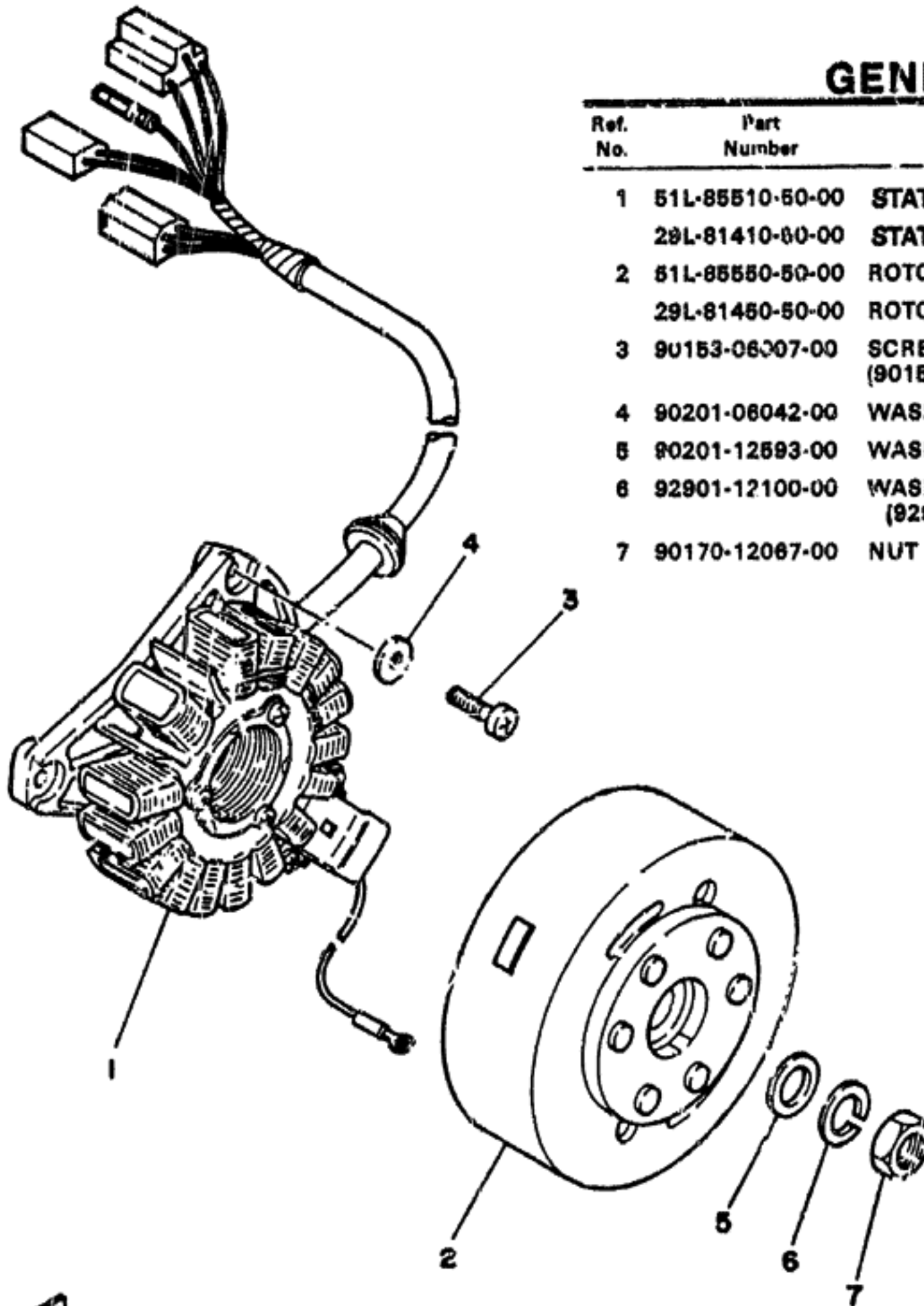
48H110-5100

CRANKCASE COVER 1

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-15410-00-00	CRANKCASE COVER ASS'Y 1	.1	1	1	
2	98506-08055-00	SCREW, PANHEAD (92506-08055)	3	3	3	
3	92506-08020-00	SCREW, PAN HEAD	4	4	4	
4	1A0-15497-00-00	PLATE, DUST SEAL	1	1	1	
5	1AG-15491-00-00	PROTECTOR	1	1	1	
6	67706-50512-00	SCREW, TAPPING	2	2	2	
7	29L-15421-00-00	COVER, CRANKCASE 2	1	1	1	
8	98510-12016-00	PIN, DOWEL (98530-12016)	1	1	1	
9	4L0-15481-01-00	GSKT, CRANKCASE COVER 2	1	1	1	
10	98506-08040-00	SCREW, PAN HEAD (92506-08040)	1	1	1	
11	92516-08030-00	SCREW, PAN HEAD (92506-08030)	8	8	8	
12	4L0-15362-00-00	PLUG, OIL LEVEL	1	1	1	
13	93210-19123-00	O-RING	1	1	1	
14	48H-15420-00-00	CRANKCASE COVER ASS'Y 2	1	1	1	
15	92506-08020-00	SCREW, PAN HEAD	3	3	3	
16	90462-08071-00	CLAMP	1	1	1	
17	90462-08070-00	CLAMP	1	1	1	
18	29L-15431-00-00	COVER, CRANKCASE 3	1	1	1	
19	31K-15317-00-00	SPACER, ENG. MNT	1	1	1	
20	48H-15327-00-00	SPACER, ENG. MNT	1	1	1	
21	98506-05016-00	SCREW, PAN HEAD (98506-05014)	3	3	3	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	C-8
FRONT FORK	D-11,12
FRONT MASTER CYL	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



GENERATOR

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	51L-85510-50-00	STATOR ASS'Y (N) ...1				
	29L-81410-50-00	STATOR ASS'Y (NC) ...	1	1		
2	51L-85550-50-00	ROTOR ASS'Y... (NC)	1	1		
	29L-81450-50-00	ROTOR ASS'Y.... (N)	1			
3	90153-06007-00	SCREW, hexagon (90153-06025)	3	3	3	
4	90201-06042-00	WASHER, plate	3	3	3	
5	90201-12593-00	WASHER, plate . . .	1	1	1	
6	92901-12100-00	WASHER, spring (92902-12100).....	1	1	1	
7	90170-12067-00	NUT	1	1	1	

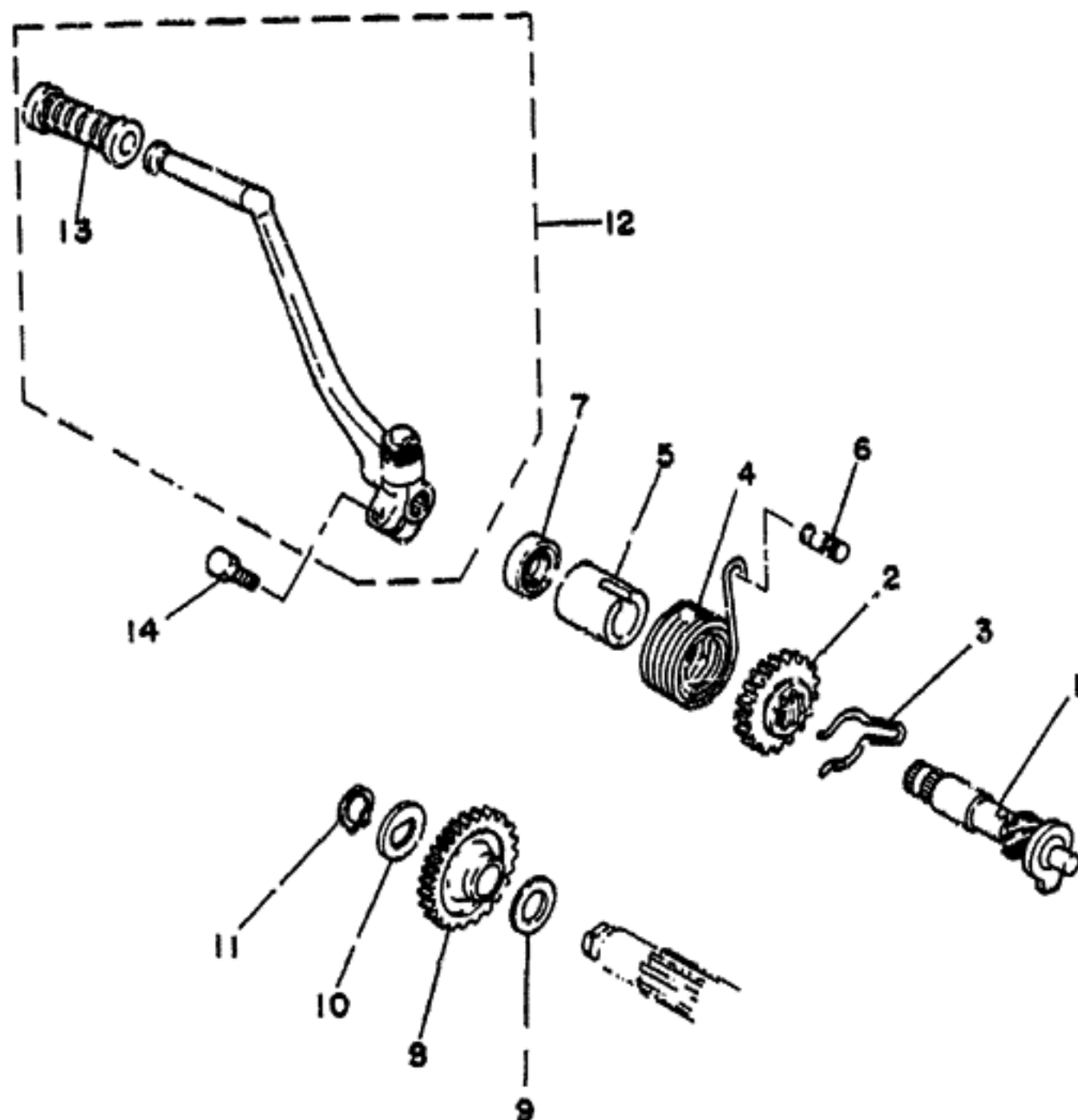
CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING "	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-3,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

29L010-3031

CHARGING SYSTEM	A.C. Generator
Battery: Model / Specific Gravity / Charge Rate	12N5.5-38 (12V5.5A) / 1.280 / 0.55A
Maximum Output	14.7 @ 5000 rpm
Field Coil Color Code / R	•
Stator Coil Color Code / R	Whi ~ Whi / 0.50 ± 20%

C-1



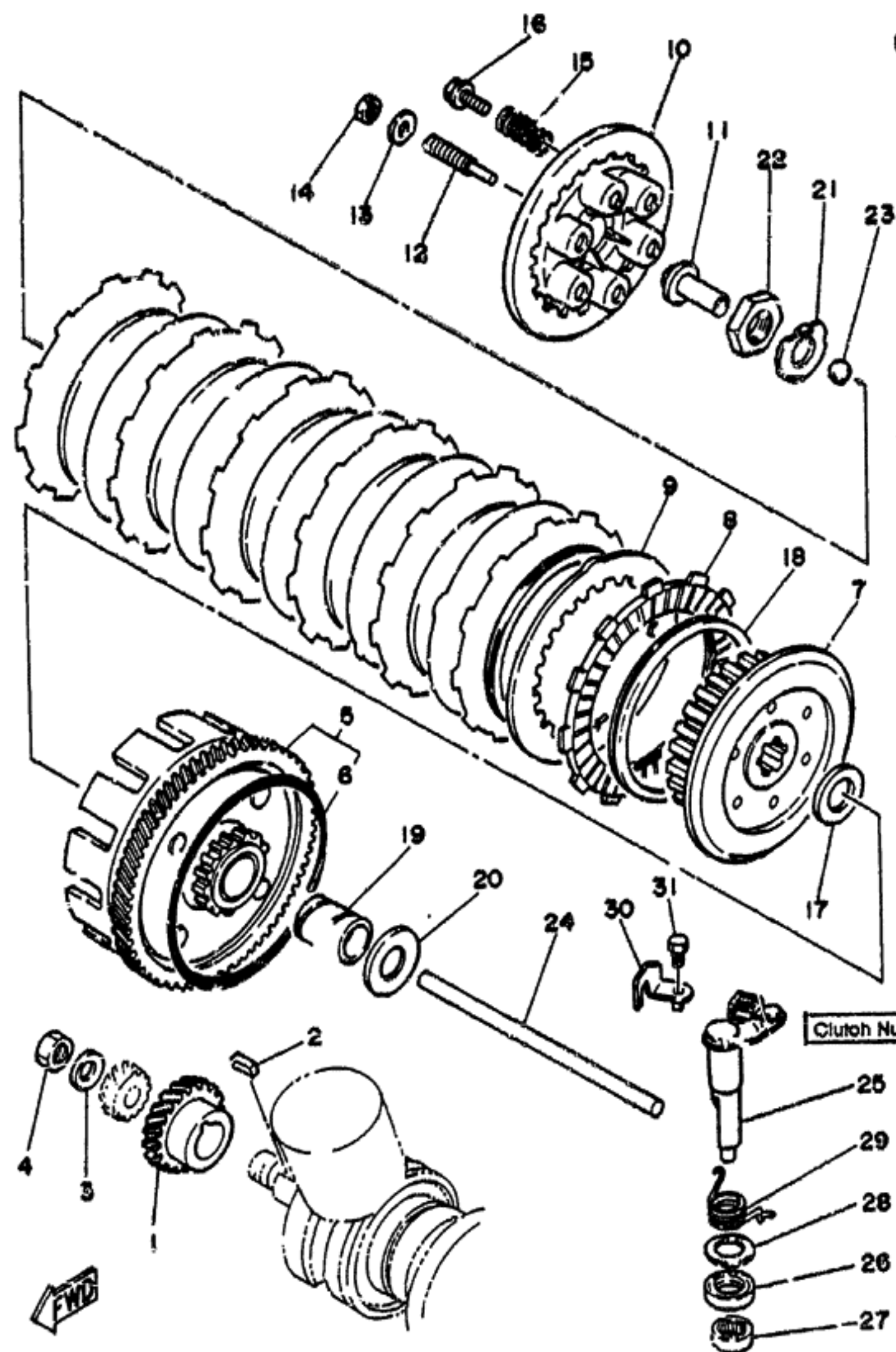
STARTER

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	4L0-15880-00-00	KICK AXLE ASS'Y	1	1	1	
2	4L0-15841-00-00	GEAR, KICK (22T)	1	1	1	
3	90488-26081-00	CLIP	1	1	1	
4	90508-30051-00	SPRING, TORSION	1	1	1	
5	4L0-15828-00-00	SPACER	1	1	1	
6	248-15868-00-00	STOPPER	1	1	1	
7	53101-20046-00	OIL SEAL	1	1	1	
8	4L0-15851-00-00	GEAR, KICK IDLE (26T)	1	1	1	
9	184-17417-00-10	SHIM 1 (1.0T)	1	1	1	
10	90214-15020-00	WASHER, CLAW	1	1	1	
11	99008-15400-00	CIRCLIP	1	1	1	
12	51L-15820-01-00	KICK CRANK ASS'Y (51L-15820-00)	1	1	1	
13	158-15818-01-00	COVER, KICK LEVER	1	1	1	
14	97326-08030-00	BOLT	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	D-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
PAIRING	F-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~8
GASKET KIT (TOP END)	V-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-6
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-5,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	C-4
WATER PUMP	A-8

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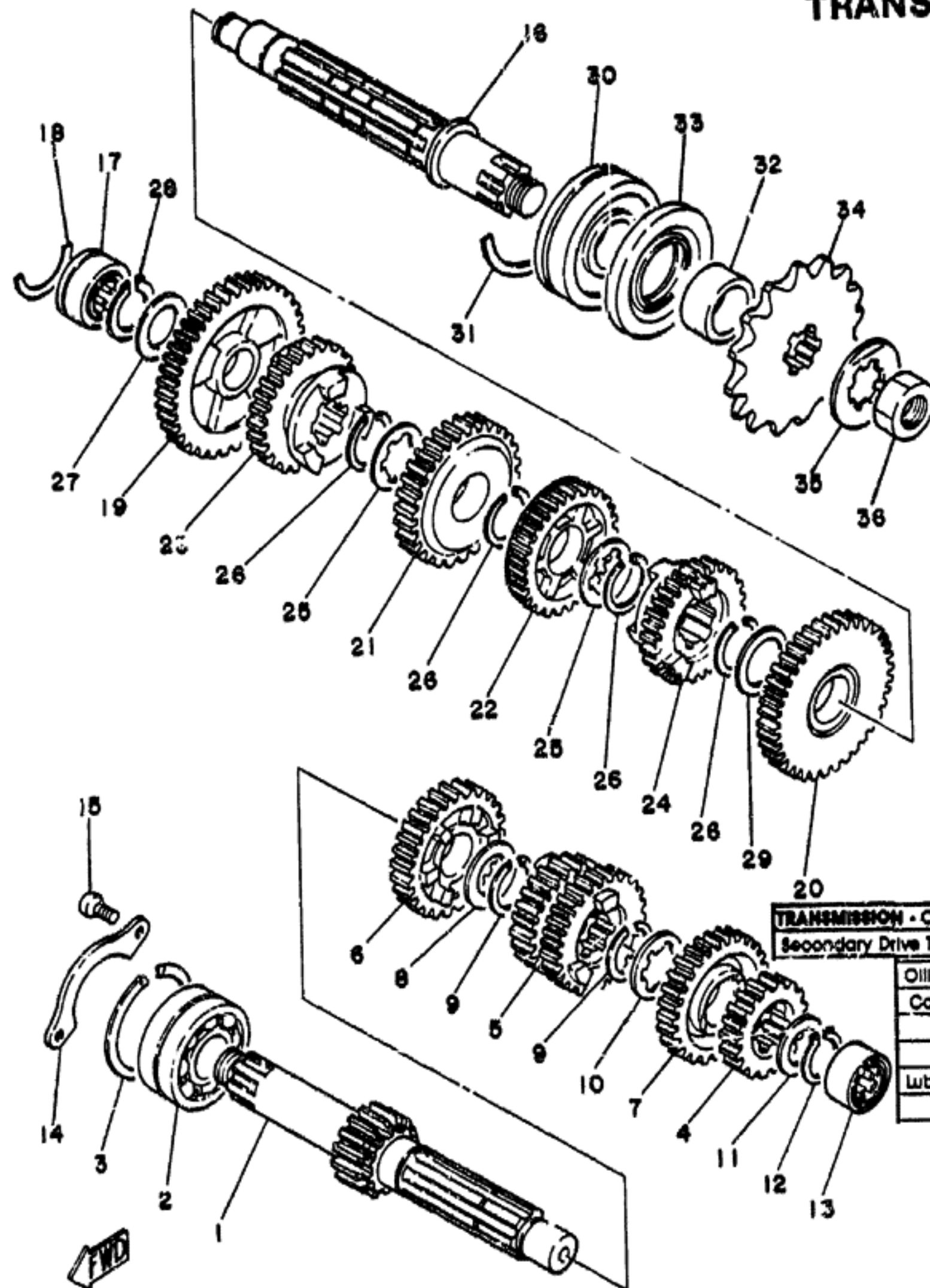
CLUTCH

Rcf. No.	Part Number	Description	N	NC	NCII	Remarks
17	360-16154-00-00	PLATE, thrust 1	1	1	1	
18	278-16367-00-00	RING, cushion	7	7	7	
19	278-16181-01-00	SPACER 1	1	1	1	
20	360-16154-00-00	PLATE, thrust 1	1	1	1	
21	90215-20223-00	WASHER, lock	1	1	1	
22	90170-20213-00	NUT (90170-20320)	1	1	1	
23	93515-32029-00	BALL	1	1	1	
24	29L-16357-00-00	ROD, push 2	1	1	1	
25	29L-16380-00-00	PUSH LEVER ASS'Y	1	1	1	
26	93102-17004-00	OIL SEAL	1	1	1	
27	93315-11720-00	BEARING, cylindrical	1	1	1	
28	90201-17327-00	WASHER, plate	1	1	1	
29	90508-16599-00	SPRING, torsion	1	1	1	
30	90465-16239-00	CLAMP	1	1	1	
31	97011-08010-00	BOLT (97301-08010)	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-3
HEADLIGHT	G-3
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

TRANSMISSION

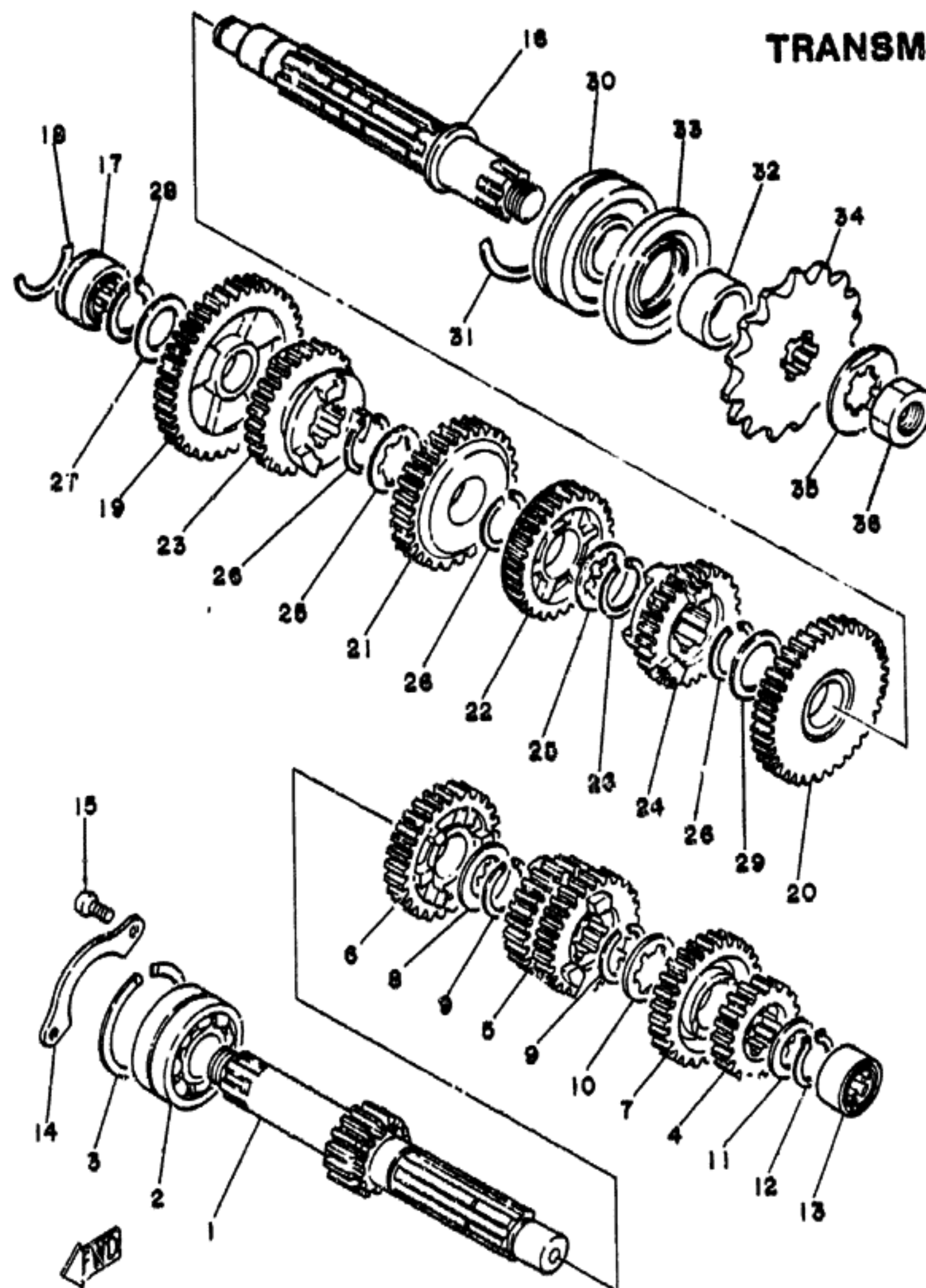


Ref. No.	Part Number	Description	N	NO	NCII	Remarks
1	29L-17411-00-00	AXLE, main (14T)	1	1	1	
2	93305-20802-00	BEARING (B5205) ...	1	1	1	
3	93440-82009-00	CIRCLIP	1	1	1	
4	29L-17121-00-00	GEAR, 2nd pinion (18T).....	1	1	1	
5	29L-17131-00-00	GEAR, 3rd/4th pinion (22T,24T).....	1	1	1	
6	29L-17151-00-00	GEAR, 5th pinion (26T)	1	1	1	
7	29L-17161-00-00	GEAR, 6th pinion (27T).....	1	1	1	
8	90201-25490-00	WASHER, plate	1	1	1	
9	93440-25084-00	CIRCLIP	2	2	2	
10	90209-21105-00	WASHER.....	1	1	1	
11	90201-20266-00	WASHER, plate (1.0T).....	1	1	1	
12	99009-20400-00	CIRCLIP	1	1	1	
13	93311-22027-00	BEARING, cylindrical	1	1	1	
14	4L0-17471-00-00	PLATE, cover	1	1	1	
15	98580-08012-00	SCREW, pan head (82580-08012) ..	2	2	2	
16	29L-17421-00-00	AXLE, drive	1	1	1	
17	93311-42045-00	BEARING, cylindrical	1	1	1	
18	278-17425-00-00	CIRCLIP 2.....	1	1	1	

TRANSMISSION - Oil Type / Qty Change / Qty Dry		SAE 10W30 or 15W40 1.6 Lit (1.6 qt) / 1.7 Lit (1.8 qt)
Secondary Drive Type / Teeth / Chain		Chain / 4 / 12T / 16T
Oiling System	Autolube	
Capacity: Dry	1.6 Lit (1.7 qts)	
Oil & Filter Change / Oil Change Only	ø / ø	
Oil Filter Part Number	ø	
Lubricant: Temp Above 5°C (40°F)	Yamalube 2* or Equivalent	
Temp Below 15°C (60°F)	Yamalube 2* or Equivalent	

CONTENTS

AIR FILTER	F-2
CABLE	E-1
CARBURETOR	E-1~E
CLUTCH	U-3,4
COVER	F-3,4
COVER	M-11
COVER	E-12
COVER	A-7
COVER	A-8,9
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
PAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	G-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



TRANSMISSION

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
19	4L0-17211-01-00	GEAR, 1st wheel (38T).....	1	1	1	
20	4L0-17221-01-00	GEAR, 2nd wheel (32T).....	1	1	1	
21	29L-17231-00-00	GEAR, 3rd wheel (29T).....	1	1	1	
22	4L0-17241-01-00	GEAR, 4th wheel (26T).....	1	1	1	
23	29L-17251-10-00	GEAR, 5th wheel (29L-17251-00)(25T)	1	1	1	
24	29L-17261-10-00	GEAR, 6th wheel (29L-17261-00)	1	1	1	
25	90209-21106-00	WASHER.....	2	2	2	
26	93440-25084-00	CIRCLIP	4	4	4	
27	90201-21276-00	WASHER, plate (1.0T).....	1	1	1	
28	99009-20400-00	CIRCLIP	1	1	1	
29	90201-25490-00	WASHER, plate	1	1	1	
30	93306-30506-00	BEARING (B6305N)	1	1	1	
31	278-17424-01-00	CIRCLIP 1.....	1	1	1	
32	90387-256H7-00	COLLAR.....	1	1	1	
33	93102-35109-00	OIL SEAL.....	1	1	1	
34	93834-17119-00	SPROCKET, drive (1M1-1/461-70).....	1	1	1	
35	90215-21239-00	WASHER, lock.....	1	1	1	
36	90179-18020-00	NUT.....	1	1	1	

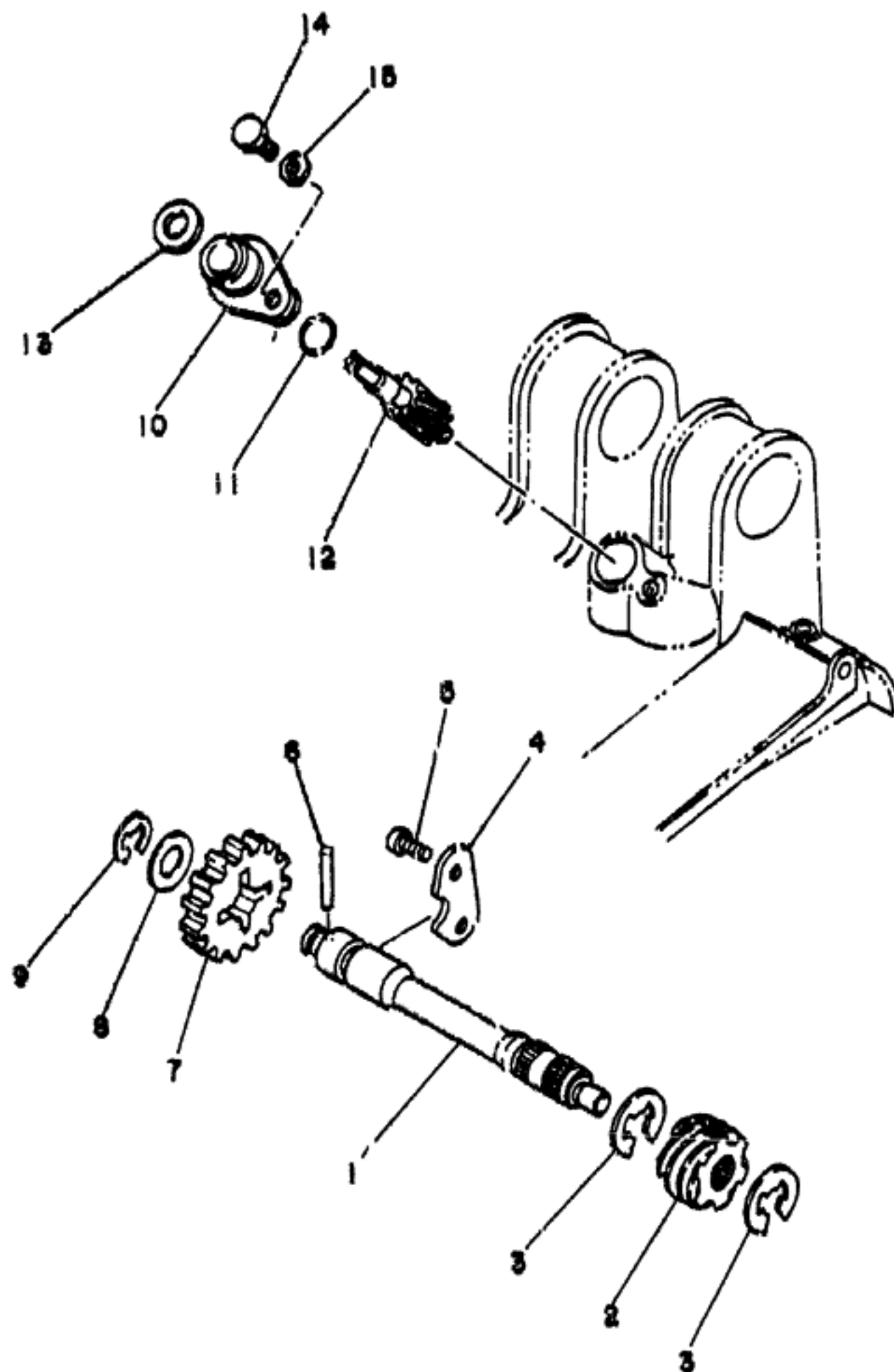
CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-8,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-6,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-NOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-9,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

C-6

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TRANSMISSION - Oil Type / Qty Change / Qty Dry	SAE 10W30 SE or SF 1.6 Lit (1.6 qt) / 1.7 Lit (1.8 qt)
Secondary Drive Type / Teeth / Chain	Chain / 40-17 / 520VSR106L

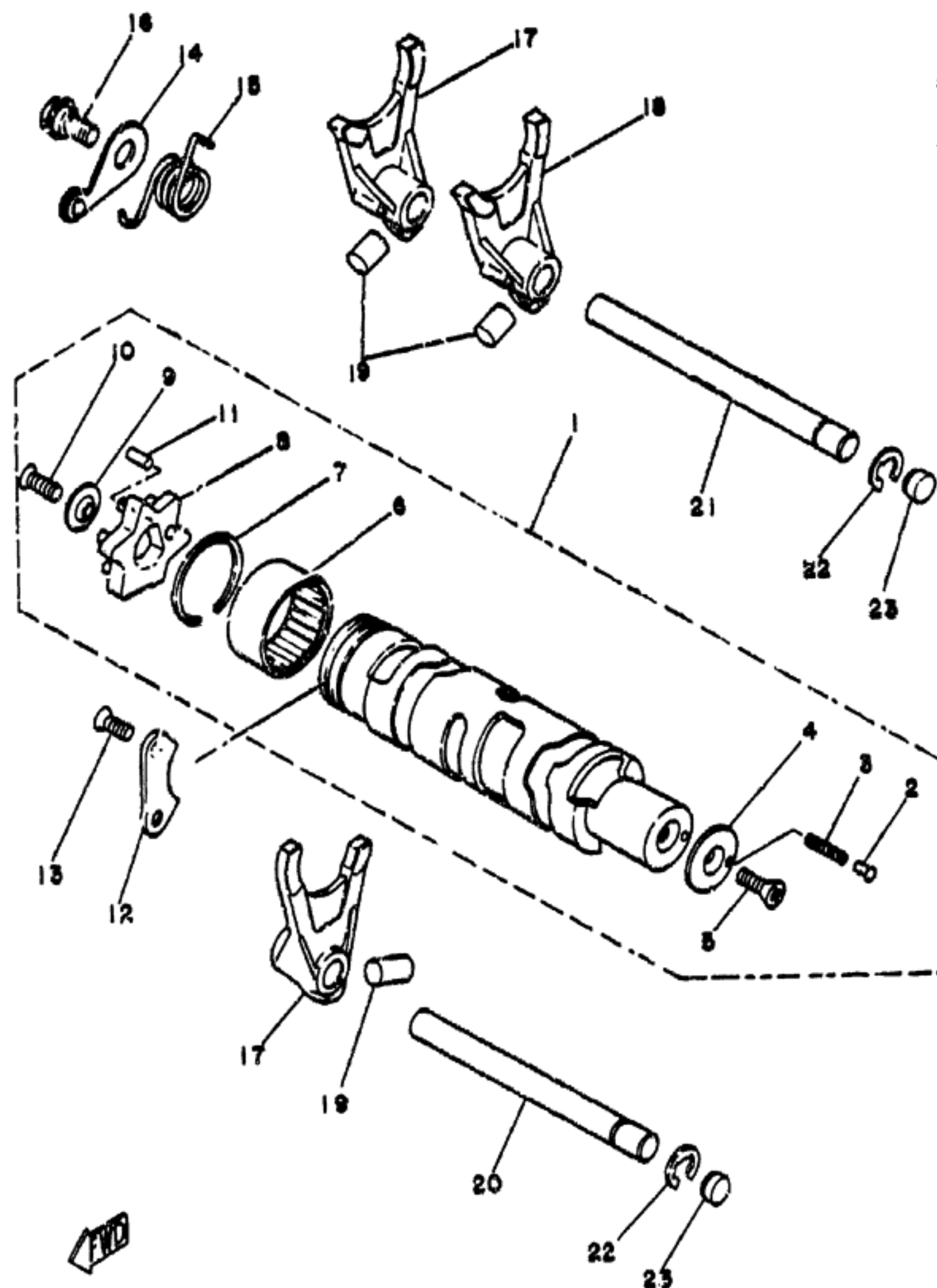


TACHOMETER GEAR

Ref. No.	Part Number	Description	N	NO	NCII	Remarks
1	2R8-17861-00-00	AXLE, DRIVE GEAR	1	1		
2	2R8-17831-00-00	GEAR, DRIVE (5T)	1	1		
3	99006-10800-00	CIRCLIP (99001-10800)	2	2	2	
4	4L0-17812-00-00	STOPPER	1	1	1	
5	93590-05012-00	SCREW, PAN HEAD (93501-05012)	2	2	2	
6	93603-22028-00	PIN, DOWEL	1	1	1	
7	2R8-17861-00-00	GEAR, PRIMARY (14T)	1	1	1	
8	90201-105J4-00	WASHER, PLATE (90201-10136)	1	1	1	
9	99001-09800-00	CIRCLIP	1	1	1	
10	4L0-17811-00-00	HOUSING, TACHO GEAR ...	1	1	1	
11	93210-12327-00	O-RING	1	1	1	
12	4L0-17841-00-00	GEAR, DRIVEN (13T)	1	1	1	
13	4L0-17818-00-00	GASKET	1	1	1	
14	97028-06010-00	BOLT (97306-06010)	1	1	1	
15	22906-06800-00	WASHER, PLATE	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	O-3,4
COWLING	F-8,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
BI-SPRICAL 1	G-5,6
BI-SPRICAL 2	G-7,8
EXHAUST	B-7~10
PAIRING	F-8,8
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~6
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-6
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	O-8
SHIFT FORK	O-8
SHIFT SHAFT	O-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	O-2
STEERING	B-1
SWING ARM	D-9,9
TACHOMETER GEAR	O-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-NOW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

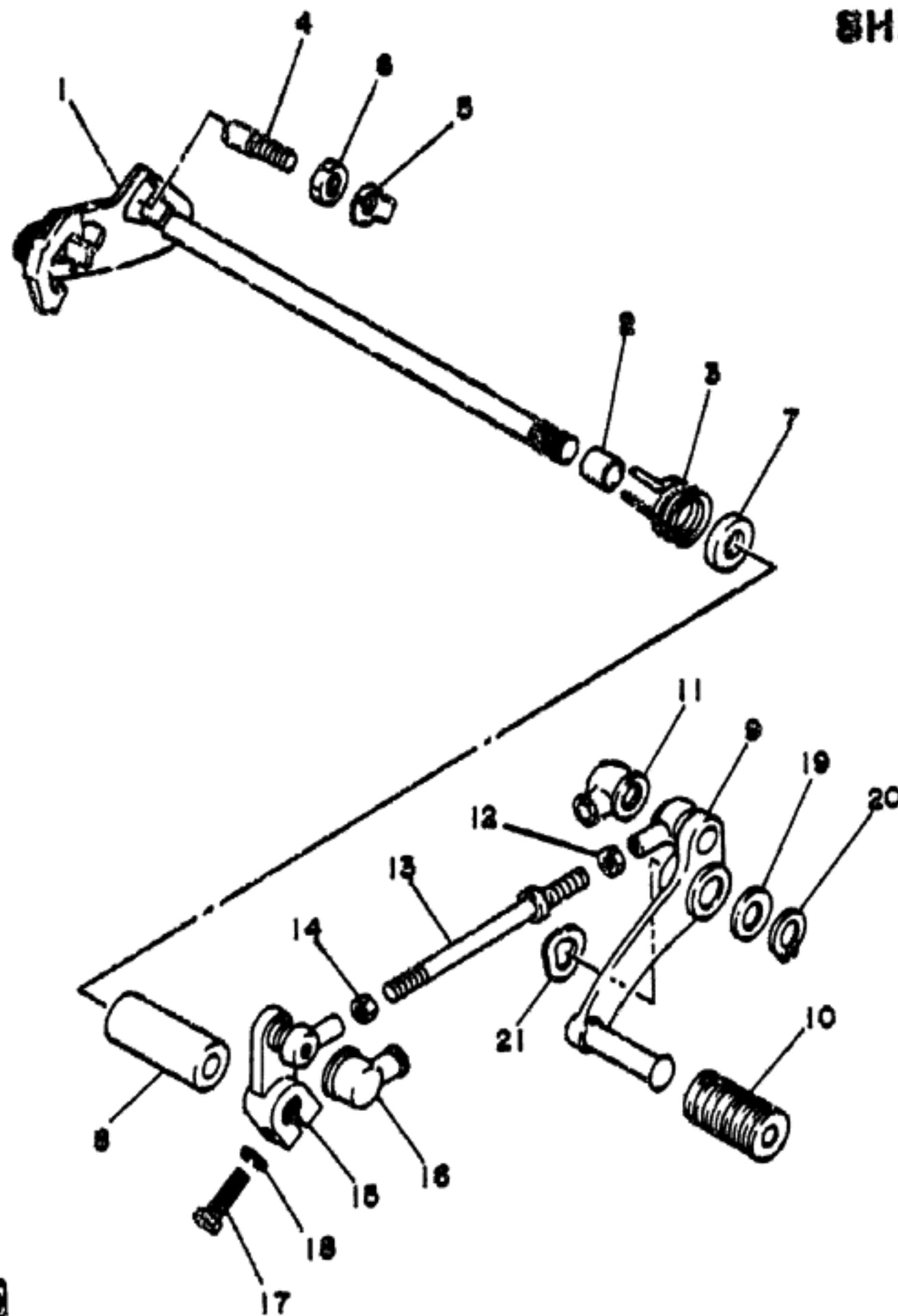


SHIFT CAM - FORK

Ref. No.	Part Number	Description	N	NO	NOII	Remarks
1	29L-18543-00-00	SHIFT CAM ASS'Y	1	1	1	
2	278-18542-00-00	. POINT, NEUTRAL	1	1	1	
3	90801-08022-00	. SPRING, COMPRESSION	1	1	1	
4	278-18541-00-00	. PLATE, SIDE 2	1	1	1	
5	98701-08012-00	. SCREW, FLAT HEAD	1	1	1	
6	93318-23812-00	. BEARING, CYLINDRICAL	1	1	1	
7	93440-34028-00	. CIRCLIP	1	1	1	
8	4L0-18185-00-00	. SEGMENT	1	1	1	
9	3R4-18561-00-00	. PLATE, SIDE 1	1	1	1	
10	98701-08018-00	. SCREW, FLAT HEAD	1	1	1	
11	93604-12037-00	. PIN, DOWEL	1	1	1	
12	4L0-18562-00-00	PLATE, STOPPER 2	1	1	1	
13	98701-08014-00	SCREW, FLAT HEAD (92701-08015)	2	2	2	
14	4L0-18140-00-00	STOPPER LEVER ASS'Y	1	1	1	
15	90808-28482-00	SPRING, TORSION	1	1	1	
16	80W-21831-00-00	BOLT, STOPPER (1W1-18177-00)	1	1	1	
17	4L0-18511-00-00	FORK, SHIFT 1	2	2	2	
18	4L0-18512-00-00	FORK, SHIFT 2	1	1	1	
19	90250-08017-00	PIN, STRAIGHT	3	3	3	
20	4L0-18531-01-00	BAR, SHIFT FORK GUIDE 1	1	1	1	
21	29L-18538-00-00	BAR, SHIFT FORK GUIDE 2	1	1	1	
22	93430-08038-00	CIRCLIP	2	2	2	
23	90334-10006-00	PLUG, STRAIGHT (90334-10014)	2	2	2	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	Q-5,6
ELECTRICAL 2	Q-7,8
EXHAUST	B-7~10
FAIRING	F-9,8
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	B-2~9
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	Q-9
HEADLIGHT	Q-2
LEVER	Q-9
METER	Q-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR CHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-9,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	Q-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	Q-4
WATER PUMP	A-8



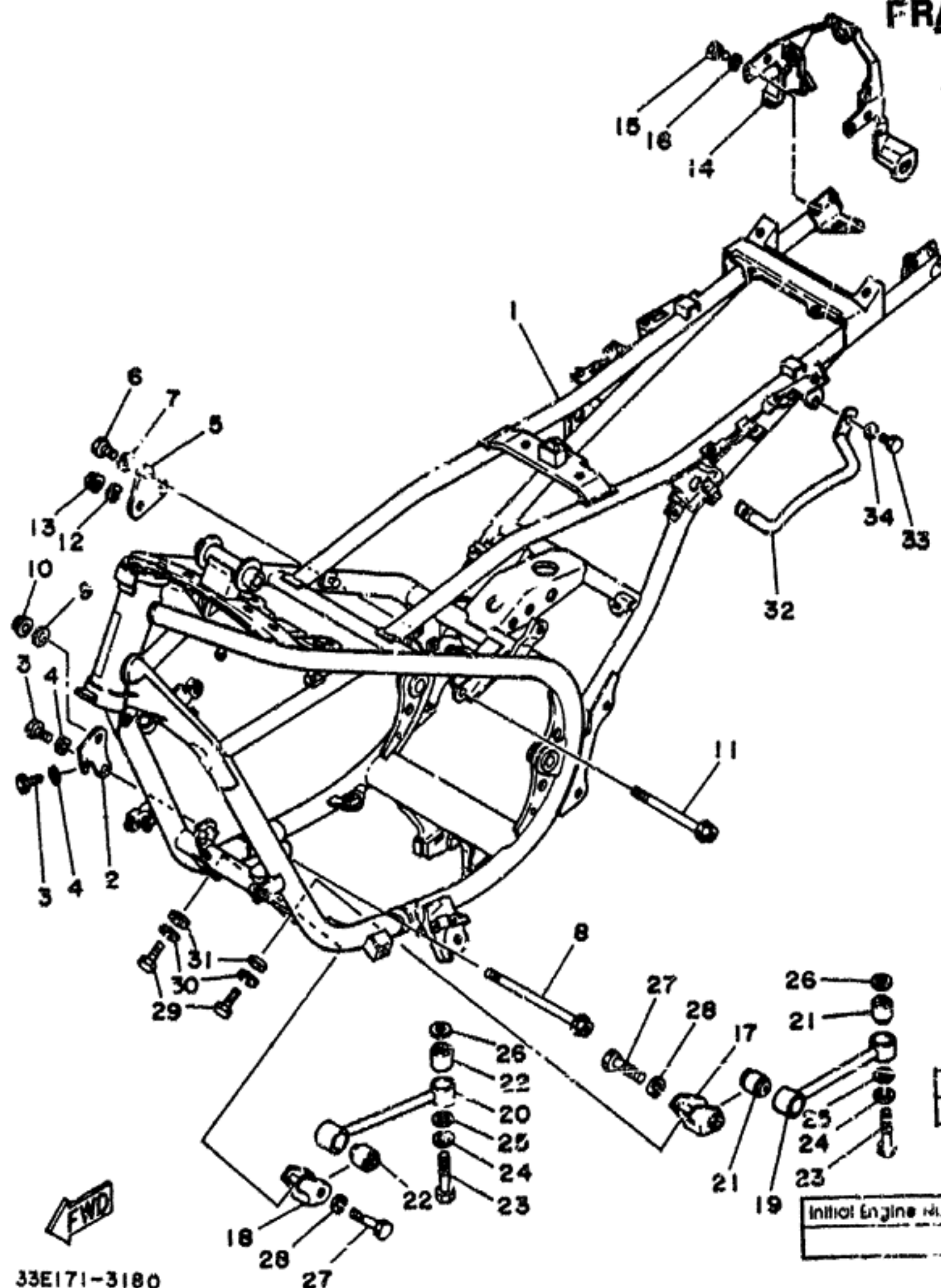
SHIFT SHAFT

Ref. No.	Part Number	Description	N	NC	NOII	Remarks
1	4LQ-18101-00-00	SHIFT SHAFT ASS'Y	1	1	1	
2	8J860-12171-00	SPACER	1	1	1	
3	8Q508-32374-00	SPRING, torsion	1	1	1	
4	90149-08094-00	SCREW	1	1	1	
5	90216-08174-00	WASHER, lock	1	1	1	
6	90170-08029-00	NUT	1	1	1	
7	93102-12106-00	OIL SEAL	1	1	1	
8	90387-128A8-00	COLLAR	1	1	1	
9	29L-18111-00-00	PEDAL, shift	1	1	1	
10	132-18113-01-00	COVER, shift pedal	1	1	1	
11	2H9-18184-00-00	COVER, dust	1	1	1	
12	95303-06700-00	NUT	1	1	1	
13	29L-18115-00-00	ROD, shift	1	1	1	
14	90170-08228-00	NUT	1	1	1	
15	29L-18112-00-00	ARM, shift	1	1	1	
16	2H9-18184-00-00	COVER, dust	1	1	1	
17	97311-08020-00	BOLT	1	1	1	
18	92990-06100-00	WASHER, spring (92903-06100)	1	1	1	
19	90201-122A7-00	WASHER, plate (90201-12174)	1	1	1	
20	98009-12400-00	CIRCLIP	1	1	1	
21	90200-12074-00	WASHER, wave	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	D-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-3,6
ELECTRICAL 1	B-3,6
ELECTRICAL 2	B-7,8
EXHAUST	B-7~10
PAIRING	F-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-13
FRONT WHEEL	B-7
FUEL TANK	B-3~6
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	C-9
HEADLIGHT	C-3
LEVER	C-9
METER	C-1
OIL PUMP	A-11
OIL TANK	B-3
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-6
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-3,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-3,9
TACHOMETER GEAR	C-7
TAILLIGHT	C-3
TECHNICAL BULLETIN	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	C-4
WATER PUMP	A-9

29L010-3171



FRAME

RZ350N

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	33E-21110-00-FH	FRAME COMP.	1			UR Fire Red
	33E-21110-00-33	FRAME COMP.	1			UR Yamaha Bk
2	29L-21315-01-00	STAY, engine 2.....	1			
3	97313-08020-00	BOLT (97321-08020)	2			
4	92990-08100-00	WASHER, spring (92903-08100)	2			
5	29L-21316-00-00	STAY, engine 3.....	1			
6	97313-08020-00	BOLT (97321-08020)	2			
7	92990-08100-00	WASHER, spring (92903-08100)	2			
8	90105-10053-00	BOLT, washer based	1			

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9	92990-10100-00	WASHER, spring (92903-10100)	1			
10	95701-10500-00	NUT, flange.....	1			
11	90105-10040-00	BOLT, washer based	1			
12	92990-10100-00	WASHER, spring (92903-10100)	1			
13	95701-10500-00	NUT, flange.....	1			
14	29L-21260-00-00	REAR FENDER BRACKET COMP. ...	1			
15	97013-08012-00	BOLT (97313-08012)	4			
16	92990-06100-00	WASHER, spring (92903-06100)	4			
17	4L0-21317-00-00	STAY, engine 4.....	1			

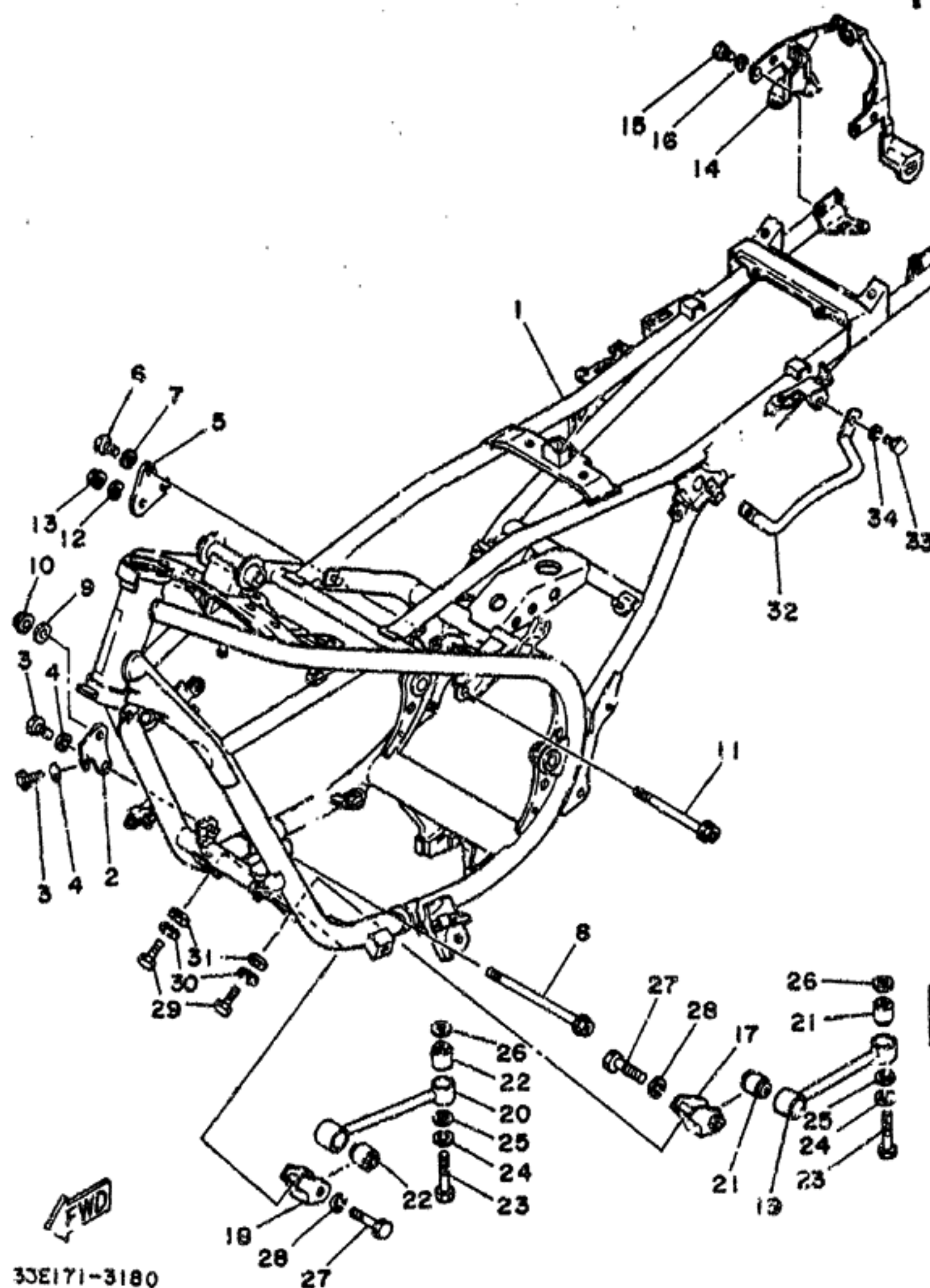
RZ350N

Engine Mounting Bolts:	M10: 6.5 m·kg (47 ft·lbs)
	M8: 2.3 m·kg (17 ft·lbs)

Initial Engine Number / Frame Number	RZ350N:48H-010101 / JYA48H00X JFA010101
	RZ350NC:1EL-000101 / JYA1EL00X JFA000101

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-2~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVEL	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-1
PISTON	I-7
RADIATOR-HOSE	H-9,10
REAR BRAKE CALIPER	I-10
REAR MASTER CYL.	J-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



FRAME

RZ350N

Ref. No.	Part Number	Description	QTY	NO	NOII	Remarks
18	4L0-21312-00-00	STAY, engine 5.....	1			
19	4L0-21314-00-00	STAY, engine 1.....	1			
20	4L0-21319-00-00	STAY, engine 6.....	1			
21	4L0-21485-00-00	DAMPER, rubber 1...	2			
22	4L0-21485-00-00	DAMPER, rubber 1...	2			
23	97313-10085-00	BOLT (97311-10055)	2			
24	92990-10100-00	WASHER, spring (92903-10100).....	2			
25	92990-10600-00	WASHER, plate (92903-10600).....	2			
26	90201-10774-00	WASHER, plate.....	2			
27	97301-10040-00	BOLT.....	2			
28	92990-10100-00	WASHER, spring (92903-10100).....	2			
29	97001-08025-00	BOLT (97301-08025)...	2			
30	92990-08100-00	WASHER, spring (92903-08100).....	2			
31	92901-08600-00	WASHER, plate.....	2			
32	29L-21165-00-00	HANDLE, standing...	1			
33	97313-08016-00	BOLT (97301-08016)	2			
34	92990-08100-00	WASHER, spring (92903-08100).....	2			

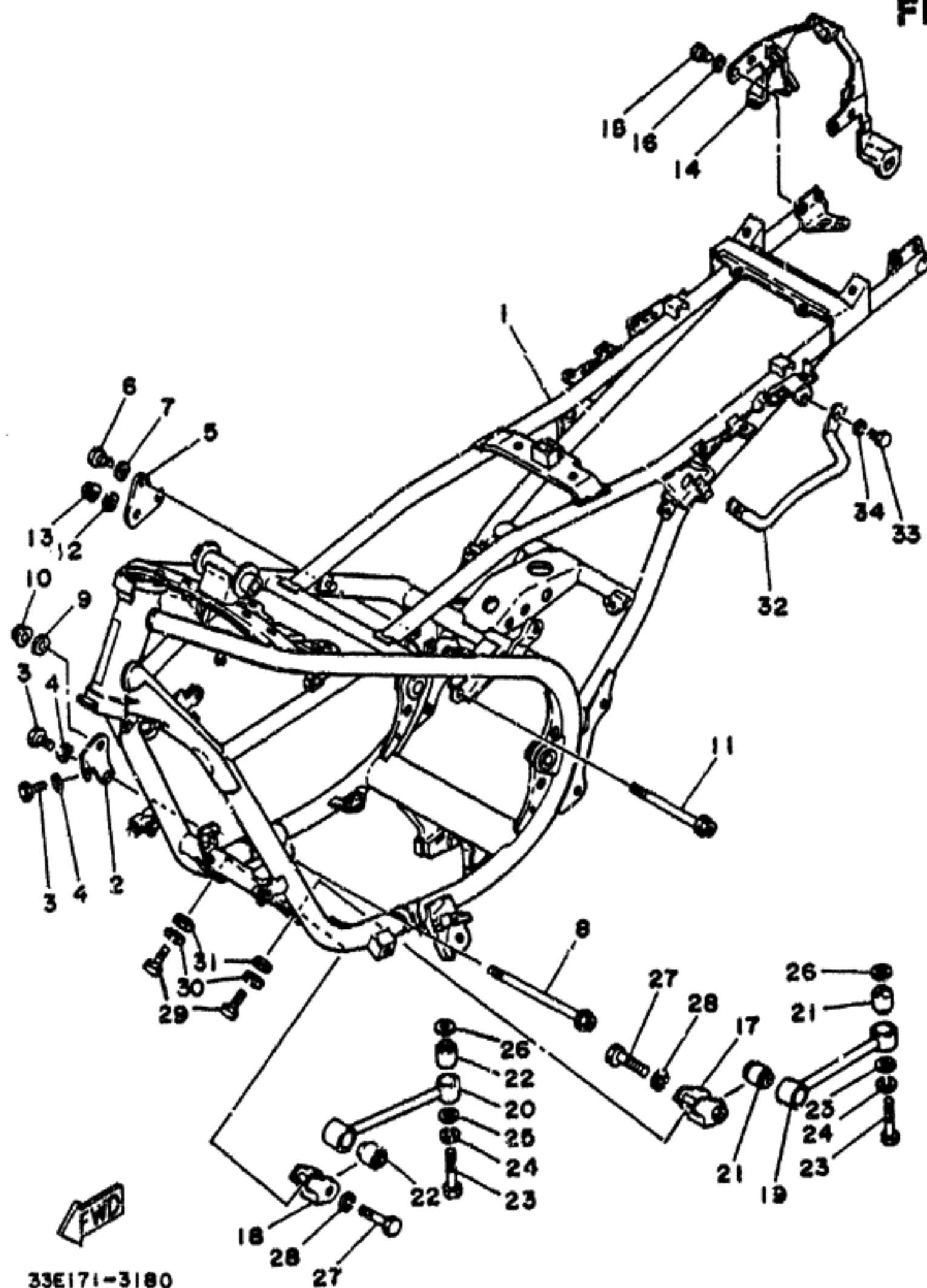
RZ350N

Engine Mounting Bolts:	M10: 5.5 m-kp (47 ft-lbs)
	M8: 2.3 m-kp (17 ft-lbs)

D-2

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING "	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	E-9
HEADLIGHT	O-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-1,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



33E171-3180

FRAME RZ350NC

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	1EL-21110-00-5H	FRAME COMP.	1	1		UR Fire Red
	1EL-21110-00-33	FRAME COMP.	1	1		UR Yamaha 33k
2	29L-21315-01-00	STAY, engine 2.....	1	1		
3	97313-C8020-00	BOLT (97321-08020)	2	2		
4	92990-08100-00	WASHER, spring (92903-08100)	2	2		
5	29L-21316-00-00	STAY, engine 3.....	1	1		
6	97313-08020-00	BOLT (97321-08020)	2	2		
7	92990-08100-00	WASHER, spring (92903-08100)	2	2		
8	90105-10053-00	BOLT, washer based	1	1		

RZ350NC

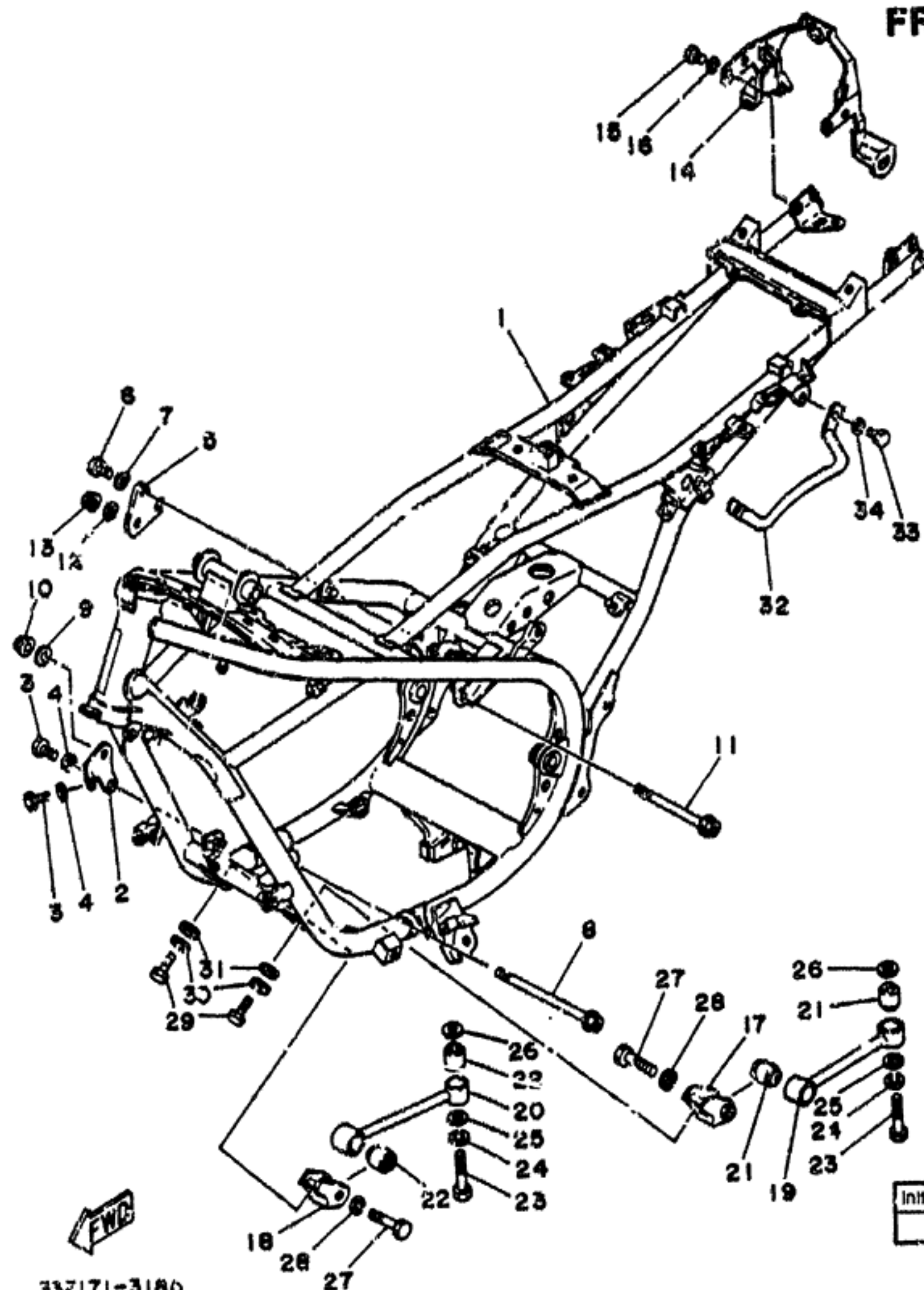
9	92990-10100-00	WASHER, spring (92903-10100)	1	1		
10	95701-10500-00	NUT, flange.....	1	1		
11	90105-10040-00	BOLT, washer based	1	1		
12	92990-10100-00	WASHER, spring (92903-10100)	1	1		
13	95701-10500-00	NUT, flange.....	1	1		
14	29L-21260-00-00	REAR FENDER BRACKET COMP. ...	1	1		
15	97013-08012-00	BOLT (97313-08012)	4	4		
16	92990-08100-00	WASHER, spring (92903-08100)	4	4		

RZ350NC

Engine Mounting Bolts:	M10: 6.6 m-kp (47 ft-lbs)
	M8: 2.3 m-kp (17 ft-lbs)

CONTENTS

AIR FILTER	A-12
CABLE	F-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRNT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-6
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-8
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-5



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FRAME RZ350NC

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
17	4L0-21317-00-00	STAY, engine 4.....	1	1		
18	4L0-21318-00-00	STAY, engine 5.....	1	1		
19	4L0-21314-00-00	STAY, engine 1.....	1	1		
20	4L0-21319-00-00	STAY, engine 6.....	1	1		
21	4L0-21485-00-00	DAMPER, rubber 1...	2	2		
22	4L0-21485-00-00	DAMPER, rubber 1...	2	2		
23	97313-10085-00	BOLT (97311-10085)	2	2		
24	92990-10100-00	WASHER, spring (92903-10100).....	2	2		

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25	92990-10600-00	WASHER, plate (92901-10600).....	2	2		
26	9C201-10774-00	WASHER, plate.....	2	2		
27	97301-10040-00	BOLT.....	2	2		
28	92990-10100-00	WASHER, spring (92903-10100).....	2	2		
29	97001-08025-00	BOLT (97301-08025)	2	2		
30	92990-08100-00	WASHER, spring (92903-08100).....	2	2		
31	92901-08600-00	WASHER, plate.....	2	2		
32	2AL-21165-00-00	HANDLE, standing...	1	1		
33	97313-06016-00	BOLT (97301-06016)	2	2		
34	92990-06100-00	WASHER, spring (92903-06100).....	2	2		

RZ350NC

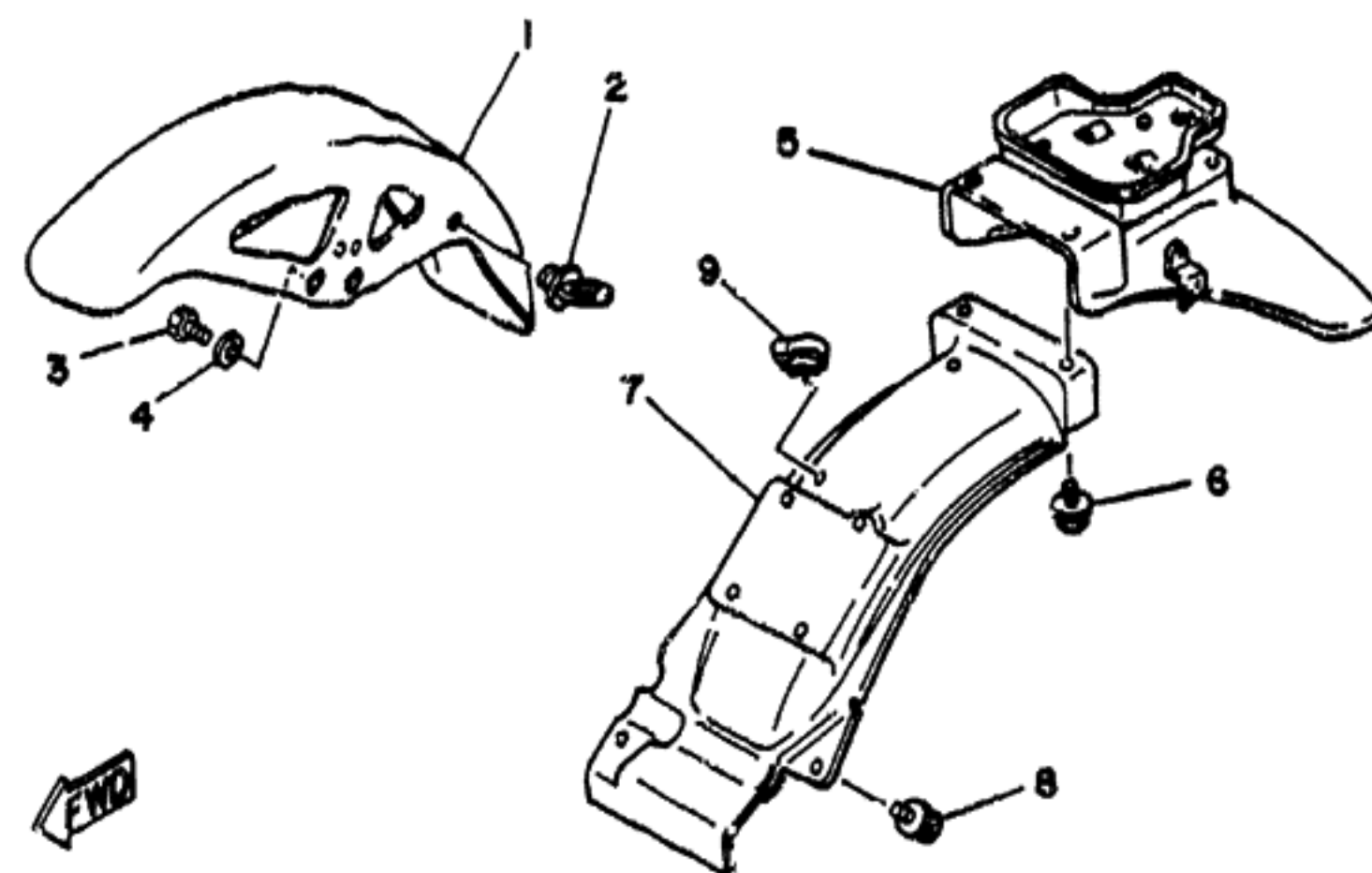
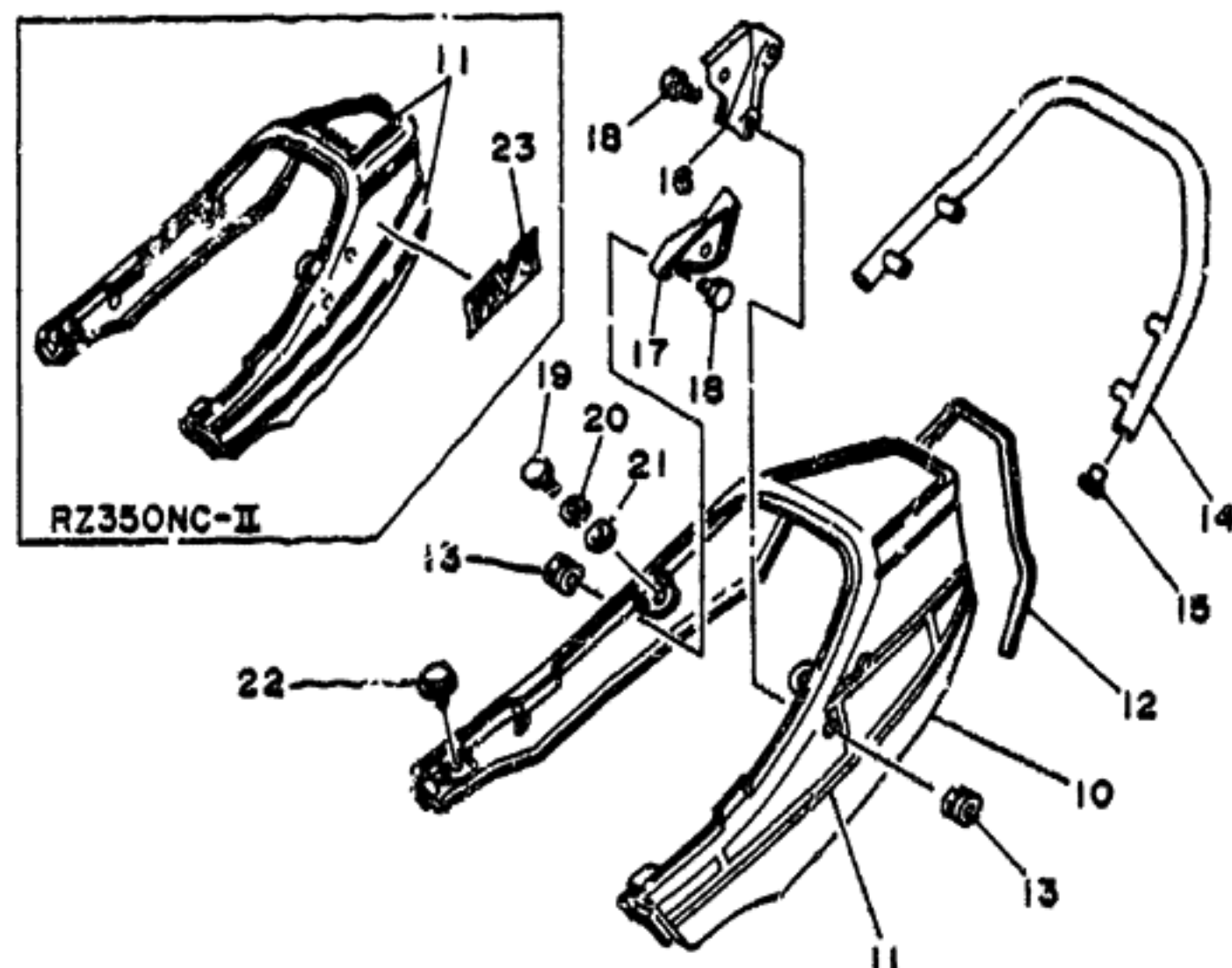
Engine Mounting Bolts:	M10: 6.8 m-kp (47 ft-lbs)
	M8: 2.3 m-kp (17 ft-lbs)

Initial Engine Number / Frame Number	RZ350N:48H-010101 / JYA48H001 JFA010101
	RZ350NC:1EL-000101 / JYA1EL001 JFA000101

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CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING "	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRIC 1	G-5,6
ELECTRIC 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-*
GENERATOR	G-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	A-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

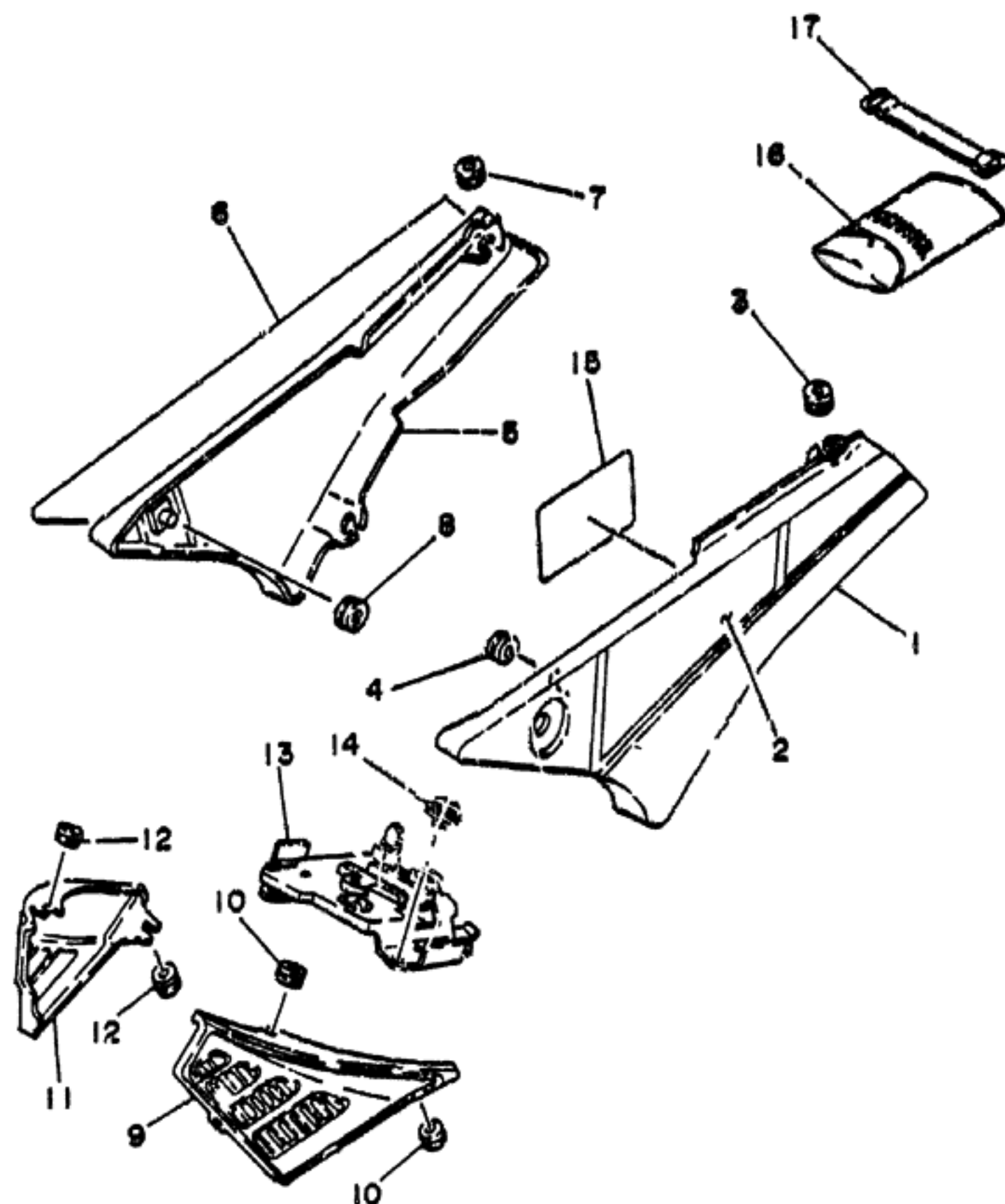


FENDER

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-21510-00-5X	FRT FENDER COMP (COMP. YEL/BLK)	1	1		UR
	29L-21510-00-6X	FRT FENDER COMP (CHAPPY RED/BLK)	1	1		UR
2	1A8-21518-00-00	HOLDER, CABLE	1	1		
3	97001-08020-00	BOLT (97301-08020)	4	4	4	
4	92990-08100-00	WASHER, SPRING (92903-08100)	4	4	4	
5	33E-W2161-01-00	REAR FENDER COMP (33E-W21610-00)	1	1		
6	90119-08083-00	BOLT, W/WASHER	4	4	4	
7	29L-21629-00-00	GUARD, MUD	1	1		
8	90119-08085-00	BOLT, W/WASHER	1	1		
9	90484-12027-00	CLAMP	2	2	2	
10	29L-21651-00-28	COVER, REAR FENDER (COMP. YEL)	1	1		UR
	29L-21651-00-38	COVER, REAR FENDER (CLEAN WHT)	1	1		UR
11	29L-21680-30-00	GRAPHIC (FOR CPY)	1			UR
	29L-21680-40-C0	GRAPHIC (FOR W)(~00620) ..	1			UR
	48-21680-00-00	GRAPHIC (FOR WHT) (001821~)(NCII)			1	UR
12	29L-28345-00-00	MOLE 1	1	1		
13	90480-18431-00	GROMMET (90480-18368) ...	4	4	4	
14	29L-21645-00-00	STAY, REAR	1	1		
15	90338-15110-00	PLUG	2	2	2	
16	29L-21688-00-00	BRACKET, REAR STAY	1	1		
17	29L-21689-00-00	BRACKET, REAR STAY 2	1	1		
18	97022-08016-00	BOLT (97302-08016)	4	4	4	
19	97001-08025-00	BOLT (97301-08025)	2	2	2	
20	90201-081A8-00	WASHER, PLATE	2	2	2	
21	90387-10567-00	COLLAR	2	2	2	
22	90119-08042-00	BOLT, W/WASHER	2	2	2	
23	43H-2163H-00-00	EMBLEM 2 (FOR NCII)			2	UR

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~9
CLUTCH	C-2,4
COWLING #	F-8,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,8
ELECTRICAL 1	C-8,8
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
PAIRING	F-8,8
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRY. BRAKE CALIPER	G-8
FRONT FORK	D-11,12
FRONT MASTER CYL	S-11
FRONT WHEEL	B-7
FUEL TANK	B-3~8
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-8
HEADLIGHT	G-2
LEVER	G-8
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-8
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,8
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,8
TURN SIGNAL	G-4
WATER PUMP	A-8



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SIDE COVER (RZ350N)

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-21711-00-28	COVER, SIDE 1 (COMP. YEL)	.1			
	29L-21711-00-38	COVER, SIDE 1 (CLEAN WHT)	1			
2	29L-2173E-70-00	GRAPHIC 1 (FOR CPY)	1			
	29L-2173E-80-00	GRAPHIC 1 (FOR W)	1			
3	90480-12014-00	GROMMET	2			
4	90480-12421-00	GROMMET	1			
5	29L-21721-00-28	COVER, SIDE 2 (COMP. YEL)	.1			
	29L-21721-00-38	COVER, SIDE 2 (CLEAN WHT)	1			
6	29L-2173F-70-00	GRAPHIC 2 (FOR CPY)	1			
	29L-2173F-80-00	GRAPHIC 2 (FOR W)	1			
7	90480-12014-00	GROMMET	2			
8	90480-12421-00	GROMMET	1			
9	29L-21731-00-00	COVER, SIDE 3	1			
10	90480-12014-00	GROMMET	2			
11	29L-21741-00-00	COVER, SIDE 4	1			
12	90480-12014-00	GROMMET	2			
13	29L-21243-01-00	PLATE, BRIDGE	1			
14	90119-08042-00	BOLT, W/WASHER	2			
15	48H-21683-40-00	PLATE, SPECIFICATION	1			
16	1KT-W2810-00-00	TOOL KIT (4L0-28100-00)	1			
17	116-82131-00-00	BAND, BATTERY	1			

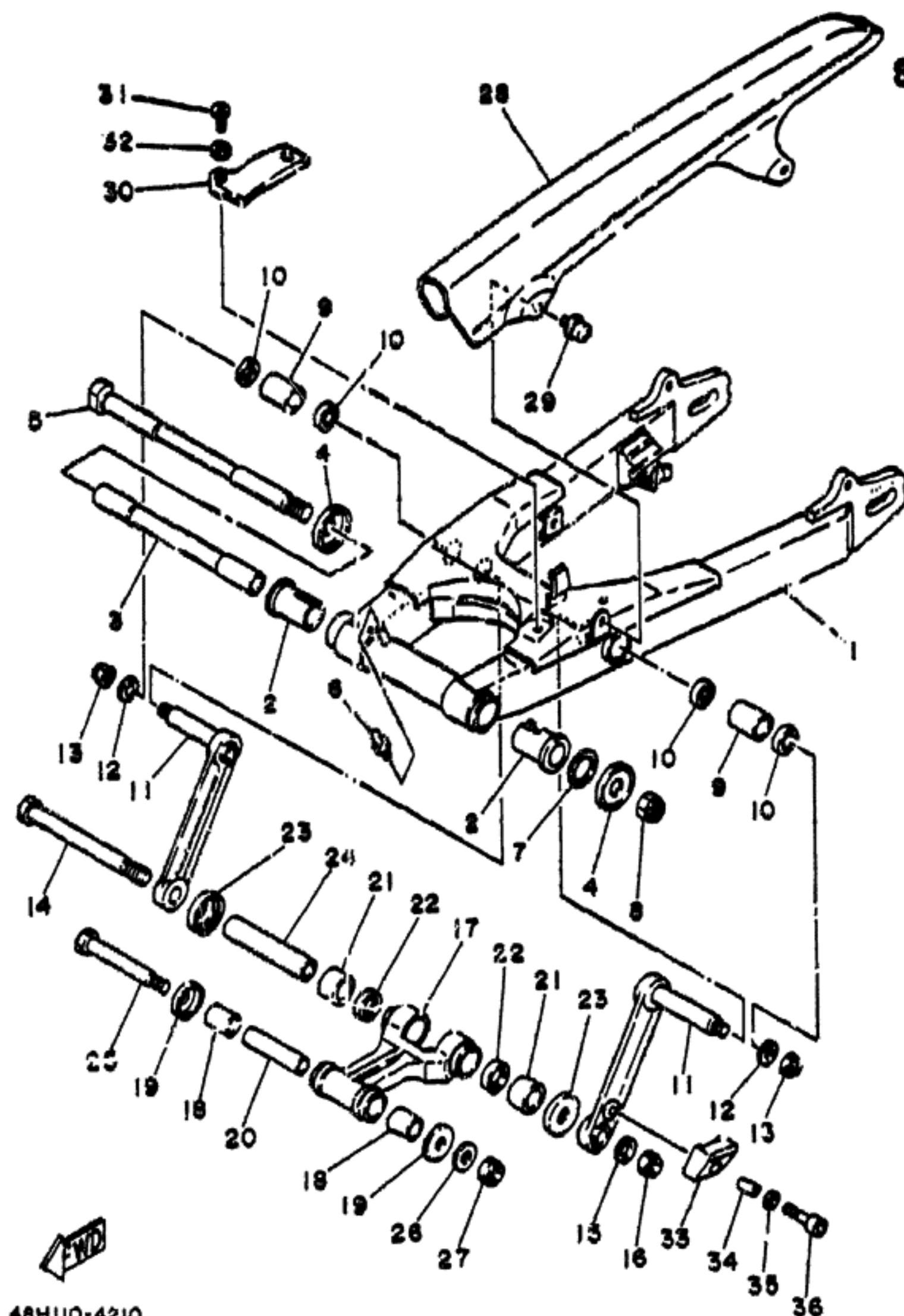
RZ350N

CONTENTS

AIR FILTER	A-12
CABLE	S-11
CARBURETOR	B-1~8
CLUTCH	O-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
PAIRING	F-6,8
FENDER	D-6
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL	B-12
FRONT WHEEL	E-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	O-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	O-8
SHIFT FORK	O-3
SHIFT SHAFT	O-9
SIDE COVER	D-5,7
STAND	F-1~3
STARTER	O-2
STEERING	E-1
SWING ARM	D-5,9
TACHOMETER GEAR	O-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



AIR FILTER	A-12
CABLE	E-11
CARBURATOR	E-1~6
CLUTCH	G-2,4
COWLING *	F-8,8
CRANKCASE	E-11
CRANKCASE COVER	E-12
CRANKSHAFT	A-7
CYLINDER	A-8,8
ELECTRICAL 1	C-8,8
ELECTRICAL 2	G-7,8
EXHAUST	E-7~10
FAIRING	F-8,8
FENDER	D-8
FOOTREST	F-1~2
FRAME	D-1~4
FRONT BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-2~8
GASKET KIT (TOP END)	H-1
GENERATOR	D-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-8,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-8
SERVICE DATA	J-1
SHIFT CAM	G-8
SHIFT FORK	G-8
SHIFT SHAFT	G-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER/ GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-8,C
TURN SIGNAL	G-4
WATER PUMP	A-8

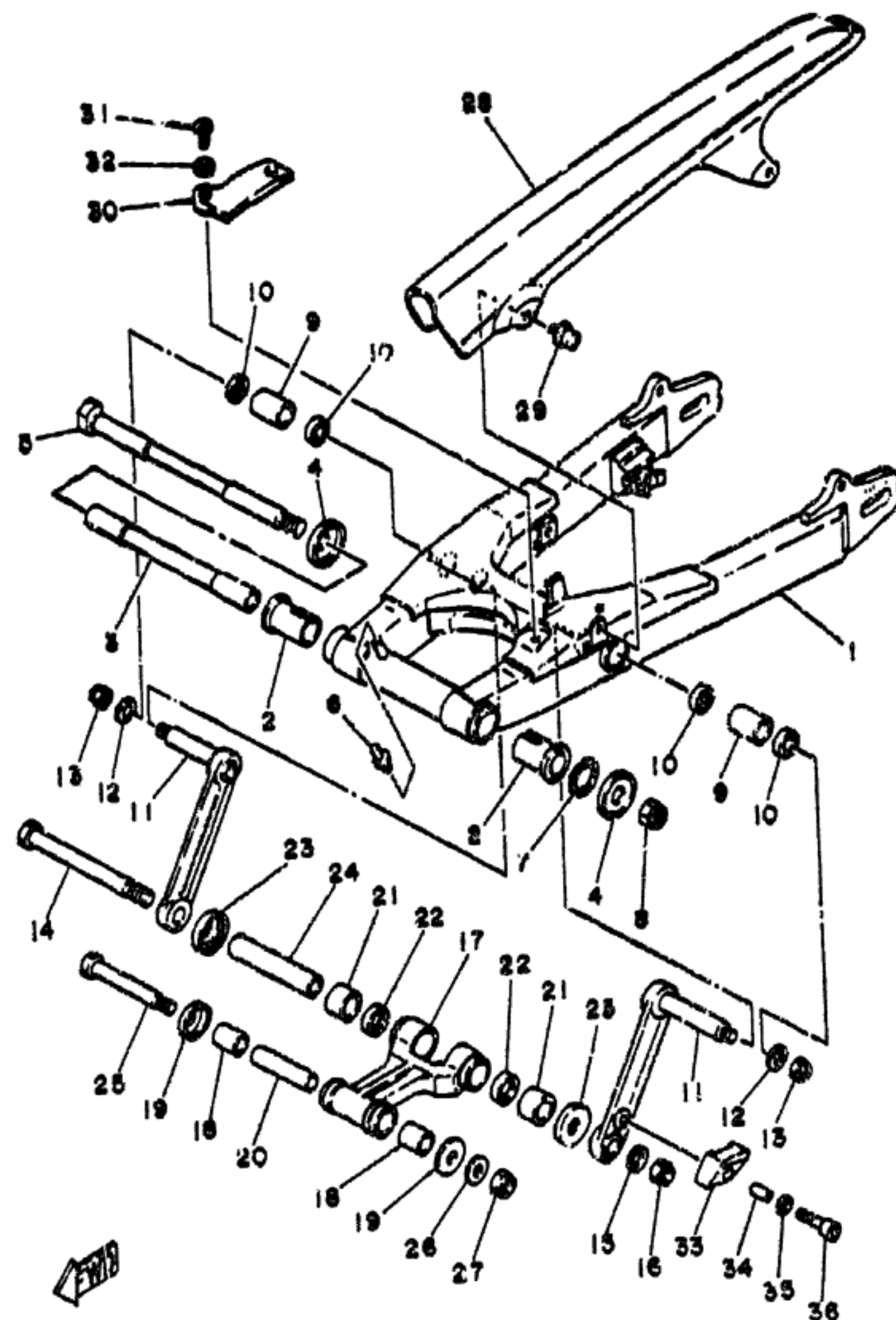


SWING ARM

Ref. No.	Part Number	Description	N	(1/1)	MOII	Remarks
1	48H-22110-00-38	REAR ARM COMP.	1	1	1	Silver
2	93320-22403-00	BEARING	2	2	2	
3	91L-22184-00-00	BUSH.....	1	1	1	
4	4X7-32128-00-00	COVER, thrust 2.....	2	2	2	
5	29L-22141-00-00	SHAFT, pivot.....	1	1	1	
6	93700-08004-00	NIPPLE, grease.....	1	1	1	
7	90201-181J3-00	WASHER, plate.....	2	2	2	
8	90188-14070-00	NUT, self-locking....	1	1	1	
9	90388-18117-00	BUSH (90388-18128)	2	2	2	
10	93109-18020-00	OIL SEAL.....	4	4	4	
11	31K-2217M-00-00	ARM 1 (31K-2217M-00-33)	2	2	2	Yamaha Bk
12	90201-12181-00	WASHER, plate.....	2	2	2	
13	98601-12100-00	NUT, U	2	2	2	
14	90101-14888-00	BOLT	1	1	1	
15	92902-14800-00	WASHER..	1	1	1	
16	98601-14100-00	NUT, U (98602-14100)	1	1	1	
17	31K-2217A-00-00	ARM, relay	1	1	1	
18	90388-18115-00	BUSH.....	2	2	2	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-2,4
COWLING *	F-8,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,8
ELECTRICAL 1	B-8,8
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
FAIRING	F-8,8
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-2
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	E-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	B-8
HEADLIGHT	B-2
LEVER	B-8
METER	C-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-ROSE	A-8,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	F-8
SEAT	B-C
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-8
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	D-2
STEERING	B-1
SWING ARM	D-8,8
TACHOMETER GEAR	D-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-8,8
TURN SIGNAL	B-4
WATER PUMP	A-8

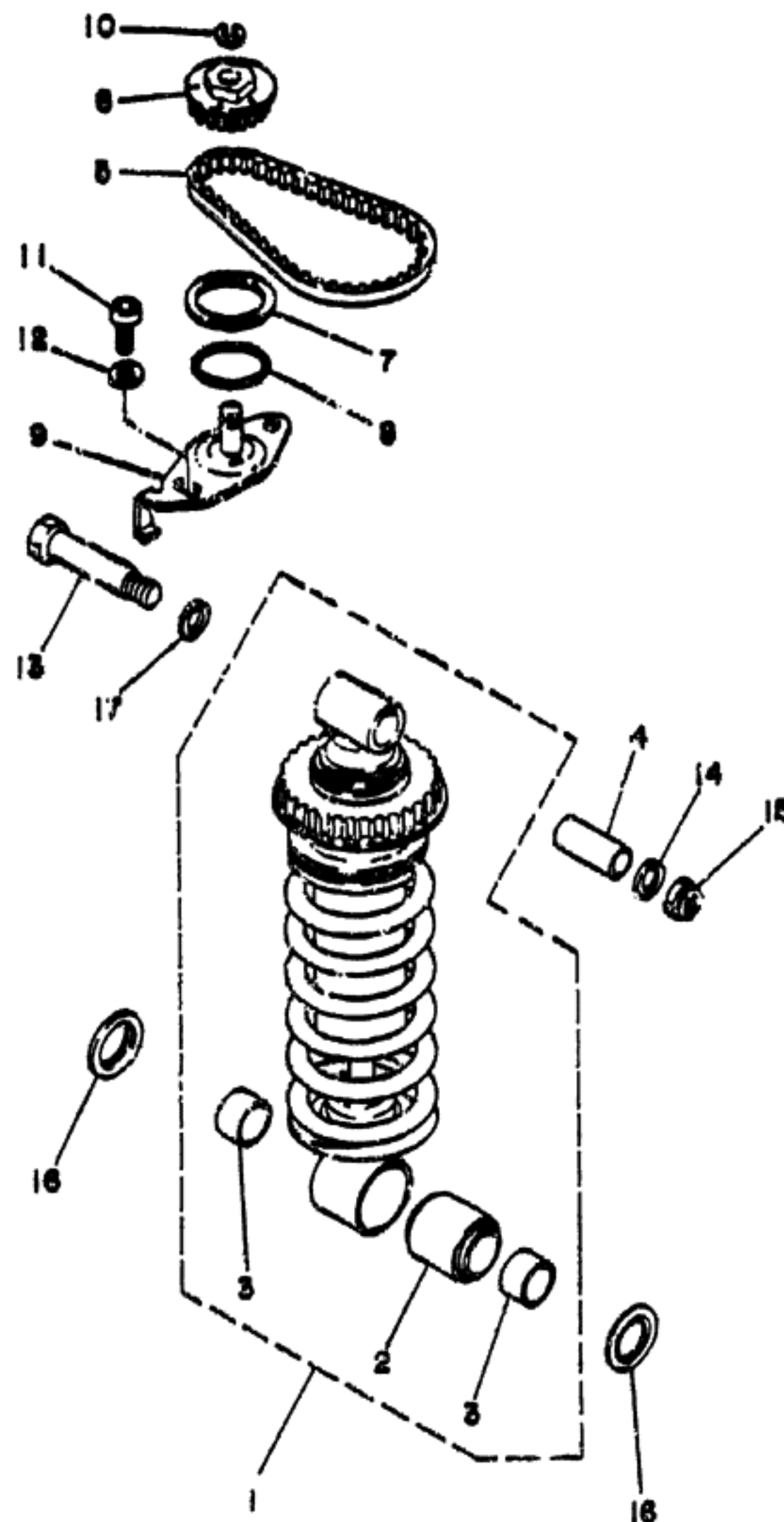


SWING ARM

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
19	26H-22129-00-00	COVER, THRUST 2	2	2	2	
20	90387-127H2-00	COLLAR	1	1	1	
21	90388-20119-00	BUSH (90388-20124)	2	2	2	
22	92109-20029-00	OIL SEAL	2	2	2	
23	26H-22129-00-00	COVER, THRUST 1	2	2	2	
24	90387-144H4-00	COLLAR	1	1	1	
26	90109-10729-00	BOLT	1	1	1	
28	90201-10239-00	WASHER, PLATE (90201-10120)	1	1	1	
27	98602-10100-00	NUT, U	1	1	1	
28	29L-22211-00-00	CABLE CHAIN	1	1	1	
29	90189-09084-00	SCREW, W/WASHER	2	2	2	
30	29L-22181-00-00	SEAL, GUARD	1	1	1	
31	98601-09070-00	SCREW, PAN HEAD	2	2	2	
32	92901-05630-00	WASHER, PLATE	2	2	2	
33	21K-22187-00-00	GUIDE, CHAIN	1	1	1	
34	90387-08036-00	COLLAR	1	1	1	
35	92900-08200-00	WASHER, FLAIN (92903-08200)	1	1	1	
36	91211-08030-00	BOLT	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	E 1~8
CLUTCH	G-8,4
COWLING "	F-8,6
CRANKCASE	C-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-9,8
ELECTRICAL 1	G-8,5
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	G-1
HANDLEBAR	E-11
HANDLE SWITCH	E-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	G-2
PISTON	A-7
RADIATOR HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	G-8
SHIFT FORK	G-8
SHIFT SHAFT	G-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	G-2
STEERING	E-1
SWING ARM	D-9,9
TACHOMETER GEAR	G-7
TAILLIGHT	G-3
TECHNICAL CULLEYS	X-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	G-6,8
TURN SIGNAL	G-4
WATER PUMP	A-8



REAR SHOCKS

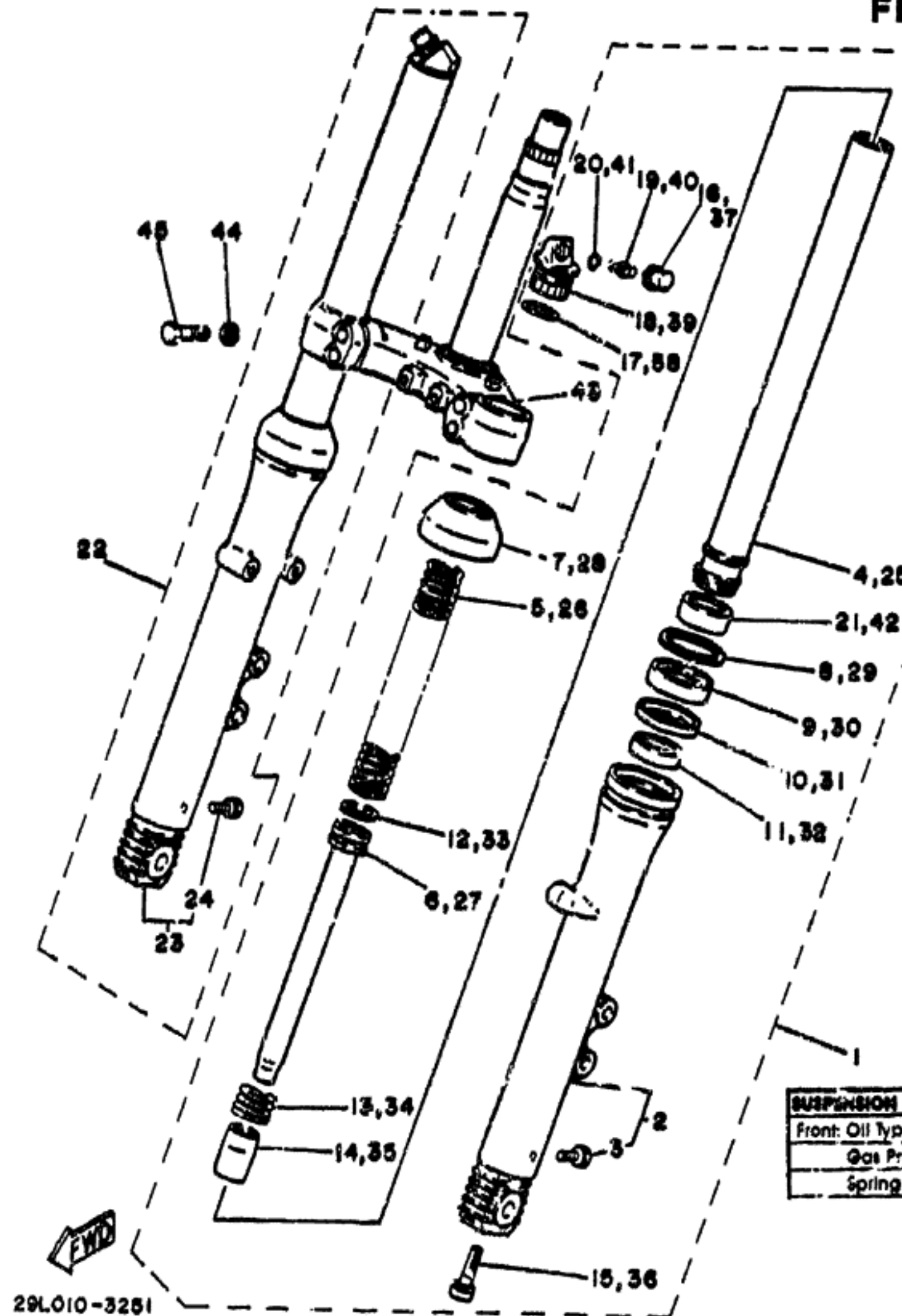
Ref. No.	Part Number	Description	N	NO	N211	Remarks
1	31K-22110-00-00	SHOCK ABSORBER ASSY, REAR	1	1	1	
2	29L-22216-00-00	BUSH, REAR SHOCK ABSORBER	1	1	1	
3	90383-20123-00	BUSH, SOLID	2	2	2	
4	90387-106H5-00	COLLAR	1	1	1	
5	29L-22286-01-00	BELT, TIMING	1	1	1	
6	29L-22287-00-00	PULLEY	1	1	1	
7	90201-202H3-00	WASHER, PLATE	1	1	1	
8	90210-90289-00	O-RING	1	1	1	
9	29L-22288-00-00	BRACKET, PULLEY	1	1	1	
10	90410-10123-00	CIRCLIP	1	1	1	
11	91216-09020-00	BOLT	2	2	2	
12	90903-09200-00	WASHER, PLAIN	2	2	2	
13	90102-10554-00	BOLT	1	1	1	
14	90301-10126-00	WASHER, PLATE (90301-10126)	1	1	1	
15	95502-10100-00	NUT, U	1	1	1	
16	29L-2217H-00-00	COVER, DUST	2	2	2	
17	90201-12729-00	WASHER, PLATE	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	G-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-9,8
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~6
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDICAR	E-11
HANDLE SWITCH	G-8
HEADLIGHT	G-3
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-3
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

FRONT FORK

CONTENTS



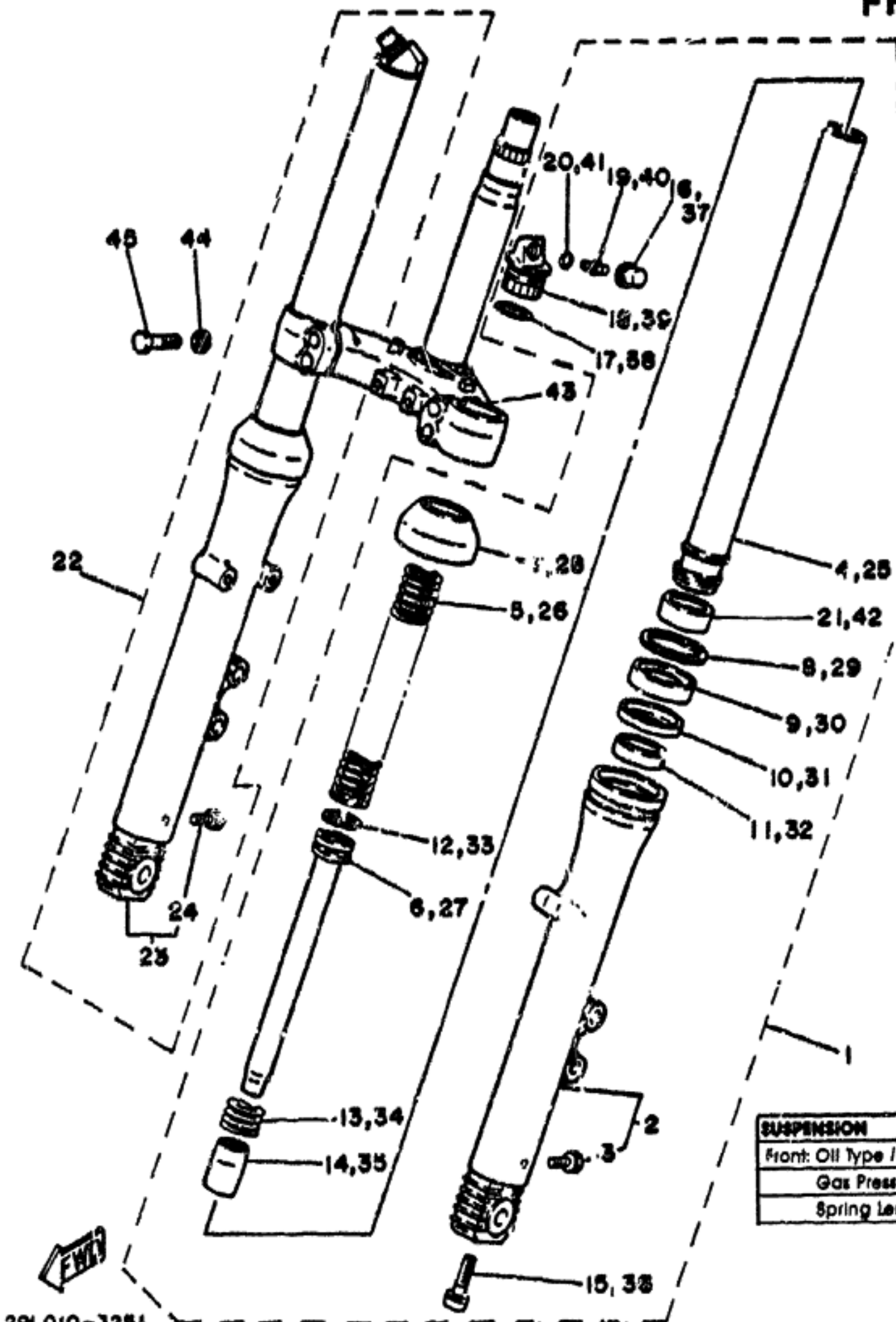
Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	31K-23102-01-00	FRONT FORK ASS'Y (L.H.)	1	1	1	
2	29L-23128-00-38	TUBE, outer 1	1	1	1	Clear Buffing
3	2A8-23118-00-00	PLUG, drain	1	1	1	
4	31K-23110-00-00	INNER TUBE COMP.1	1	1	1	
5	31K-23141-00-00	SPRING, front fork	1	1	1	
6	29L-23171-00-00	PISTON, front fork	1	1	1	
7	29L-23144-01-00	SEAL, dust	1	1	1	
8	34X-23186-00-00	CLIP, oil seal	1	1	1	
9	38W-23148-00-00	OIL SEAL (29L-23148-00)	1	1	1	
10	10V-23147-00-00	O-RING	1	1	1	
11	12R-23138-00-00	METAL, slide 2	1	1	1	
12	1T4-23187-01-00	RING, piston	11			
13	10M-23181-00-00	SPRING, rebound	1	1	1	
14	10V-23188-00-00	SPACER, oil lock	1	1	1	
15	3M7-23181-00-00	BOLT, hex, 1/8" socket head	1	1	1	
16	27H-23184-00-00	CAP, air valve	1	1	1	
17	27H-23157-00-00	O-RING	1	1	1	
18	27H-23111-00-00	BOLT, cap	1	1	1	
19	8K7-23190-00-00	AIR VALVE COMP.	1	1	1	
20	3H3-23147-00-00	O-RING	1	1	1	
21	10V-23138-00-00	METAL, slide 2	1	1	1	
22	31K-23103-01-00	FRONT FORK ASS'Y (R.H.)	1	1	1	
23	29L-23136-00-30	TUBE, outer 2	1	1	1	Clear Buffing

SUSPENSION	
Front Oil Type / Level / Qty	10 wt Fork Oil* / 125mm / 263cc
Gas Pressure Min ~ Max / Standard	0 ~ 1.2 kg/cm ² (0 ~ 17 psi) / 0.4 kg/cm ² (5.7 psi)
Spring Length Standard	506.2mm

D-11

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~4
CLUTCH	C-3,4
COWLING	F-8,8
CRANKCASE	B-11
CRANKCASE COVER	E-13
CRANKSHAFT	A-7
CYLINDER	A-5,8
ELECTRICAL 1	G-8,8
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,8
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	F-2
PISTON	A-7
RADIATOR HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-8
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-4
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

FRONT FORK



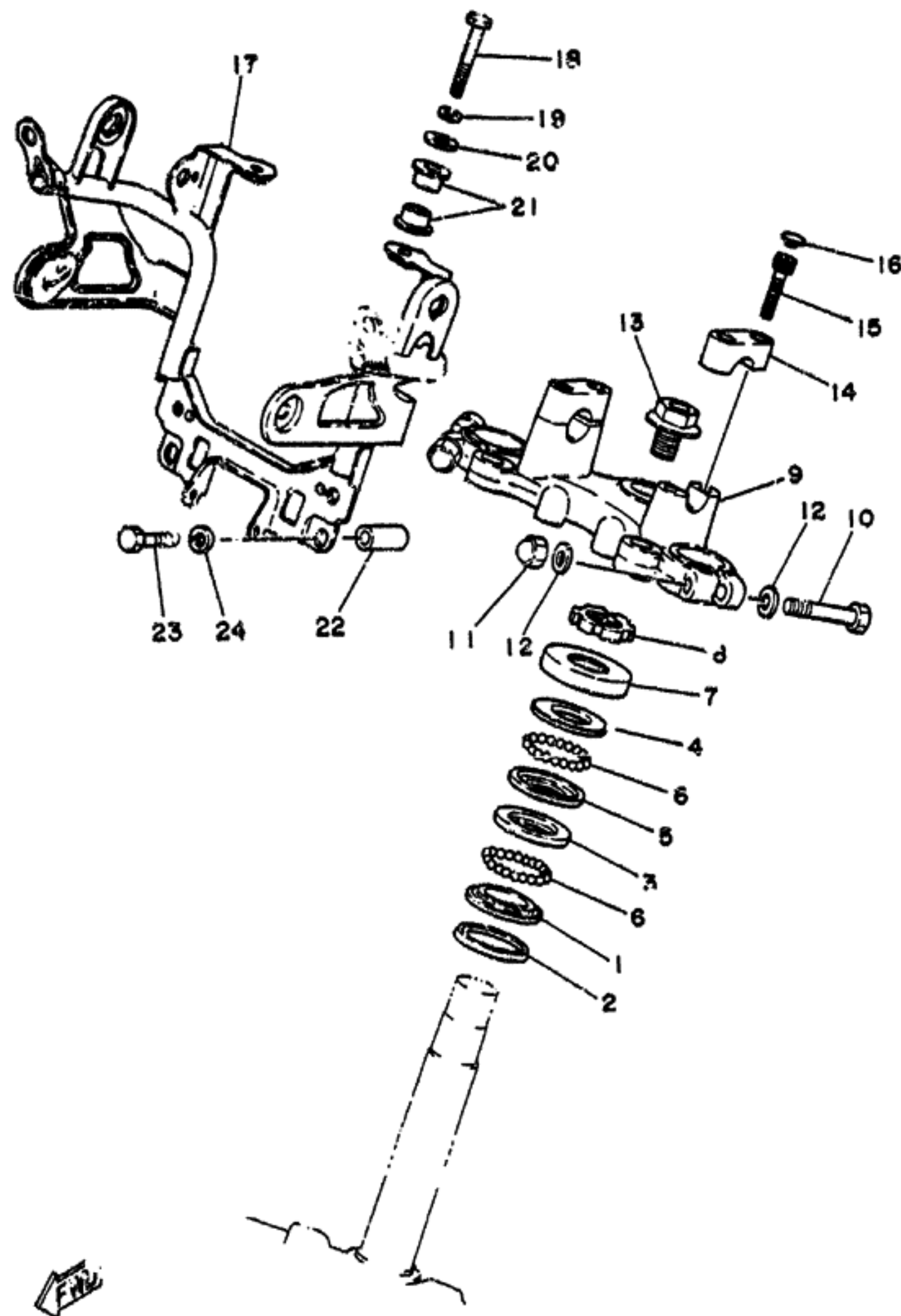
Ref. No.	Part Number	Description	N	NC	NCII	Remarks
24	2A6-23119-00-00	PLUG, drain	1	1	1	
25	31K-23110-00-00	INNER TUBE COMP. 1.....	1	1	1	
26	31K-23141-00-00	SPRING, front fork	1	1	1	
27	29L-23171-00-00	PISTON, front fork	1	1	1	
28	29L-23144-01-00	SEAL, dust	1	1	1	
29	34X-23156-00-00	CLIP, oil seal	1	1	1	
30	38W-23145-00-00	OIL SEAL (29L-23145-00)	1	1	1	
31	10V-23147-00-00	O-RING	1	1	1	
32	12R-23135-00-00	METAL, slide 2	1	1	1	
33	1T4-23157-01-00	RING, piston	1	1	1	
34	10M-23151-00-00	SPRING, rebound	1	1	1	
35	10V-23166-00-00	SPACER, oil lock	1	1	1	
36	3M7-23181-00-00	BOLT, hexagon socket head	1	1	1	
37	27H-23184-00-00	CAP, air valve	1	1	1	
38	27H-23147-00-00	O-RING	1	1	1	
39	27H-23111-00-00	BOLT, cap	1	1	1	
40	8K7-23190-00-00	AIR VALVE COMP.	1	1	1	
41	3H3-23147-00-00	O-RING	1	1	1	
42	10V-23135-00-00	METAL, slide 2	1	1	1	
43	31K-23340-00-00	UNDERBRACKET COMP.	1	1	1	
44	3J3-23159-00-00	WASHER, spring lower	2	2	2	
45	97026-08035-00	BOLT (90101-08592)	2	2	2	

SUSPENSION	
Front Oil Type / Level / Qty	10 wt. Fork Oil* / 123mm / 253cc
Gas Pressure Min ~ Max / Standard	0 ~ 1.2 kg/cm ² (0 ~ 17 psi) / 0.4 kg/cm ² (5.7 psi)
Spring Length Standard	566.2mm

D-12

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	F-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	R-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRY. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	O-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOBB	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-6
SHIFT FORK	C-6
SHIFT SHAFT	C-6
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	O-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



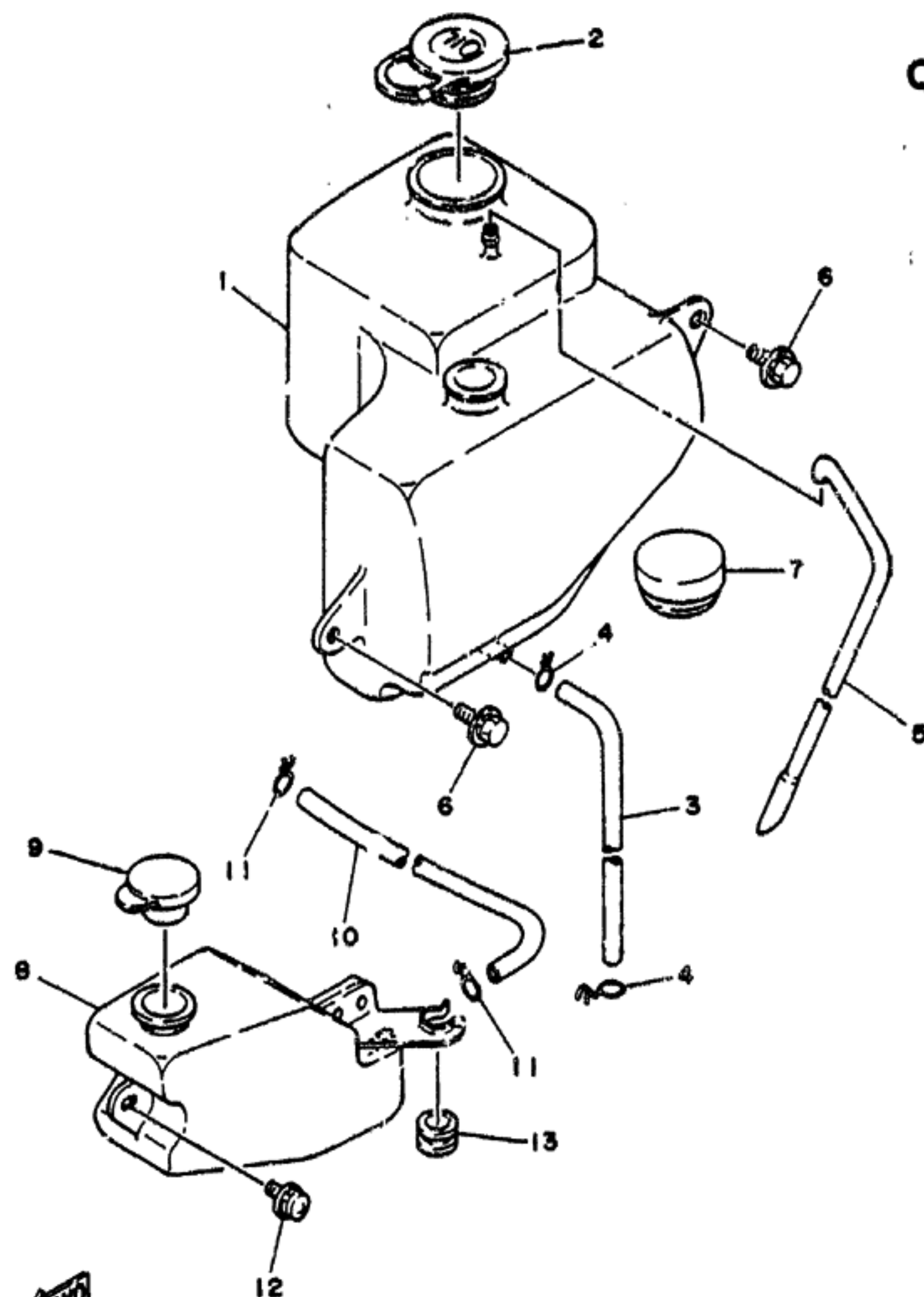
29L010-3241

STEERING

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	156-23411-00-00	RACE, BALL 1	1	1	1	
2	164-23462-00-00	SEAL, STEERING	1	1	1	
3	156-23412-00-00	RACE, BALL 2	1	1	1	
4	183-23411-00-00	RACE, BALL 1	1	1	1	
5	183-23412-00-00	RACE, BALL 2	1	1	1	
6	935/1-04011-00	BALL	38	38	38	
7	138-23415-00-00	COVER, BALL RACE	1	1	1	
8	90179-25033-00	NUT	1	1	1	
9	20L-23435-00-98	CROWN, HANDLE (LOW GLOSS BK)	1	1	1	
10	97028-08050-00	BOLT (97328-08050)	2	2	2	
11	95308-09800-00	NUT	2	2	2	
12	92908-08800-00	WASHER, PLATE	4	4	4	
13	90105-14102-00	BOLT, WASHER BASED	1	1	1	
14	4H7-23441-00-98	HOLDER, HANDLE UPPER (LOW GLOSS BK)	2	2	2	
15	91318-08030-00	BOLT	4	4	4	
16	341-23469-00-00	CAP, BOLT	4	4	4	
17	29L-23174-00-98	STAY, HDLGHT (LOW GLOSS BK)	1	1	1	
18	97006-08040-00	BOLT (97306-08040)	2	2	2	
19	92908-08100-00	WASHER, SPRING	2	2	2	
20	90201-08067-00	WASHER, PLATE (90201-08390)	2	2	2	
21	584-83541-00-00	DAMPER	4	4	4	
22	90387-381U4-00	COLL-R	2	2	2	
23	97028-08035-00	BOLT (90101-08582)	2	2	2	
24	92908-08100-00	WASHER, SPRING	2	2	2	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	J-5
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~8
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SW. JH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-5
SHIFT SHAFT	C-9
SIDE COVER	D-5,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-NOW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-0



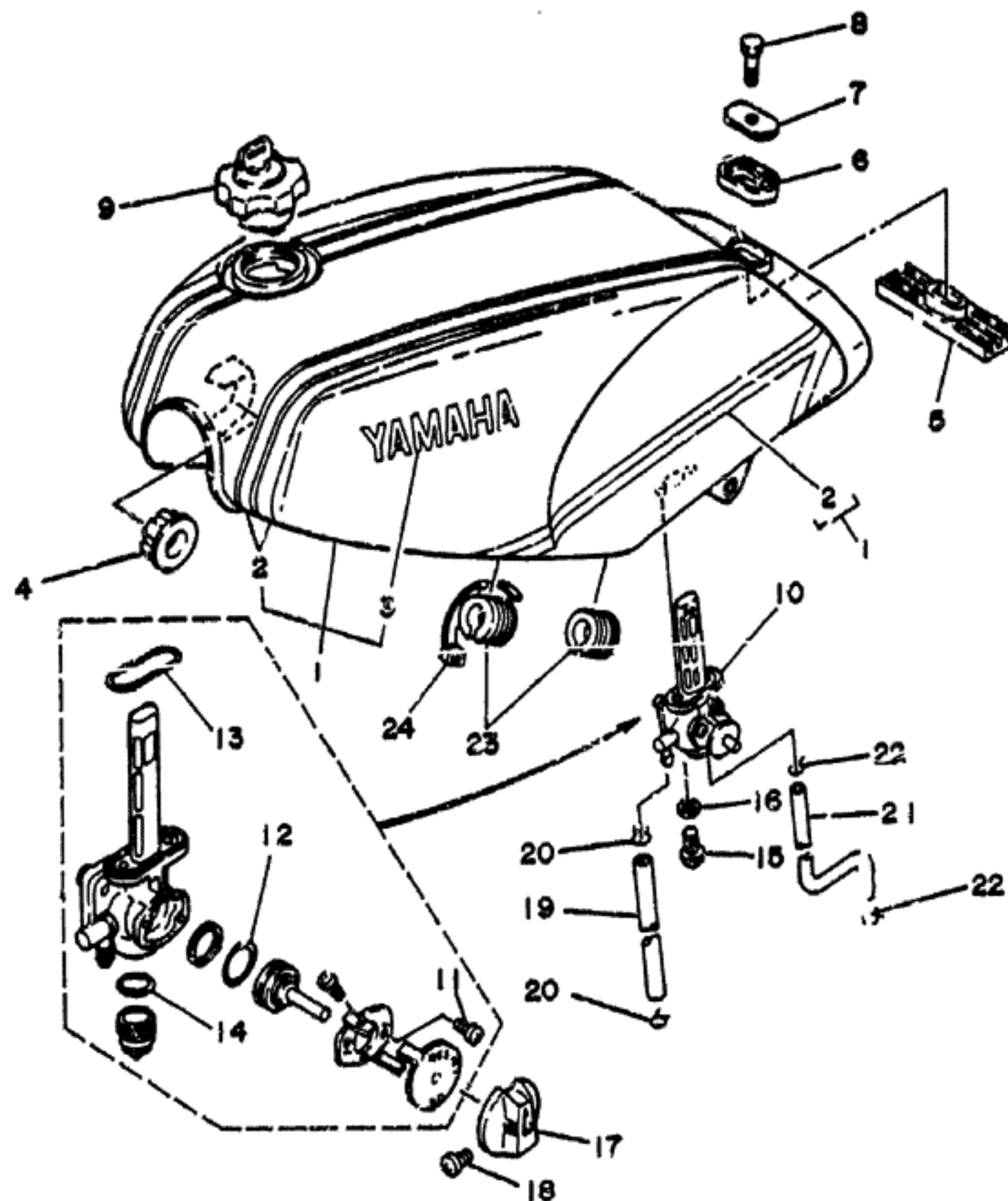
29L01C-3210

OIL TANK

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-21751-01-00	TANK, oil (29L-21751-00).....	1	1	1	
2	10V-21771-00-00	BODY, cap.....	1	1	1	
3	29L-24316-03-00	PIPE 8.....	1	1	1	
4	90467-08003-00	CLIP.....	2	2	2	
5	29L-24317-00-00	PIPE 7.....	1	1	1	
6	90119-08063-00	BOLT, w/washer.....	2	2	2	
7	29L-21746-00-00	DAMPER.....	1	1	1	
8	29L-21870-00-00	RECOVERY TANK ASS'Y.....	1	1	1	
9	4L0-21815-01-00	CAP.....	1	1	1	
10	29L-21766-00-00	PIPE, oil.....	1	1	1	
11	90467-10008-00	CLIP.....	2	2	2	
12	90159-06060-00	SCREW, w/washer.....	1	1	1	
13	90480-12014-00	GROMMET.....	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	O-4,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-6
FOOTREST	F-1~3
FRAME	D-1~4
FAT. BRAKE CALIPER	E-6
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-2
HEADLIGHT	G-2
LEVER	G-9
METER	O-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-3
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BUILDING KIT	X-NOW
TOP END GASKET KIT	H-1
TRANSMISSION	O-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



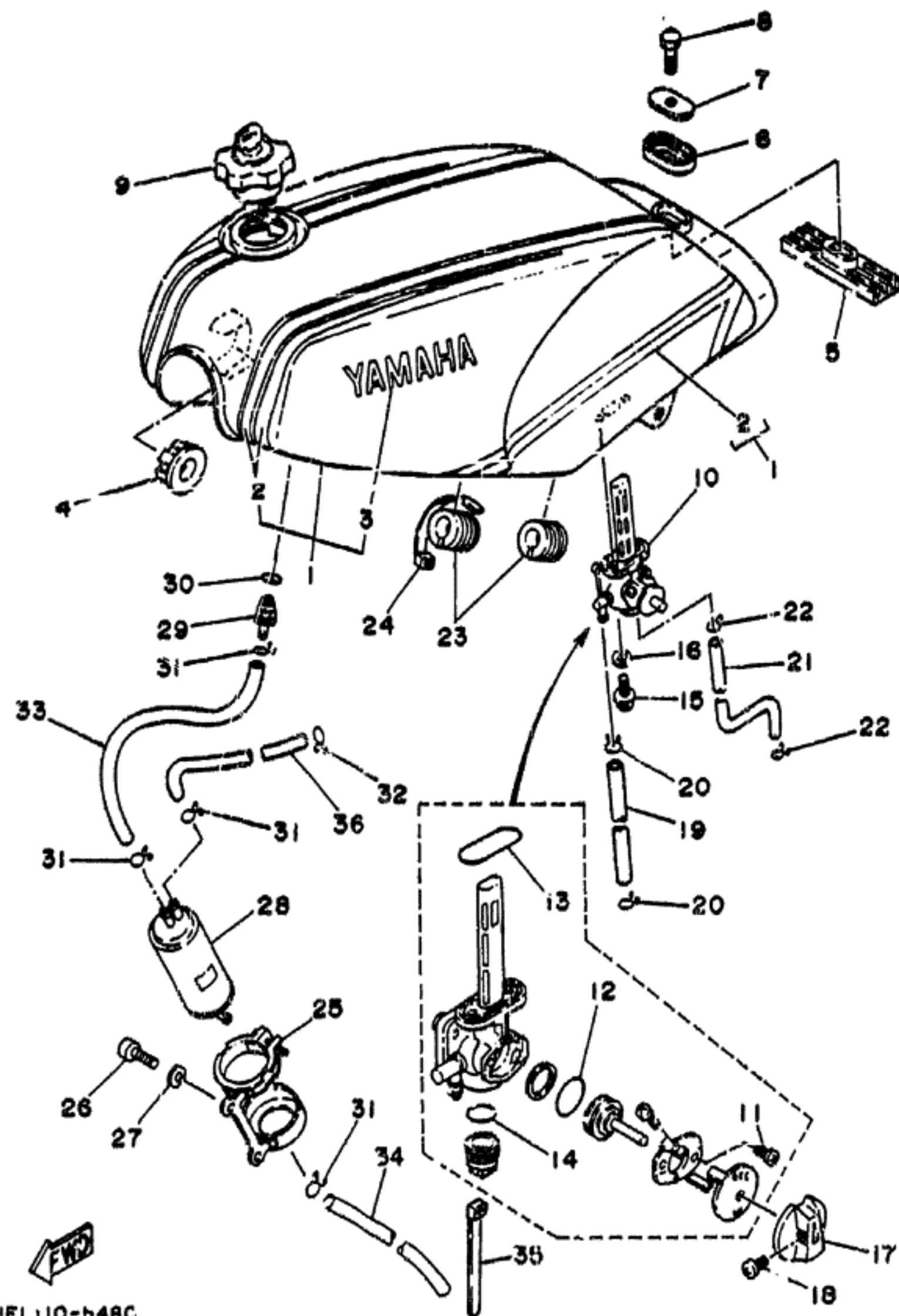
FUEL TANK (RZ350N)

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	48H-24110-01-X1	FUEL TANK COMP. (COMP. YBL)	1			UR
	48H-24110-01-X4	FUEL TANK COMP. (CLEAN WHT)	1			UR
2	29L-24240-80-00	. GRAPHIC SET (FOR CPY) ...	1			UR
	29L-24240-80-00	. GRAPHIC SET (FOR W)	1			UR
3	8C224-00040-00	. EMBLEM (29L-24161-30) (FOR CPY)	2			UR
	98223-00040-00	. EMBLEM 1 (29L-24161-40) (FOR W)	2			UR
4	278-24181-00-00	DAMPER, LOCATING 1 (186-24181-00)	2			
5	29L-24182-00-00	DAMPER, LOCATING 2	1			
6	218-24183-00-00	DAMPER, LOCATING 3	1			
7	12F-24185-00-00	WASHER, SPECIAL	1			
8	97313-08030-00	BOLT (97301-08030)	1			
9	11H-24802-02-00	CAP ASS'Y	1			
10	29L-24500-02-00	FUEL COCK ASS'Y 1 (29L-24500-02)	1			
11	98600-03008-00	. SCREW, PAN HEAD (98601-03008)	4			
12	3H3-24534-00-00	. O-RING	1			
13	2W6-24512-00-00	. O-RING	1			
14	4X8-24565-00-00	. GASKET	1			
15	90149-08011-00	SCREW	2			
16	90202-00100-00	WASHER, PLATE	2			
17	29L-24524-01-00	LEVER, COCK	1			
18	98606-03008-00	SCREW, PAN HEAD	1			
19	90445-11542-00	HOSE	1			
20	90467-10041-00	CLIP	2			
21	29L-2416A-00-00	HOSE	1			
22	90467-08021-00	CLIP (90467-08075)	2			
23	1.7 24183-02-00	DAMPER, LOCATING 3	4			
24	5Y8-12491-00-00	CLAMP 1	4			

RZ350N

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,9
FENDER	D-9
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-6
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-8
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	E-5,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETIN	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-9



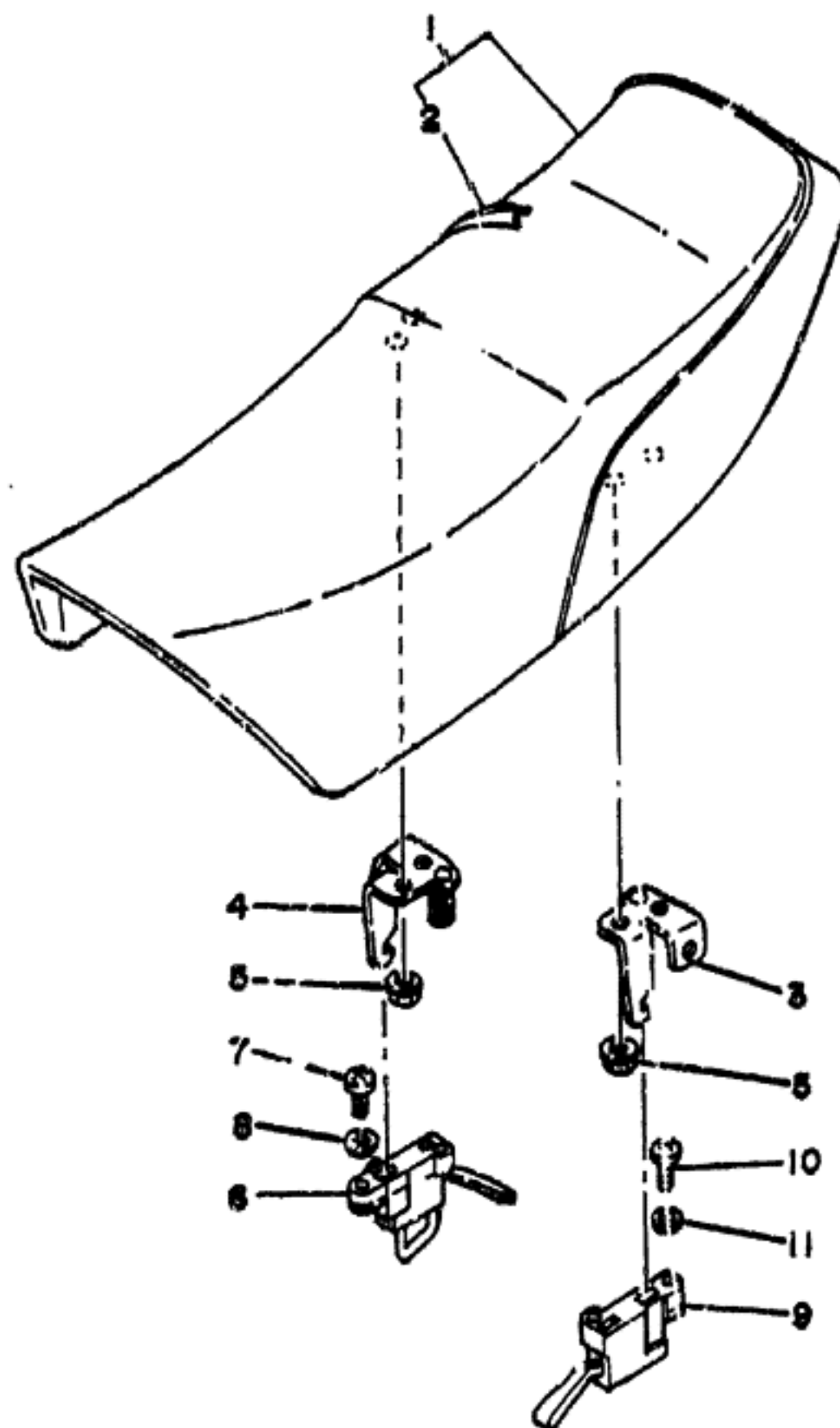
1EL110-b48C

FUEL TANK (RZ350NC)

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	1EL-24110-00-X1	FUEL TANK COMP. (COMP. YEL)	1			UR
	1EL-24110-00-X2	FUEL TANK COMP. (CLEAN WHT)	1			UR
	1EL-24110-00-X3	FUEL TANK COMP. (FOR NCII)			1	UR
2	29L-24240-00-00	. GRAPHIC SET (FOR CPY)	1			UR
	29L-24240-00-00	. GRAPHIC SET (FOR W)	1			UR
	48H-24240-00-00	. GRAPHIC SET (FOR NCII)	1			UR
3	98224-00040-00	. EMBLEM 1 (29L-24181-30) (FOR CPY)	3	2		UR
	98223-00040-00	. EMBLEM 1 (29L-24181-40) (FOR W)	2	2		UR
4	278-24181-00-00	DAMPER, LOCATING 1 (188-24181-00)	2	2		
5	29L-24182-00-00	DAMPER, LOCATING 2	1	1		
6	3Y8-24183-00-00	DAMPER, LOCATING 3	1	1		
7	12R-24188-00-00	WASHER, SPECIAL	1	1		
RZ350NC						
8	97313-08030-00	BOLT (97301-08030)	1	1		
9	51K-24802-00-00	CAP ASSY	1	1		
10	29L-24800-03-00	FUEL COCK ASSY (29L-24800-02)	1	1		
11	98580-03008-00	. SCREW, PAN HEAD (98501-03008)	4	4		
12	3H3-24834-00-00	. O-RING	1	1		
13	2W8-24812-00-00	. O-RING	1	1		
14	4XR-24865-00-00	. GASKET	1	1		
15	90149-08011-00	SCREW	2	2		
16	90202-08010-00	WASHER, PLATE	2	2		
17	29L-24824-01-00	LEVER, COCK	1	1		

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
PAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAMES	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	E-7
FUEL TANK	E-2~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-6
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-9,9
TACHOMETER CEAR	C-7
TAILLIGHT	C-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TRANSIGNAL	G-4
WATER PUMP	A-8



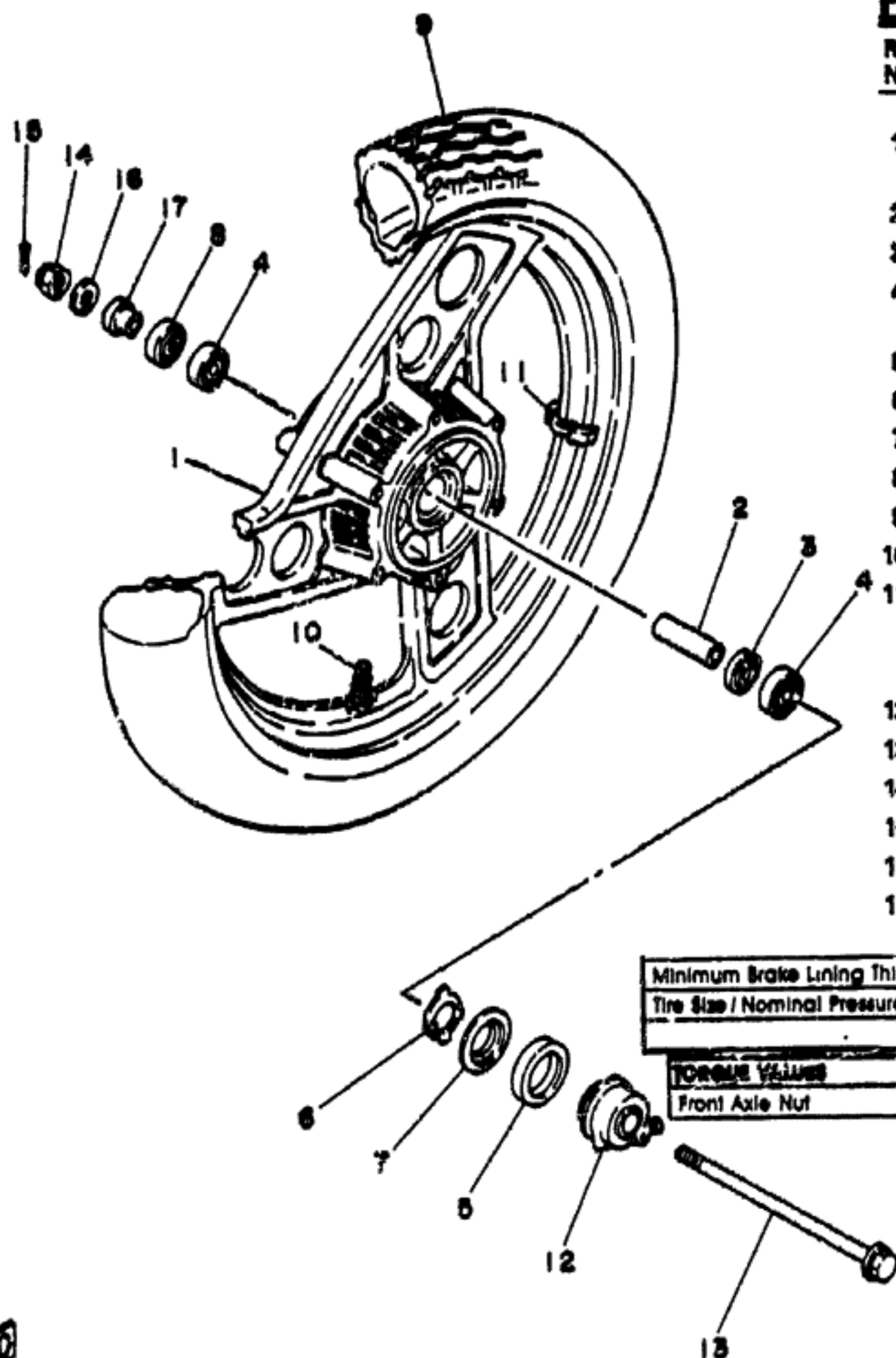
31K300-3271

SEAT

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	31K-W2472-00-00	DOUBLE SEAT ASS'Y	1	1	1	
2	31K-24731-00-00	COVER, seat	1	1	1	
3	29L-24728-00-00	BRACKET, seat	1	1	1	
4	29L-24738-00-00	BRACKET, seat	1	1	1	
5	95701-06500-00	NUT, flange (95701-06100)	4	4	4	
6	29L-24705-00-00	SEAT LOCK ASS'Y	1	1	1	
7	92503-06014-00	(92503-06015) (92502-06016)	2	2	2	
8	92990-06100-00	WASHER, spring (92903-06100)	2	2	2	
9	31A-24760-00-00	SEAT LEVER ASS'Y	1	1	1	
10	92503-06015-00	SCREW, panhead (92502-06016)	2	2	2	
11	92990-06100-00	WASHER, spring (92902-06100)	2	2	2	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~6
CLUTCH	G-3,4
COWLING *	F-2,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	D-7~10
FAIRING	F-5,6
FENDER	D-3
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-6
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-6,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8



FRONT WHEEL

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-23109-00-8L	CAST WHEEL, FRT (NEBULAR GLD)	1	1	1	
2	90387-123A9-00	COLLAR	1	1	1	
3	2U2-28315-00-00	FLANGE, SPACER	1	1	1	
4	93306-30109-00	BEARING (B6301Z) (93306-30103)	2	2	2	
5	93106-48017-00	OIL SEAL	1	1	1	
6	341-24149-00-00	CLUTCH, METER	1	1	1	
7	341-28848-00-00	RETAINER, CLUTCH	1	1	1	
8	93106-20002-00	oil seal	1	1	1	
9	94109-181P5-00	TIRE (94109-187M7)(DUNLOP) 1	1	1	1	
10	93900-00003-00	VALVE, RIM (DUNLOP)	1	1	1	
11	29L-25396-00-00	BALANCER, WHEEL (10G) ...	1	1	1	UN
	29L-25396-10-00	BALANCER, WHEEL (20G) ...	1	1	1	UN
	29L-25396-20-00	BALANCER, WHEEL (30G) ...	1	1	1	UN
12	4L0-28190-00-00	GEAR UNIT ASS'Y	1	1	1	
13	4L0-28181-00-00	AXLE, WHEEL	1	1	1	
14	90171-12008-00	NUT, CASTLE	1	1	1	
15	31401-30030-00	PIN, COTTER (31401-30028) ..	1	1	1	
16	92901-12203-00	WASHER, PLAIN	1	1	1	
17	90387-12750-00	COLLAR (90387-12670)	1	1	1	

Minimum Brake Lining Thickness Front / Rear	0.8mm / 0.8mm
Tire Size / Nominal Pressure: Front	90 / 90H18 / 1.78 kg/cm ² (24.9 psi)
Rear	110 / 90H18 / 2.0 kg/cm ² (28.4 psi)
TORQUE VALUES	
Front Axle Nut	M12: 7.4 m·kg (53 ft·lb)

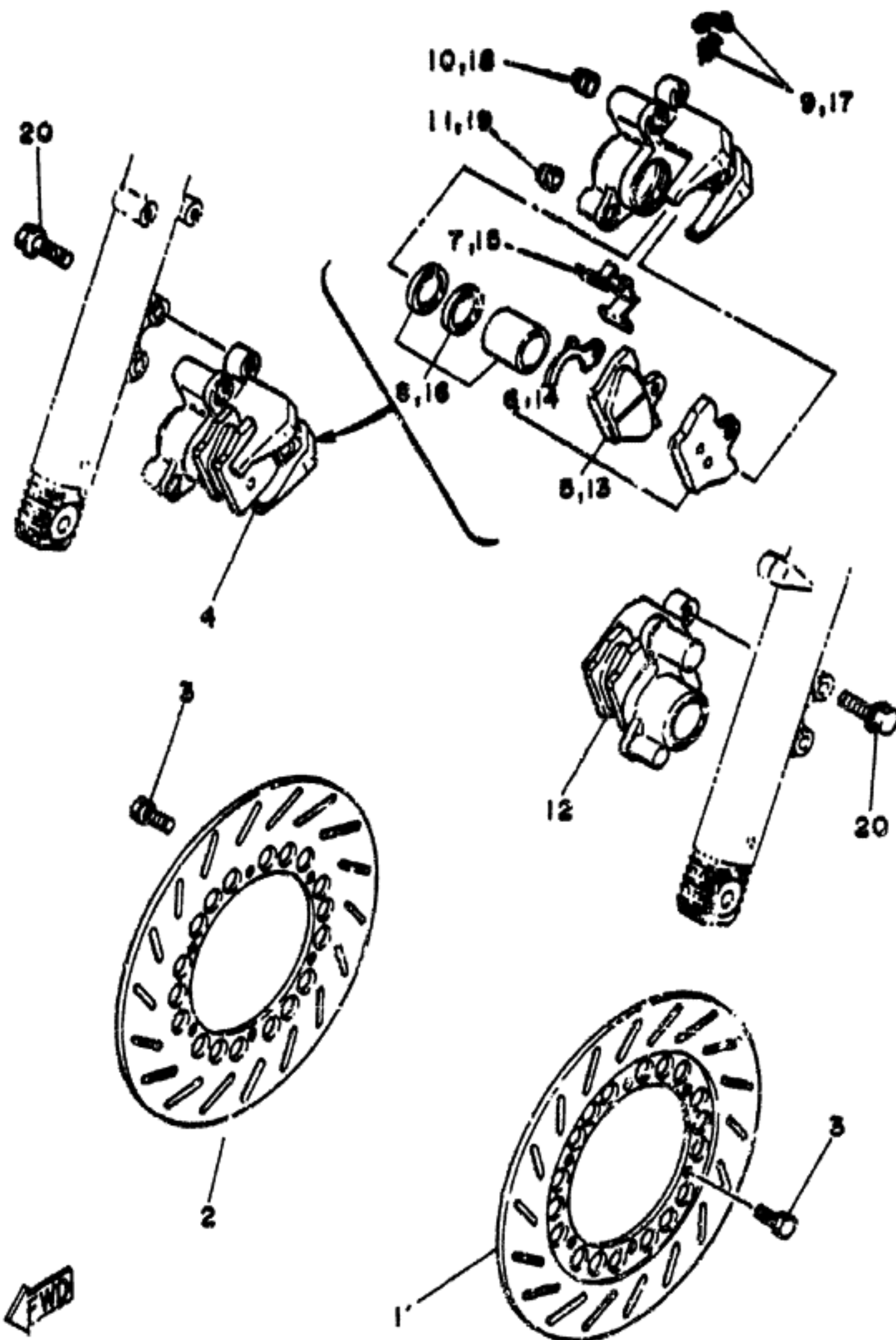
CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING "	F-5,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,8
ELECTRICAL 1	C-5,8
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
PAIRING	F-5,8
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-6
FRONT FORK	D-11,12
FRONT MASTER CYL	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	C-9
HEADLIGHT	C-2
LEVER	C-9
METER	C-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-6,8
TACHOMETER GEAR	C-7
TAILLIGHT	C-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	C-4
WATER PUMP	A-8



29L010-3281

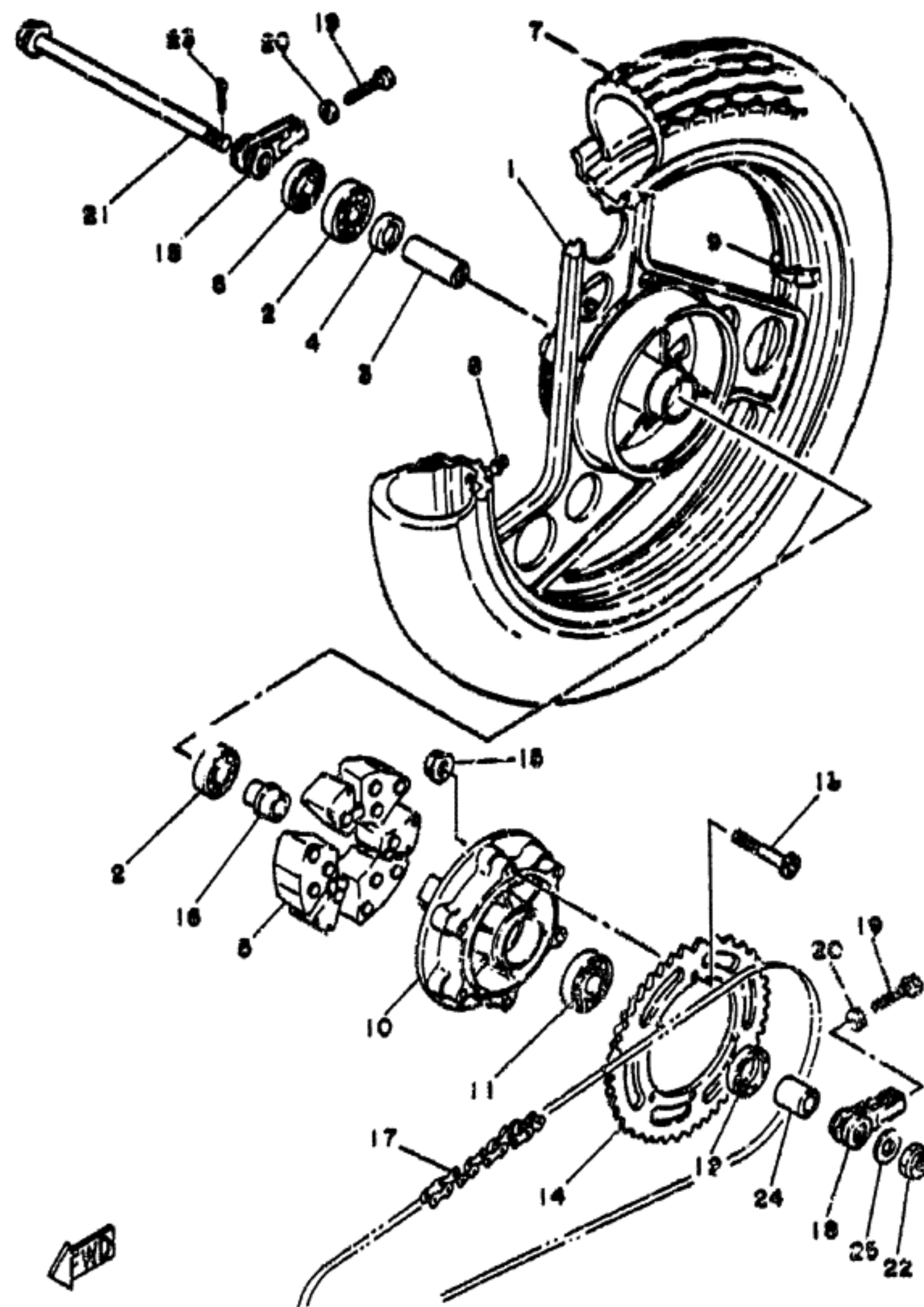
FRONT BRAKE - CALIPER



Ref. No.	Part Number	Description	N	NC	NOI	Remarks
1	29L-25831-30-00	DISC, BRAKE (LEFT)	1	1		
2	29L-25831-30-00	DISC, BRAKE (RIGHT)	1	1		
3	90109-08/18-00	BOLT	12	12	12	
4	29L-2581U-00-00	CALIPER ASS'Y (RT) (29L-25810-00)	1	1	1	
5	43F-W0045-00-00	BRAKE PAD KIT, FT (43F-W0045-00)	1	1	1	
6	11U-25827-00-00	.. SHIM, CALIPER	1	1		
7	11H-25819-00-00	SUPPORT, PAD	1	1	1	
8	4X8-W0057-00-00	PISTON ASS'Y, CALIPER ...	1	1	1	
9	51L-W0048-00-00	BREED SCREW KIT	1	1	1	
10	4X8-25817-00-00	BOOT, CALIPER	1	1	1	
11	5R2-25837-00-00	BOOT 2	1	1	1	
12	29L-25810-10-00	CALIPER ASS'Y (LT)	1	1	1	
13	43F-W0045-00-00	BRAKE PAD KIT, FT (29L-W0045-10)	1	1	1	
14	11U-25827-10-00	.. SHIM, CALIPER	1	1	1	
15	11H-25819-00-00	SUPPORT, PAD	1	1	1	
16	4X8-W0057-00-00	PISTON ASS'Y, CALIPER ...	1	1	1	
17	51L-W0048-00-00	BREED SCREW KIT	1	1	1	
18	4X8-25817-00-00	BOOT, CALIPER	1	1	1	
19	5R2-25837-00-00	BOOT 2	1	1	1	
20	90106-10255-00	BOLT, WASHER BASED	4	4	4	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	A-15
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
SL25TRIGAL 1	C-5,6
SL25TRIGAL 2	C-7,8
EXHAUST	B-7~10
FAIRING	F-6,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRY. BRAKE CALIPER	B-8
FRONT FORK	C-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-9~6
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	C-9
HEADLIGHT	C-2
LEVER	C-9
METER	B-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-8
SEAT	B-4
SERVICE DATA	J-1
SHIFT CAM	D-8
SHIFT FORK	D-8
SHIFT SHAFT	D-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	C-1
SWING ARM	C-5,6
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	C-4
WATER PUMP	A-8



REAR WHEEL

Ref. No.	Part Number	Description	N	NO	NOI	Remarks
1	29L-25328-20-0L	CAST WHEEL, REAR (NEBULAR GLD)	1	1	1	
2	93306-30203-00	BEARING (803/22) (93306-30203)	2	2	2	
3	90387-184A0-00	COLLAR	1	1	1	
4	146-25116-00-00	FLANGE, SPACER 1 (29L-25116-00)	1	1	1	
5	29L-25364-00-00	DAMPER	3	3	3	
6	93102-22014-00	OIL SEAL	1	1	1	
7	94111-187M6-00	TIRE (DUNLOP)	1	1	1	
8	93300-00003-00	VALVE, RIM (DUNLOP)	1	1	1	
9	29L-25368-00-00	BALANCE WHEEL (103)	1	1	1	UN
	29L-25368-10-00	BALANCE WHEEL (203)	1	1	1	UN
	29L-25368-13-00	BALANCE WHEEL (303)	1	1	1	UN
10	1JK-25366-00-00	CLUTCH, HUB (29L-25366-00)	1	1	1	
11	94306-30410-00	BEARING (93304RS)	1	1	1	
12	94102-32286-00	OIL SEAL	1	1	1	
13	90110-08087-00	BOLT, HEX. SOCKET HEAD	6	6	6	
14	31K-25440-20-00	SPRKT, DRIVEN (40T) (YAMAHA BK)	1	1	1	
15	95901-03200-00	NUT, SELF-LOCKING (90185-08113)	6	6	6	
16	4L0-14377-00-00	COLLAR, WHEEL	1	1	1	
17	94580-63103-00	CHAIN (94580-61106)	1	1	1	
18	4L0-25389-00-00	PULLER, CHAIN 2	2	2	2	
19	90101-08089-00	BOLT (90101-08475)	2	2	2	
20	95303-08700-00	NUT (95301-08700)	2	2	2	
21	29L-25381-00-00	AXLE, WHEEL	1	1	1	
22	90171-14020-00	NUT, CASTLE	1	1	1	
23	91401-30030-00	PIN, COTTER	1	1	1	
24	90387-186L5-00	COLLAR	1	1	1	
25	92590-14200-00	WASHER, PLAIN	1	1	1	

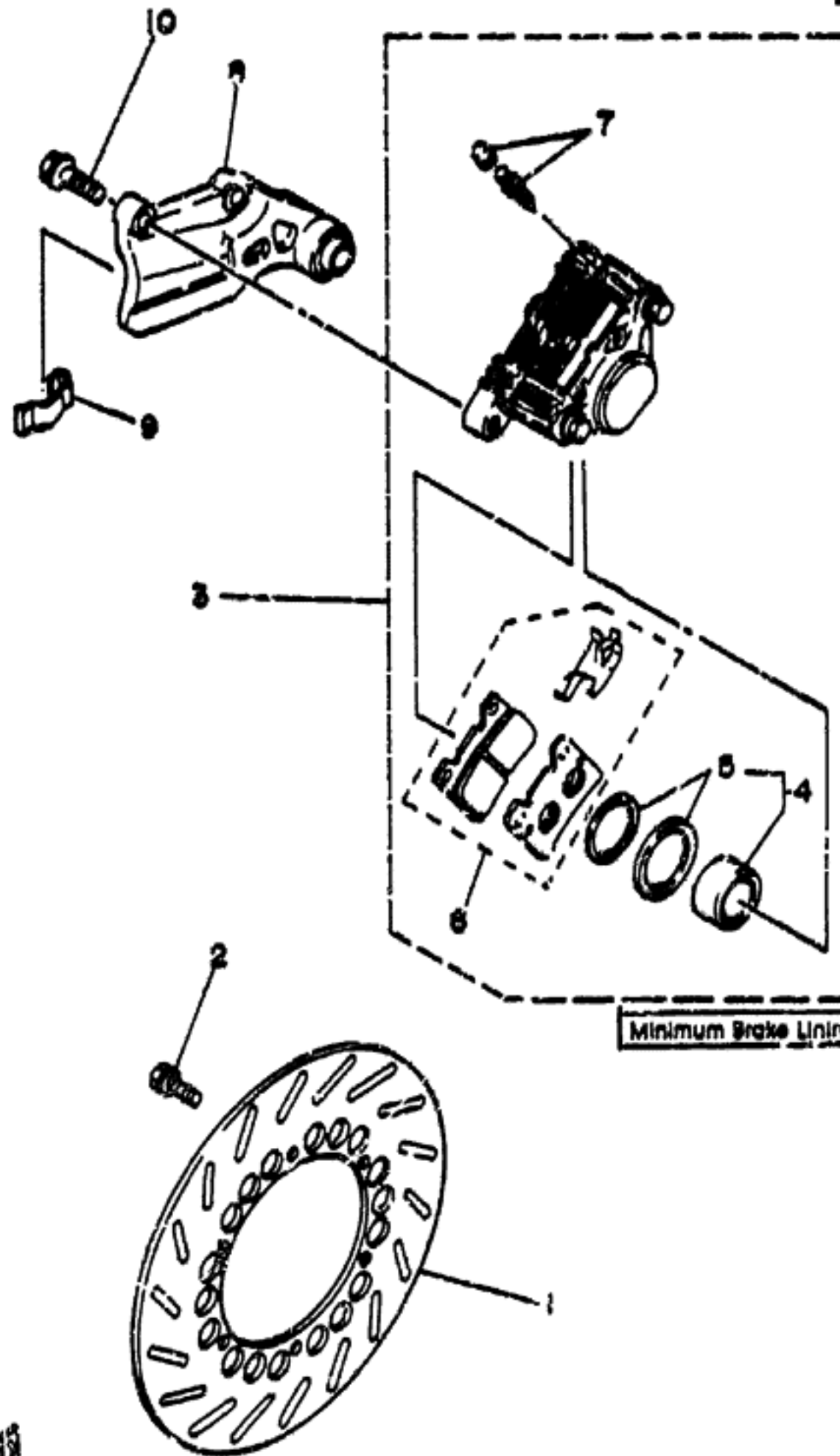
CONTENTS

AIR FILTER	A-12
AXLE	B-11
CARBURETOR	H-1~3
CLUTCH	G-3,4
COWLING	F-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-6,8
ELECTRICAL 2	G-7,9
EXHAUST	B-7~10
FAIRING	F-9,9
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-6
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	D-1
HANDLEBAR	E-11
HANDLE SWITCH	F-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-3
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-8
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	D-8
SHIFT FORK	D-8
SHIFT SHAFT	D-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	D-2
STEERING	E-1
SWING ARM	D-6,9
TACHOMETER GEAR	D-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	D-5,8
TURN SIGNAL	G-4
WATER PUMP	A-9

E-9

REAR BRAKE CALIPER

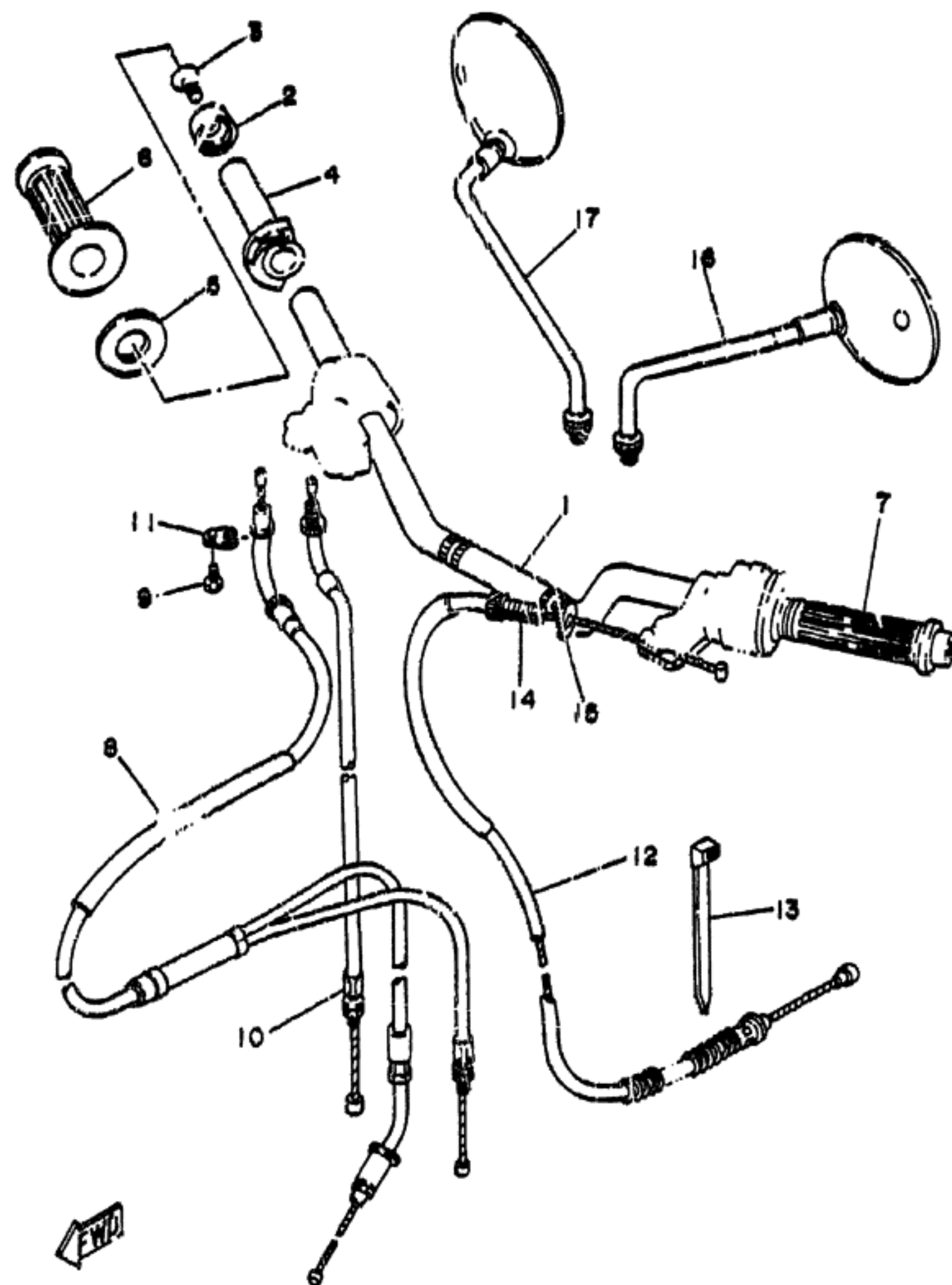
CONTENTS



Ref. No.	Part Number	Description	N	NO	NOII	Remarks
1	29L-28831-20-00	DISC, brake (right)	1	1	1	
2	90108-08718-00	BOLT	8	8	8	
3	29L-28810-81-00	CALIPER ASS'Y	1	1	1	
4	28H-W0087-00-00	PISTON ASS'Y, caliper	1	1	1	
5	28H-W0047-00-00	CALIPER SEAL KIT	1	1		
6	1FK-W0048-00-00	BRAKE PAD KIT, rear (29L-W0048-01)	1	1	1	
7	28H-W0048-00-00	BRAID SCREW KIT	1	1	1	
8	29L-28818-00-88	BRACKET, caliper	1	1	1	Low Gloss Blk
9	[23M-29827-00]	SPRING, support	1	1	1	
10	90108-10289-00	BOLT, washer based	2	2	2	

Minimum Brake Lining Thickness Front / Rear 0.8mm / 0.8mm

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~C
CLUTCH	B-3A
COWLING	F-8.8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8.8
ELECTRICAL 1	B-5.8
ELECTRICAL 2	B-7.8
EXHAUST	B-7~10
FAIRING	F-8.8
FENDER	D-8
FOOTREST	D-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-4
FRONT FORK	B-11.12
FRONT MASTER CYL.	F-12
FRONT WHEEL	B-7
FUEL TANK	B-7~8
BASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	B-9
HEADLIGHT	C-2
LEVER	B-9
METER	B-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSP	A-8.10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	B-10
REAR WHEEL	B-8
SEAT	B-8
SERVICE DATA	J-1
SHIFT CAM	D-8
SHIFT FORK	D-8
SH. FT SHAFT	D-9
SID. COVER	D-8.7
STAND	F-1~3
STARTER	D-2
STEERING	B-1
SWING ARM	B-8.7
TACHOMETER GEAR	D-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END BASKET KIT	H-1
TRANSMISSION	C-5.6
TURN SIGNAL	B-4
WATER PUMP	A-9



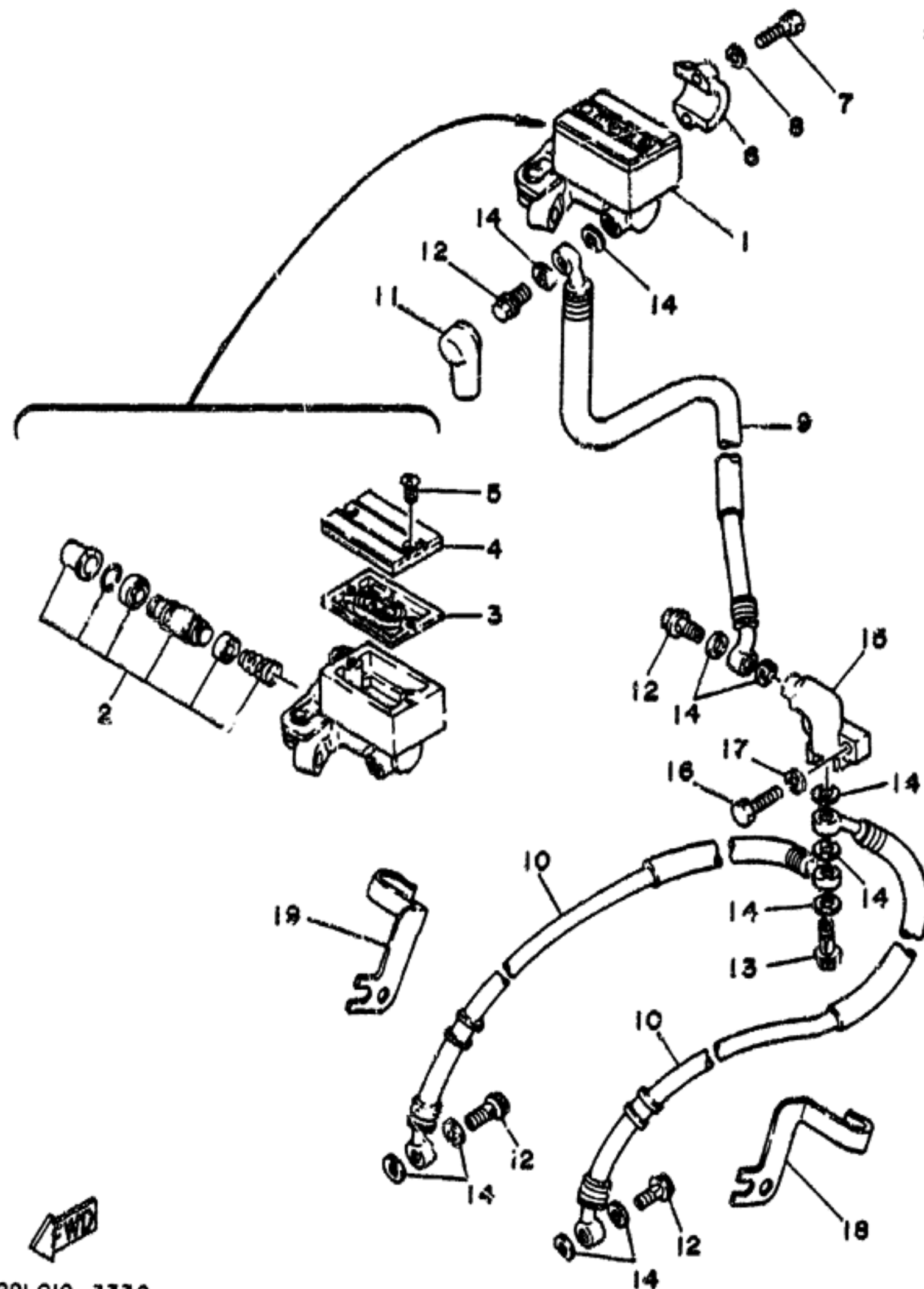
48H110-4310

HANDLEBAR - CABLE

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-29111-00-00	HANDLEBAR	1	1		
2	29L-28248-00-00	END, GRIP	2	2	2	
3	98708-08030-00	SCREW, FLAT HEAD (92708-08030)	2	2	2	
4	35Y-28243-00-00	TUBE, THROTTLE GUIDE	1	1	1	
5	2H7-28249-00-00	RING, LEAF	1	1	1	
6	31A-28242-00-00	GRIP (R.H.)	1	1	1	
7	31A-28241-00-00	GRIP (L.H.)	1	1	1	
8	48H-28280-00-00	CABLE ASS'Y, THROTTLE & PUMP	1	1	1	
9	98506-06008-00	SCREW, PAN HEAD	1	1	1	
10	48H-28312-00-00	CABLE, THROTTLE 2	1	1	1	
11	5H0-28393-00-00	HOLDER	1	1	1	
12	29L-28335-00-00	CABLE, CLUTCH	1	1	1	
13	5Y9-12491-00-00	CLAMP 1	1	1	1	
14	90123-08082-00	BOLT	1	1	1	
15	90179-08218-00	NUT	1	1	1	
16	4L0-28280-10-00	BACK MIRROR ASS'Y (LT) ...	1	1	1	
17	4L0-28280-00-00	BACK MIRROR ASS'Y (RT) ...	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	C-1~8
CLUTCH	D-3,4
COWLING *	F-6,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,6
ELECTRICAL 1	C-5,8
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	2-9
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~8
GASKET KIT (TOP END)	H-1
GENERATOR	D-1
HANDLEBAR	B-11
HANDLE SWITCH	C-9
HEADLIGHT	C-2
LEVER	C-9
METER	B-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-2
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	D-2
STEERING	B-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	D-5,6
TURN SIGNAL	C-4
WATER PUMP	A-8

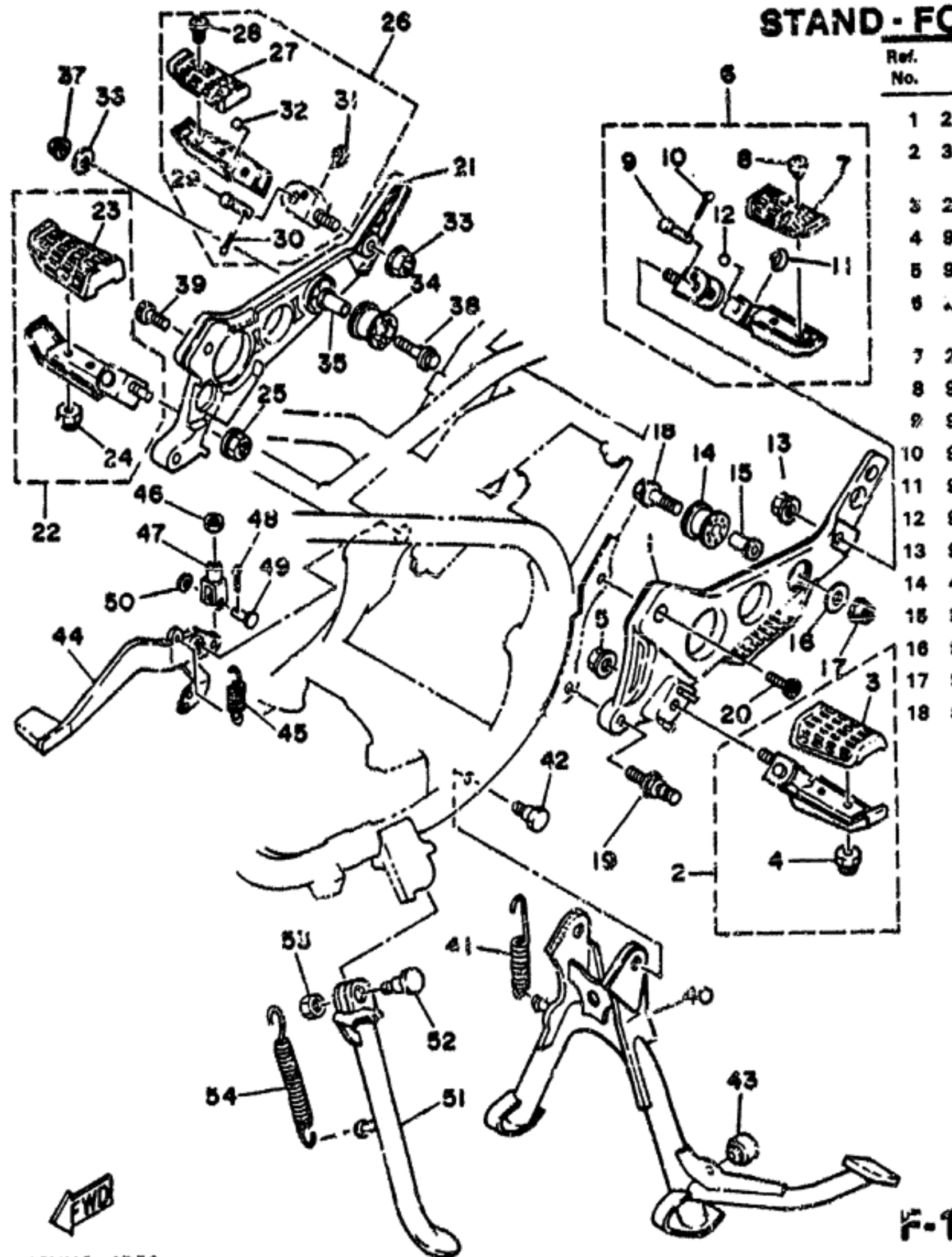


FRONT MASTER CYLINDER

Ref. No.	Part Number	Description	N	NO	NCII	Remarks
1	4G0-25880-01-00	MASTER CYL ASSY (4K0-25880-01)	1	1	1	
2	4K0-W0041-00-00	. CYL KIT, MASTER	1	1	1	
3	4K0-25854-00-00	. DIAPHRAGM, RESERVOIR ..	1	1	1	
4	3QM-25862-01-00	. CAP, RESERVOIR (4K0-25862-00)	1	1	1	
6	98706-04012-00	. SCREW, FLAT HEAD	2	2	2	
6	4L0-25867-00-00	BRACKET, MASTER CYL	1	1	1	
7	97016-06025-00	BOLT (97316-06025)	2	2	2	
8	82906-06100-00	WASHER, SPRING	2	2	2	
9	29L-25872-00-00	HOSE BRAKE 1	1	1	1	
10	29L-73873-00-00	HOSE, BRAKE 2	2	2	2	
11	4L0-25862-00-00	BOOT, MASTER CYL	1	1	1	
12	90401-10034-00	BOLT, UNION	4	4	4	
13	90401-10044-00	BOLT, UNION	1	1	1	
14	90201-10118-00	WASHER, PLATE	11	11	11	
16	1J7-25885-01-00	JOINT	1	1	1	
16	97016-06025-00	BOLT * 7/16" X 0.25)	1	1	1	
17	82906-06100-00	WASHER, SPRING	1	1	1	
18	11H-25875-10-00	HOLDER, BRAKE HOSE 1	1	1	1	
19	11U-25875-00-00	HOLDER, BRAKE HOSE 1	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-2,4
COWLING *	F-6,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	B-2,6
ELECTRICAL 2	B-7,8
EXHAUST	B-7~10
FAIRING	F-6,8
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	D-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	Q-2
LEVER	G-9
METER	Q-1
OIL PUMP	A-11
OIL TANK	E-3
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	D-8
SHIFT FORK	D-8
SHIFT SHAFT	D-8
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	D-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURNSIGNAL	B-4
WATER PUMP	A-8

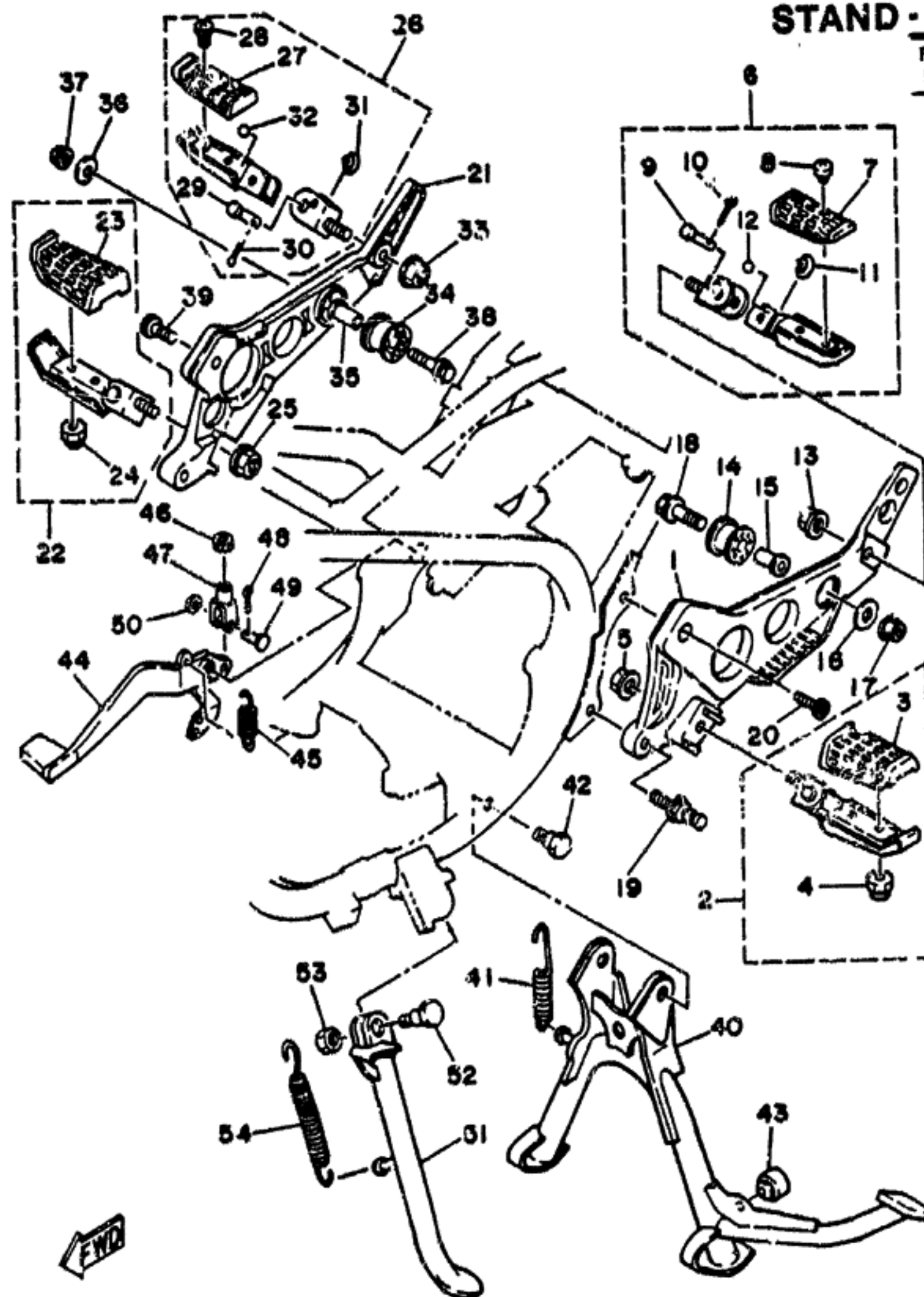


STAND - FOOTREST

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-27442-01-00	BRACKET 2.....	1	1	1	
2	33M-27410-01-00	FRONT FOOTREST ASS'Y (L.H.)	1	1	1	
3	22N-27413-00-00	COVER, footrest ...	1	1	1	
4	95801-08100-00	NUT, U.....	2	2	2	
5	95701-10500-00	NUT, flange.....	1	1	1	
6	23L-27410-00-00	REAR FOOTREST ASS'Y 1	1	1	1	
7	22N-27433-00-00	COVER, rear footrest	1	1	1	
8	98806-08010-00	SCREW, pan head	2	2	2	
9	91701-06035-00	PIN, clevis	1	1	1	
10	91401-18012-00	PIN, cotter	1	1	1	
11	90501-18761-00	SPRING, compression	1	1	1	
12	93501-04011-00	BALL (93501-04004)	1	1	1	
13	95701-10500-00	NUT, flange.....	1	1	1	
14	48H-27414-00-00	DAMPER, footrest ...	1	1	1	
15	80587-084L1-00	COLLAR.....	1	1	1	
16	80201-08084-00	WASHER, plate	1	1	1	
17	90185-08087-00	NUT, self-locking	1	1	1	
18	80105-08310-00	BOLT, washer based	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	G-1~8
CLUTCH	G-3,4
COWLING *	F-5,6
CRANKCASE	G-11
CRANKCASE COVER	G-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	G-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-2~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

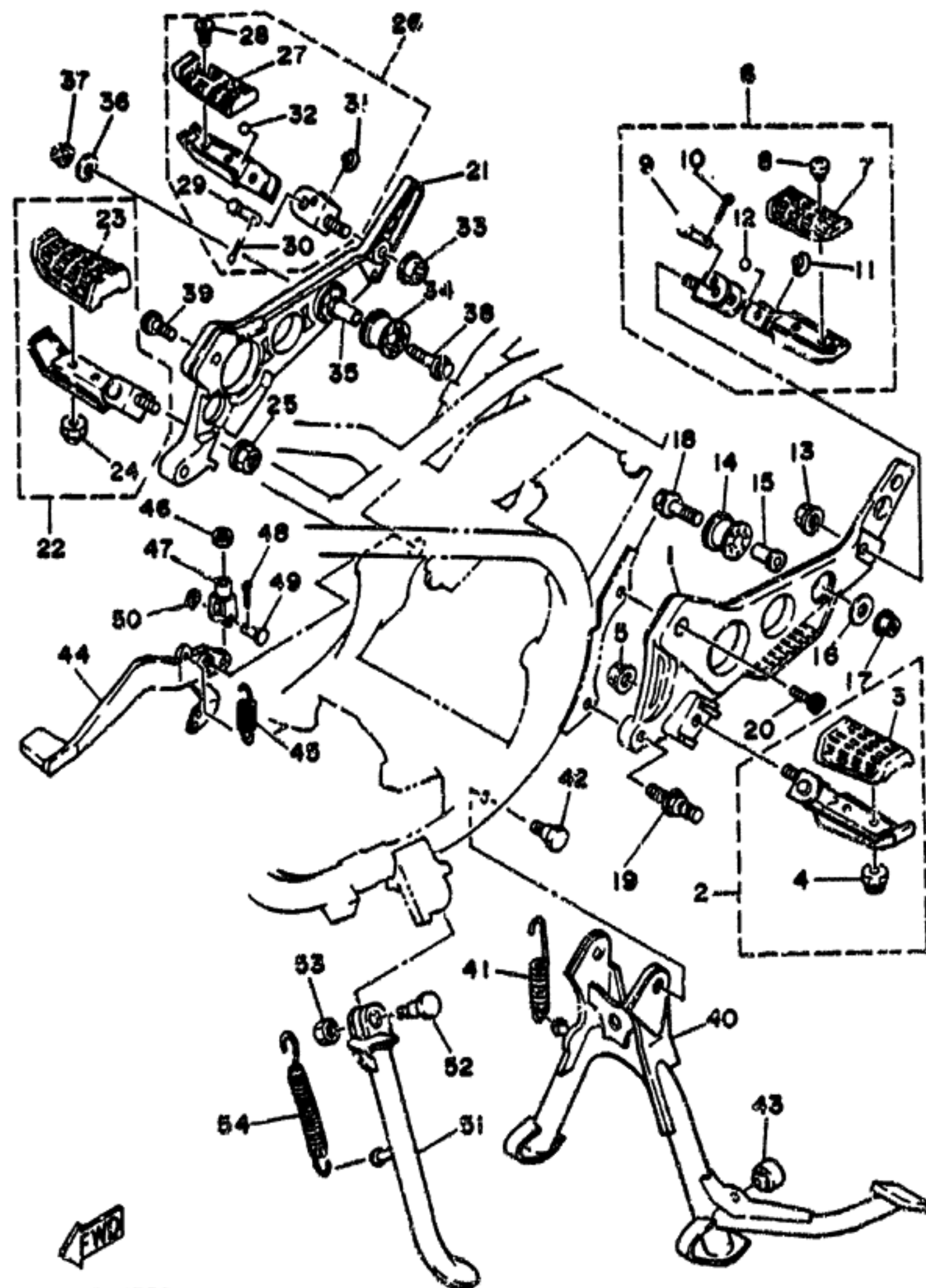


STAND - FOOTREST

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
19	90109-10754-00	BOLT	1	1	1	
20	91311-10025-00	BOLT	1	1	1	
21	29L-27443-01-00	BRACKET 3.....	1	1	1	
22	33M-27420-01-00	FRONT FOOTREST ASS'Y (R.H.)	1	1	1	
23	22N-27413-00-00	COVER, footrest ...	1	1	1	
24	95601-06100-00	NUT, U.....	2	2	2	
25	95701-10500-00	NUT, flange.....	1	1	1	
26	29L-27440-00-00	REAR FOOTREST ASS'Y 2.....	1	1	1	
27	22N-27433-00-00	COVER, rear footrest	1	1	1	
28	98506-05010-00	SCREW, pan head	2	2	2	
29	91701-06035-00	PIN, clevis	1	1	1	
30	91401-16015-00	PIN, cotter (91401-16012/...	1	1	1	
31	90501-10761-00	SPRING, compression	1	1	1	
32	93501-04011-00	BALL (93501-04004)	1	1	1	
33	95701-10500-00	NUT, flange.....	1	1	1	
34	48H-27414-00-00	DAMPER, footrest ...	1	1	1	
35	90387-084L1-00	COLLAR.....	1	1	1	
36	90201-080E4-00	WASHER, plate	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	B-5,6
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
FAIRING	F-6,8
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-9
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	B-9
HEADLIGHT	B-2
LEVER	B-9
METER	B-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-NOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-1
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	B-4
WATER PUMP	A-8

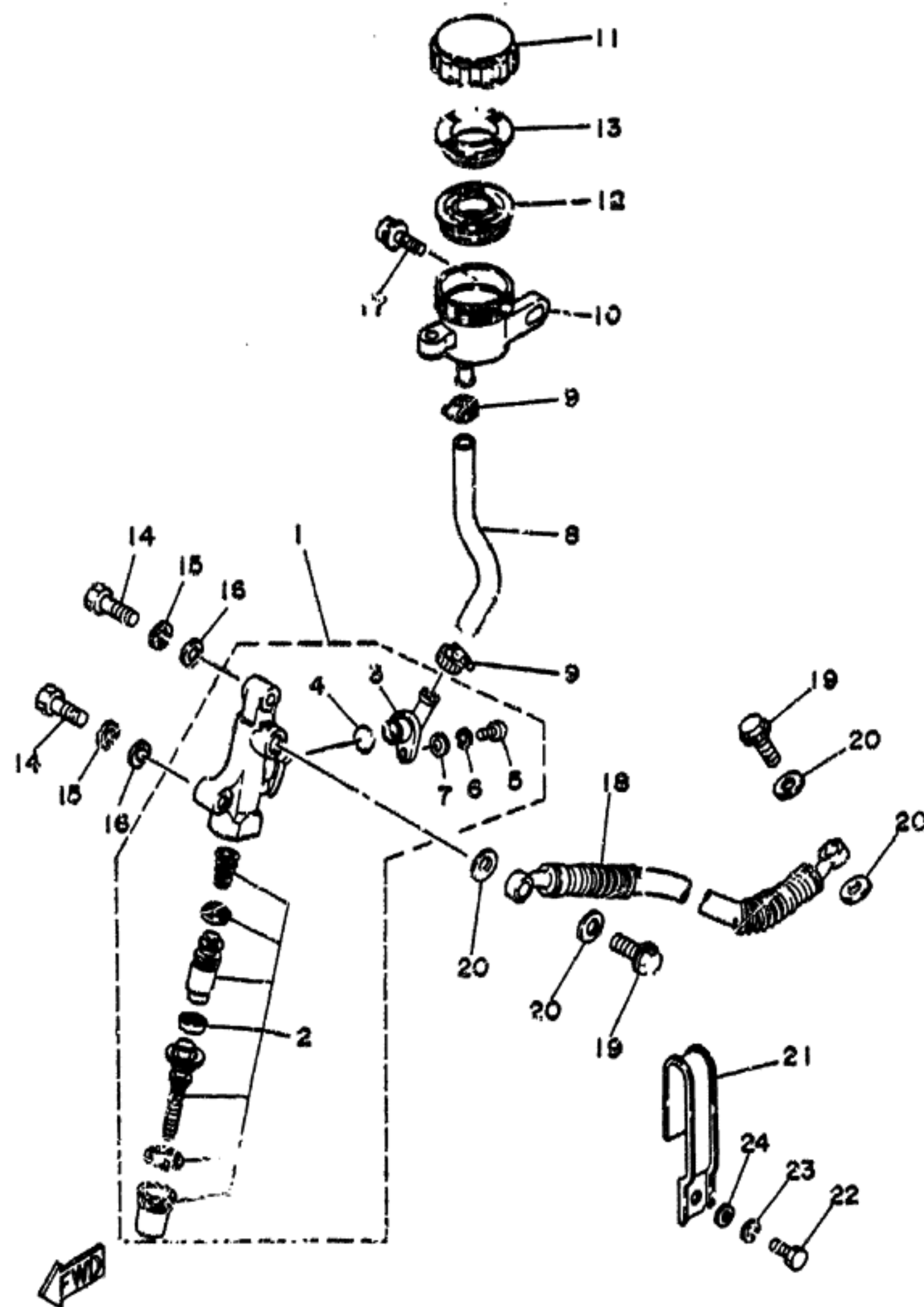


STAND - FOOTREST

Ref. No.	Part Number	Description	N	MO	NOI	Remarks
37	90185-08097-00	NUT, SELF-LOCKING	1	1	1	
38	90105-08310-00	BOLT, WASHER BAIED	1	1	1	
39	91311-10025-00	BOLT	2	2	2	
40	29L-27111-01-PA	STAND, MAIN (YAMAHA BK)	1	1	1	
41	90806-36348-00	SPRING, TENSION	1	1	1	
42	90109-10727-00	BOLT	2	2	2	
43	29L-27114-00-00	STOPPER, MAIN STAND	1	1	1	
44	51L-27200-00-00	PEDAL, BRAKE (29L-27211-01)	1	1	1	
45	90405-20192-00	SPRING, TENSION	1	1	1	
46	96303-08700-00	NUT (96301-08700)	1	1	1	
47	1J3-27222-01-00	JOINT	1	1	1	
48	91401-6015-00	PIN, COTTER (91401-18012)	1	1	1	
49	80240-08V13-00	PIN, CLEVIS	1	1	1	
50	90201-08083-00	WASHER, PLATE	1	1	1	
51	33E-27311-00-33	STAND, SIDE (YAMAHA BK)	1	1	1	
52	90109-10590-00	BOLT	1	1	1	
53	90185-10037-00	NUT, SELF-LOCKING	1	1	1	
54	90507-29032-00	spring, tension	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~6
CLUTCH	B-8,4
COWLING	F-5,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	A-9,1
ELECTRICAL 2	B-7,8
EXHAUST	C-7~10
FAIRING	D-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	D-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	F-1
GENERATOR	D-1
HANDLEBAR	E-11
HANDLE SWITCH	B-9
HEADLIGHT	D-2
LEVER	B-9
METER	B-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	D-5
SHIFT FORK	D-6
SHIFT SHAFT	C-3
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	D-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	B-4
WATER PUMP	A-8



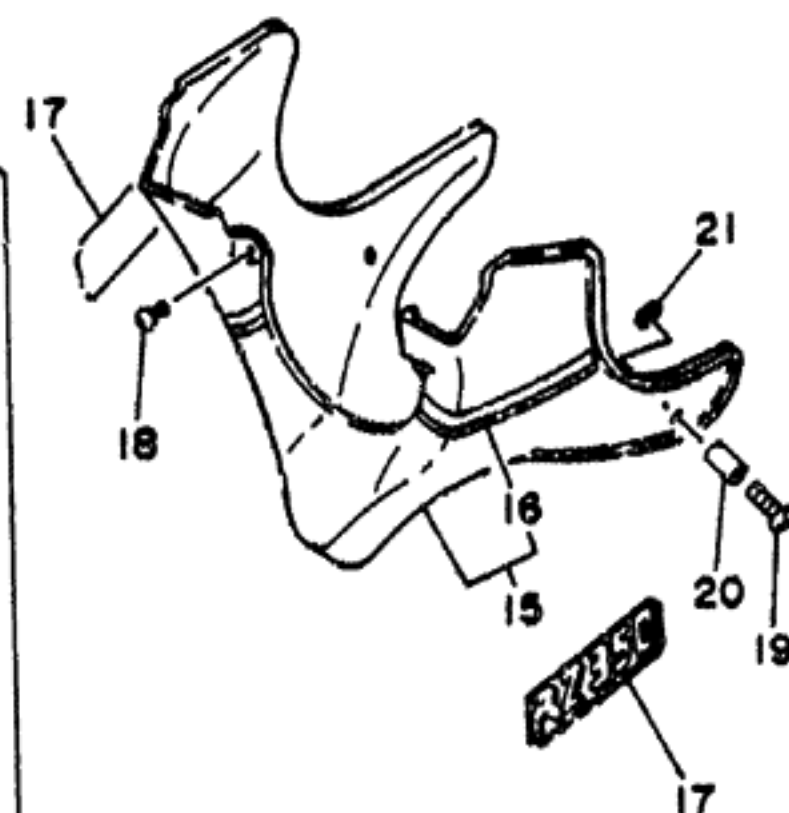
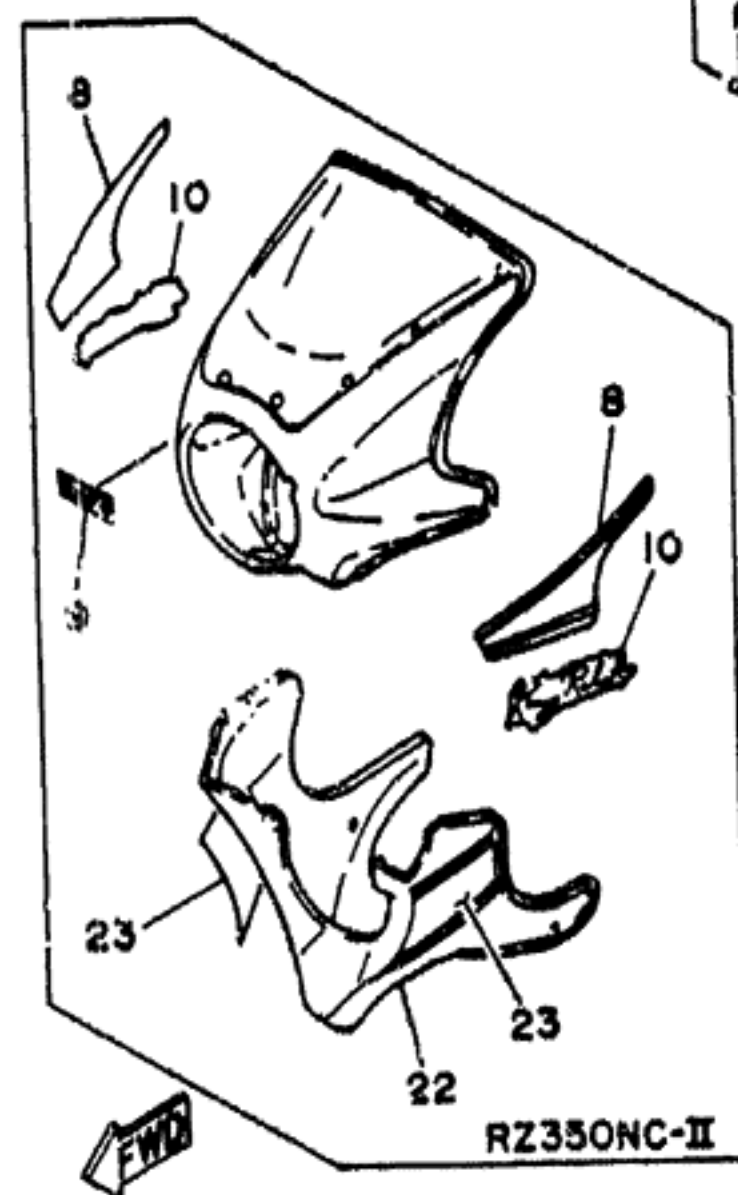
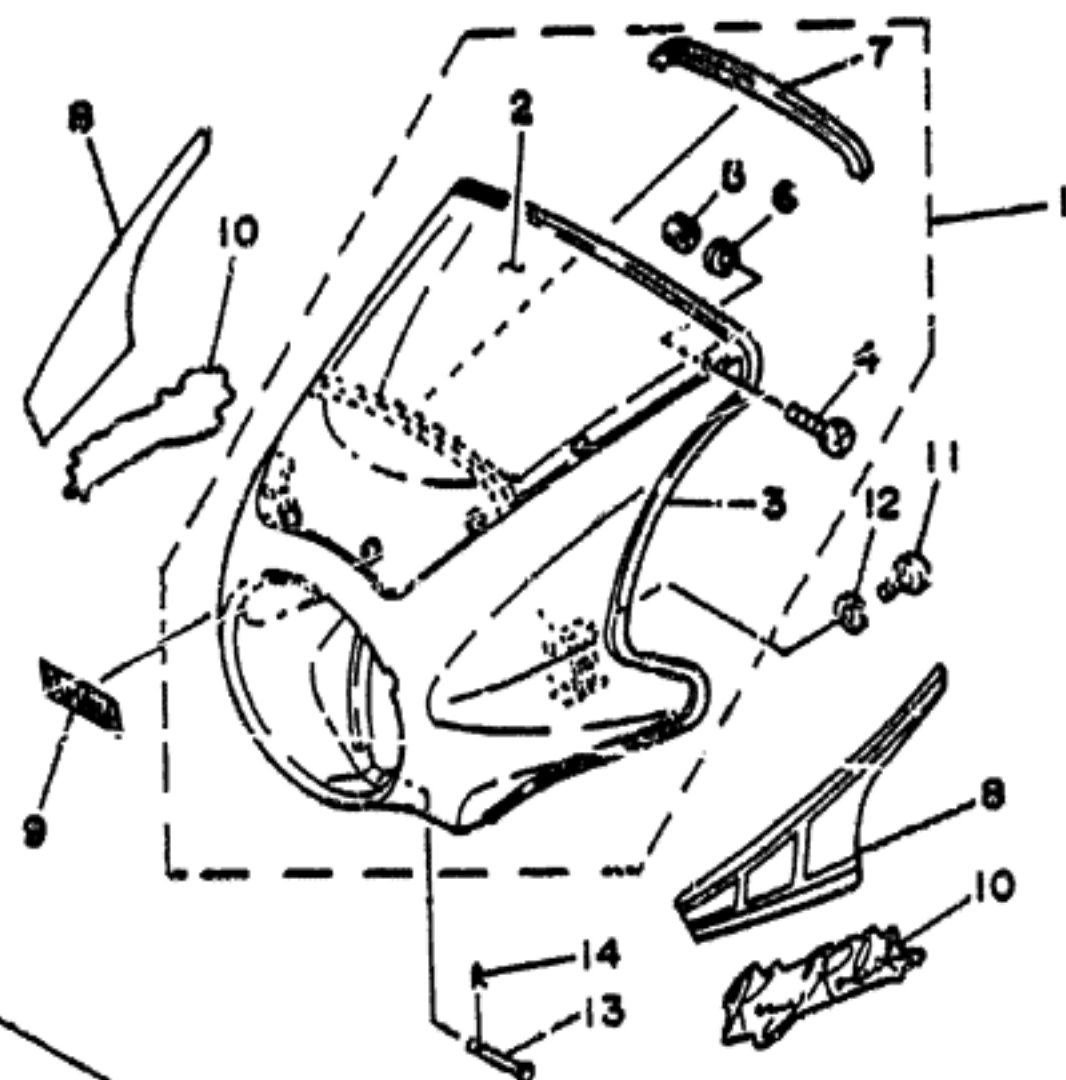
29L010-3351

REAR MASTER CYLINDER

Ref No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-25850-01-00	MASTER CYL ASSY	1	1	1	
2	29L-W0042-80-00	. CYL KIT, MASTER	1	1	1	
3	29L-25852-00-00	. JOINT	1	1	1	
4	93210-15820-00	. O-RING	1	1	1	
5	98511-04012-00	. SCREW, PAN HEAD	1	1	1	
6	92990-04200-00	. WASHER, SPRING (92903-04800)	1	1	1	
7	92903-04200-00	. WASHER, PLATE	1	1	1	
8	29L-25895-00-00	HOSE, RESERVOIR	1	1	1	
9	90460-12288-00	CLAMP, HOSE	2	2	2	
10	1A1-25894-01-00	TANK, RESERVOIR	1	1	1	
11	2KF-25852-00-00	CAP, RESEPOIR (1A1-25852-00)	1	1	1	
12	380-25854-00-00	DIAPHRAGM, RESERVOIR	1	1	1	
13	2GU-25855-01-00	BUSH, DIAPHRAGM (380-25855-01)	1	1	1	
14	97028-08030-00	BOLT (97006-08030)	2	2	2	
15	92906-06100-00	WASHER, SPRING	2	2	2	
16	32906-06000-00	WASHER, PLATE	2	2	2	
17	90189-06058-00	SCREW, W/WASHER	1	1	1	
18	29L-25872-80-00	HOSE, BRAKE 1	1	1	1	
19	90401-10034-00	BOLT, UNION	2	2	2	
20	90201-10118-00	WASHER, PLATE	4	4	4	
21	29L-25875-00-00	HOLDER, BRAKE HOSE 1	1	1	1	
22	97028-08012-00	BOLT (97006-08012)	1	1	1	
23	92906-06100-00	WASHER, SPRING	1	1	1	
24	92906-06600-00	WASHER, PLATE	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARDUNETOR	B-1~8
CLUTCH	D-3,4
COWLING	F-8,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,8
ELECTRICAL 1	B-5,8
ELECTRICAL 2	B-7,8
EXHAUST	B-7~10
FAIRING	F-8,8
FENDER	D-9
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~8
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	B-9
HEADLIGHT	B-2
LEVER	B-9
METER	B-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-4
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-9,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	B-4
WATER PUMP	A-8

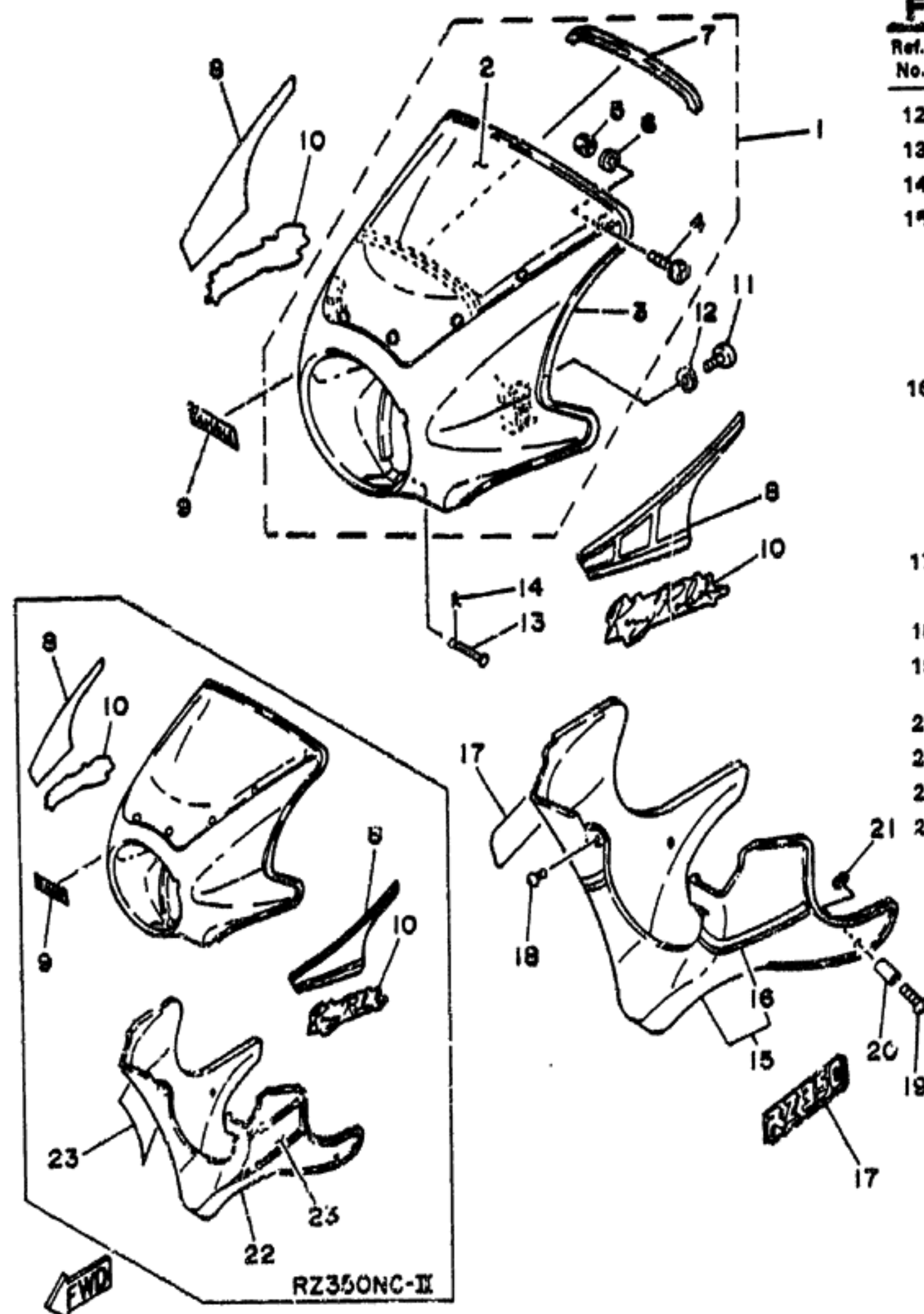


FAIRING - COWLING

Ref. No.	Part Number	Description	N	NO	NOII	Remarks
1	48H-28350-10-26	COWLING ASSY (COMP. YEL)	1	1	1	UR
	48H-28350-10-36	COWLING ASSY (CLEAN WHI)	1	1	1	UR
2	33B-28381-00-00	. WINDSHIELD	1	1	1	
3	29L-28376-00-00	. TRIM	1	1	1	
4	00167-04V32 00	. SCREW, PAN HEAD	8	8	8	
5	96306-04600-00	. NUT	8	8	8	
6	90201-047A2-00	. WASHER, PLATE	8	8	8	
7	29L-28217-00-00	. DAMPER 1	1	1	1	
8	29L-28390-70-00	GRAPHIC SET, COWLING (FOR CPY)	1	1	1	UR
	29L-23300-90-00	GRAPHIC SET, COWLING (FOR W)	1	1	1	UR
	48H-28390-00-00	GRAPHIC SET, COWLING (FOR NCII)			1	UR
9	29L-28338-30-00	EMBLEM (FOR CPY)	1	1	1	UR
	48X-2163G-10-00	EMBLEM (33X-28338-00) (FOR W)	1	1	1	UR
10	48H-28328-00-00	EMBLEM (FOR CPY)	2	2	2	UR
	48H-28328-10-00	EMBLEM (FOR W)	2	2	2	UR
11	96590-08012-00	SCREW, PAN HEAD (9606-08012)	2	2	2	

CONTENTS

AIR FILTER	A-13
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	D-3,4
COWLING *	F-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	C-5,6
ELECTRICAL 2	A-7,8
EXHAUST	B-7~10
FAIRING	F-8,9
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FR. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-5~8
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	B-9
HEADLIGHT	B-2
LEVER	B-9
METER	B-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	B-4
WATER PUMP	A-9

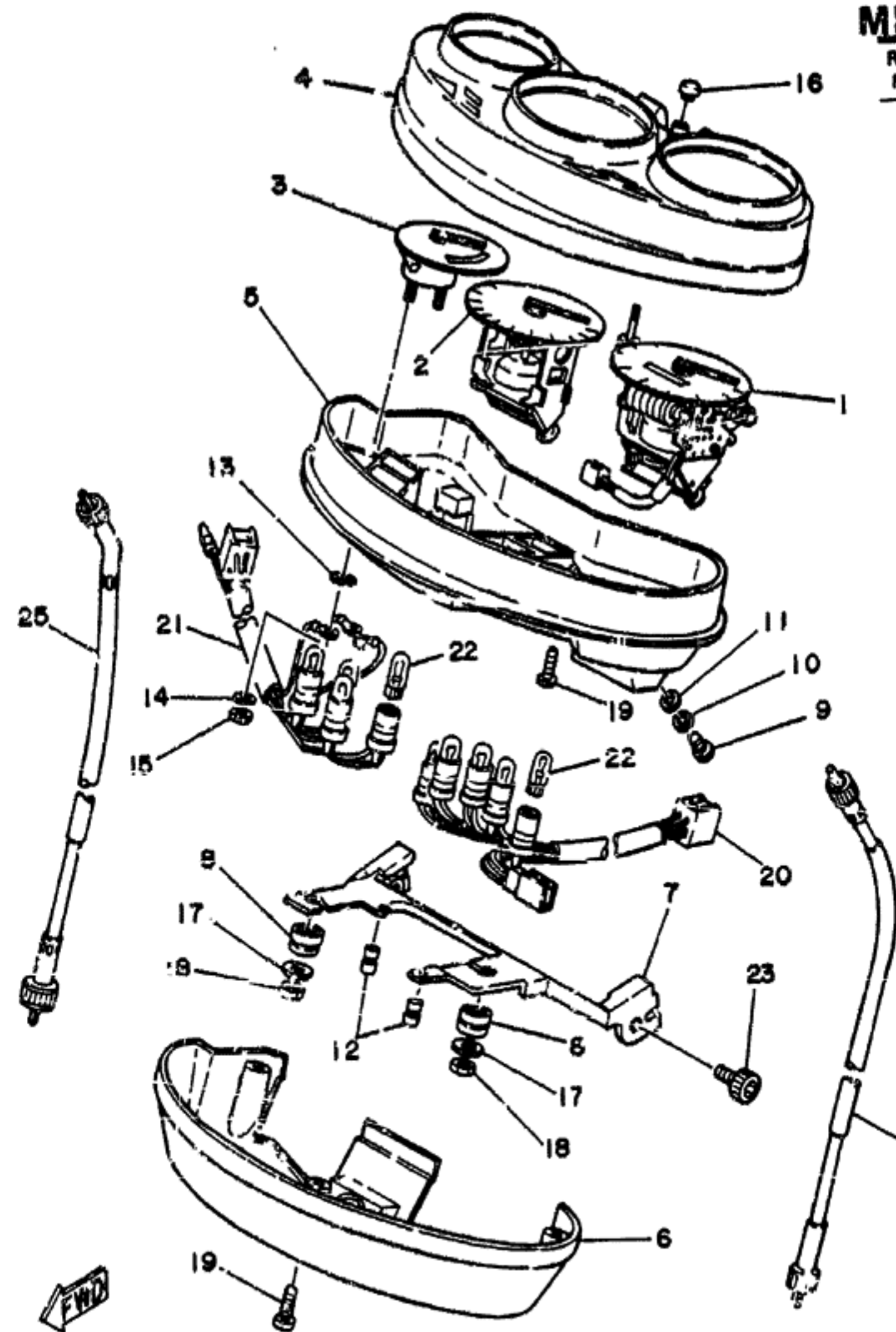


FAIRING-COWLING

Ref. No.	Part Number	Description	N	NC	NOII	Remarks
12	92908-03100-00	WASHER, spring	2	2	2	
13	91701-06060-00	PIN, clevis.....	1	1	1	
14	90468-10060-00	CLIP.....	1	1	1	
15	48H-W2839-00-6X	UNDER COVER	1	1		U.R. Camp Yellow
	48H-W2839-00-6X	UNDER COVER	1	1		U.R. Clean White
	48H-28385-00-36	UNDER COVER			1	U.R. for NCII Clean White
16	29L-28301-00-00	GRAPHIC SET, lower cover.....	1	1		U.R. for opy
	29L-28301-10-00	GRAPHIC SET, lower cover.....	1	1		U.R. for w
	48H-28301-00-00	GRAPHIC SET, lower cover.....			1	U.R. for NCII
17	35G-2839H-20-00	EMBLEM 1	2	2	2	U.R. for opy
	35G-2839H-30-00	EMBLEM 1	2	2	2	U.R. for w
18	90164-05001-00	SCREW, binding.....	2	2	2	
19	90110-06078-00	BOLT, hexagon socket head.....	2	2	2	
20	90387-06701-00	COLLAR.....	2	2	2	
21	90202-11161-00	WASHER, plate	2	2	2	
22	1BL-2848L-00-00	SEAT 3, right.....	1	1	1	
23	1EL-2848K-00-00	SEAT 2, left.....	1	1	1	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-6,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,8
ELECTRICAL 1	B-5,8
ELECTRICAL 2	B-7,8
EXHAUST	B-7~10
FAIRING	F-6,8
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-6
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~6
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	C-9
HEADLIGHT	C-2
LEVER	C-9
MITER	C-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-6,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-9
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER BEAR	C-7
TAILLIGHT	C-3
TECHNICAL BULLETINS	K-RCW
TOP END GASKET KIT	H-1
TRANSMISSION	D-6,8
TURN SIGNAL	C-4
WATER PUMP	A-6



29L010-3380

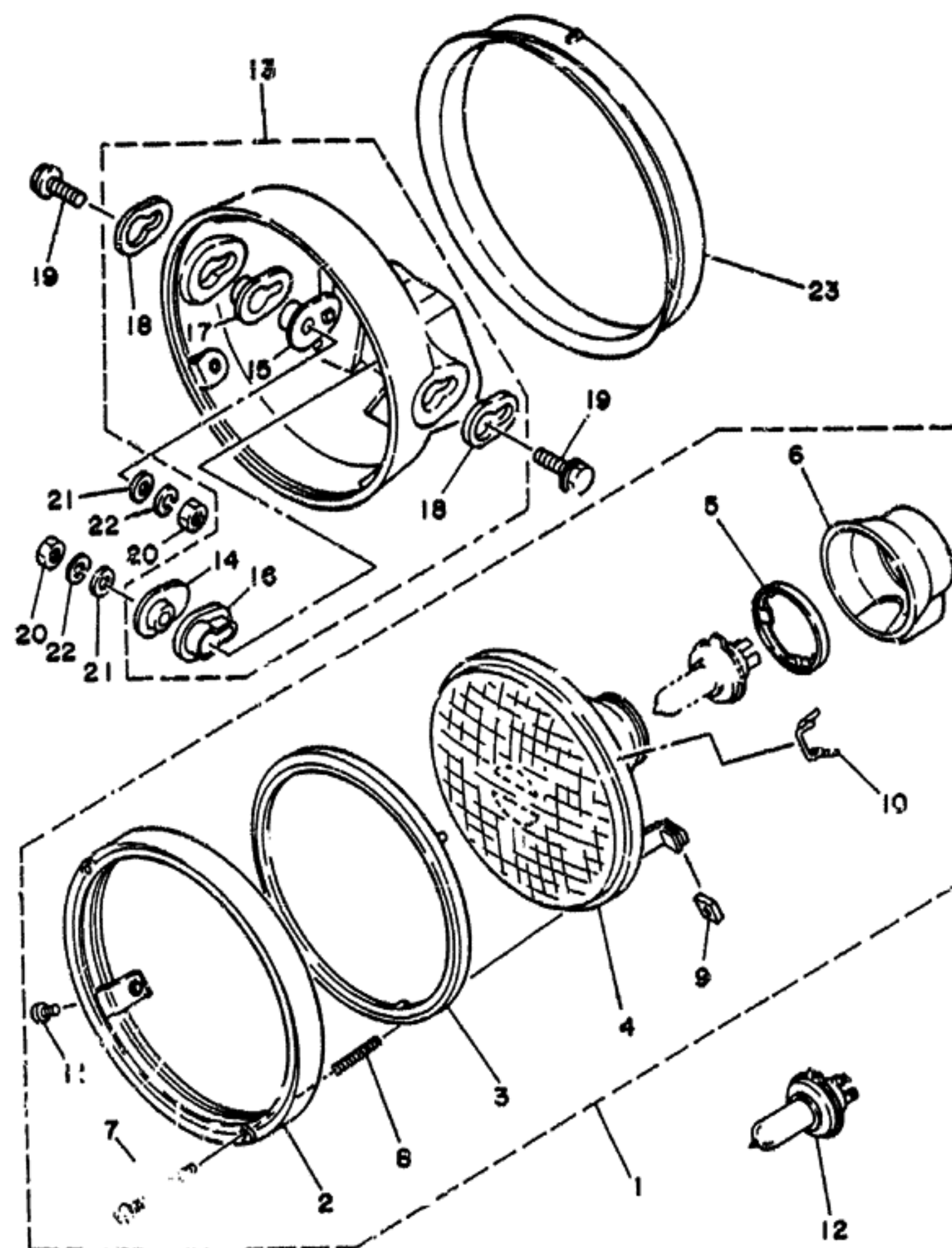
METER

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	31K-83570-G1-00	SPEEDOMETER ASS'Y (48H-83570-A0).....	1	1	1	
2	29L-83540-00-00	TACHOMETER ASS'Y (48H-83540-00)	1	1	1	
3	29L-83590-00-00	WATER TEMPERATURE ASS'Y	1	1	1	
4	48H-83559-00-00	COVER, meter	1	1	1	
5	31K-8353H-00-00	CASE, inner.....	1	1	1	
6	29L-83579-00-00	COVER, meter 2.....	1	1	1	
7	29L-83519-00-00	BRACKET, meter	1	1	1	
8	4X7-83523-00-00	DAMPER.....	2	2	2	
9	98580-04/10-00	SCREW, pan head (98503-04010)	4	4	4	
10	92901-04600-00	WASHER, spring (92903-04100)	4	4	4	
11	92901-04600-00	WASHER, plate	4	4	4	
12	29L-83523-00-00	DAMPER.....	2	2	2	
13	92902-03600-00	WASHER, plate	3	3	3	
14	92990-03100-00	WASHER, spring (92903-03100)	3	3	3	
15	95301-03700-00	NUT	3	3	3	
16	29L-83578-00-00	KNOB, trip meter	1	1	1	
17	90201-05031-00	WASHER, plate	2	2	2	
18	95301-05600-00	NUT	2	2	2	
19	90184-04008-00	SCREW, tapping....	4	4	4	
20	48H-83536-00-00	SOCKET, meter	1	1	1	
21	29L-83520-00-00	SOCKET CORD ASS'Y	1	1	1	
22	4G1-84744-00-00	BULB (12V-5.4W)....	9	9	9	
23	91318-08012-00	BOLT	2	2	2	
24	4L0-83550-00-00	SPEEDOMETER CABLE ASS'Y.....	1	1	1	
25	29L-83560-00-00	TACHOMETER CABLE ASS'Y.....	1	1	1	

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CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-5,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,8
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	S-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~6
GASKET KIT (TOP END)	M-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-6
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-4,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	M-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

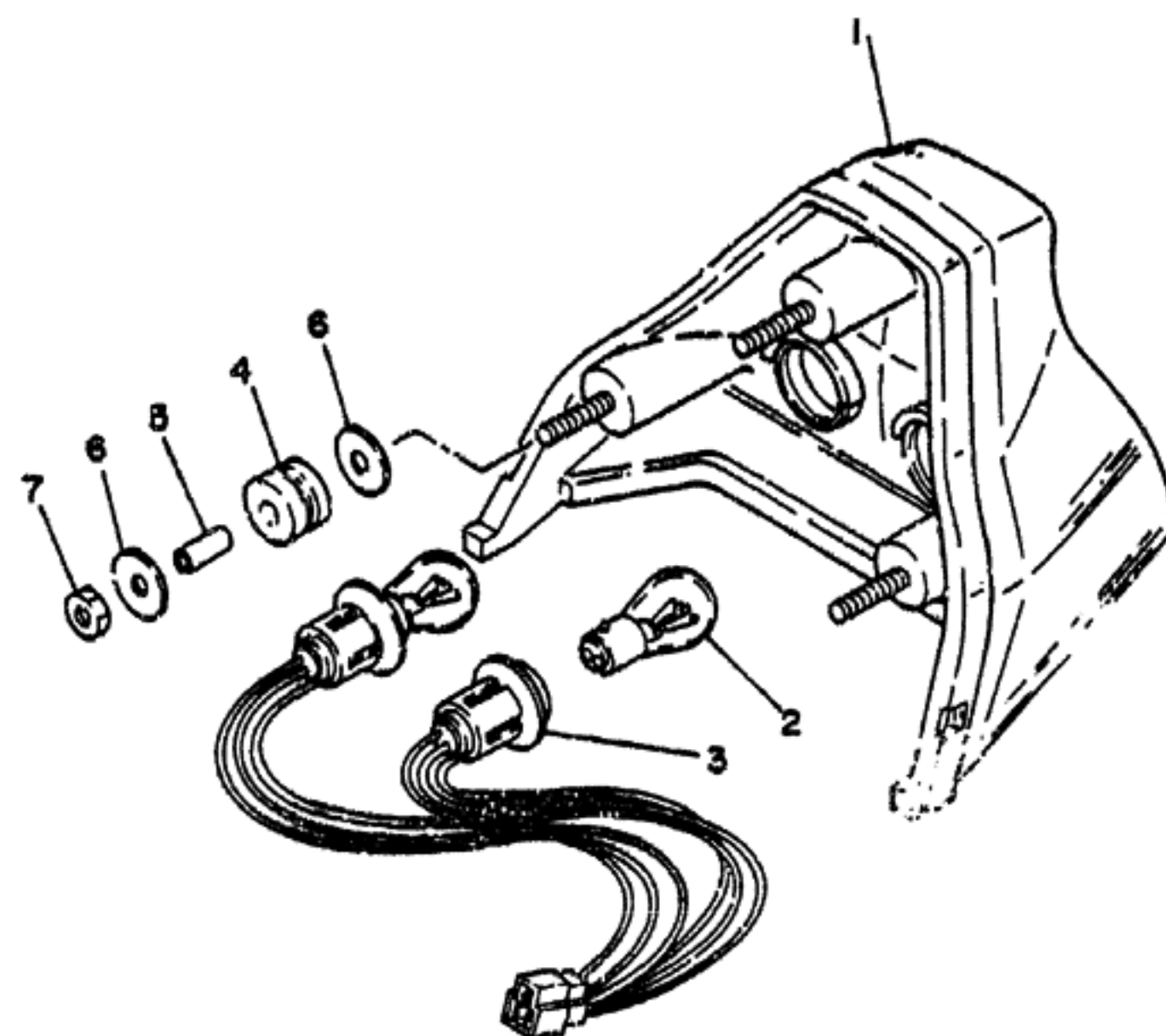


HEADLIGHT

Ref. No.	Part Number	Description	N	NC	Remarks
1	33E-84303-A0-00	HDLGHT UNIT ASS'Y	1	1	
2	1AR-84315-00-00	RIM, HDLGHT (29L-84315-00)	1	1	
3	29L-84395-00-00	RING, RETAINING	1	1	
4	33E-84320-A0-00	LENS ASSY	1	1	
5	2F9-84375-00-00	FITTING PLATE, BULB	1	1	
6	2F9-84397-01-00	COVER, SOCKET	1	1	
7	43F-84131-00-00	SCREW, RIM ADJUSTER (10X-84131-00)	2	2	
8	341-84332-80-00	SPRING, SCREW	2	2	
9	198-84334-80-00	NUT, ADJUSTING	2	2	
10	14T-84124-00-00	SPRING, REFLECTOR (5G2-84324-A0)	1	1	
11	98508-06012-00	SCREW, PAN HEAD	2	2	
12	5V2-84314-00-XX	BULB (12V-60/55W)	1	1	LM
13	29L-84330-00-00	BODY ASSY	1	1	
14	5G2-84388-00-00	COLLAR 1	1	1	
15	5G2-84398-00-00	COLLAR 2	1	1	
16	5G2-84388-00-00	DAMPER, HDLGHT 1	1	1	
17	5G2-84387-00-00	DAMPER, HDLGHT 2	1	1	
18	5G2-84388-00-00	DAMPER 3	2	2	
19	95806-08030-00	BOLT, FLANGE	2	2	
20	95303-08600-00	NUT (95301-08600)	2	2	
21	92990-08200-00	WASHER, PLAIN (92903-08200)	2	2	
22	92990-08100-00	WASHER, SPRING (92903-08100)	2	2	
23	25L-28372-02-00	DAMPER	1	1	

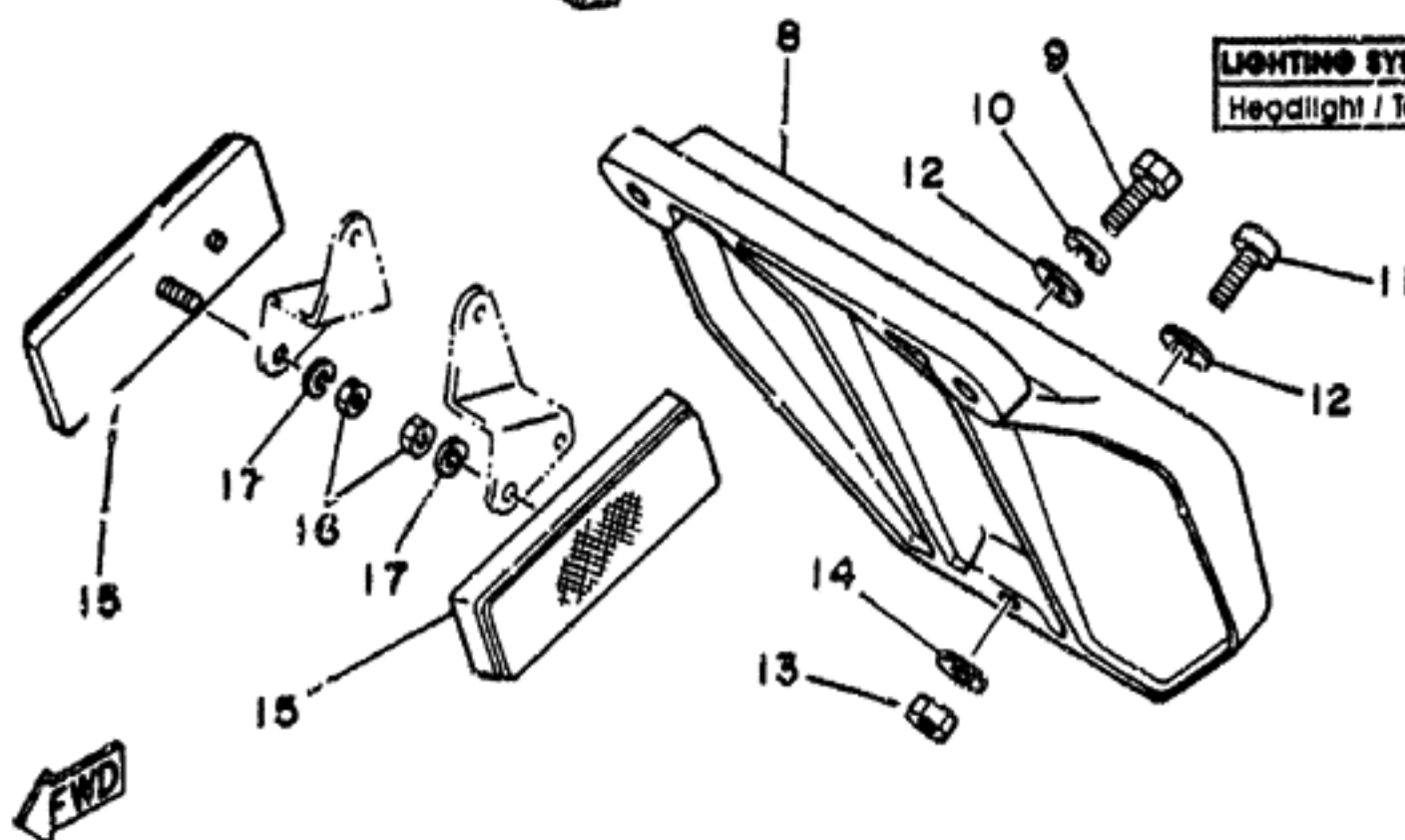
CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	B-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	B-5,6
ELECTRICAL 2	B-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-6
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	E-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	B-9
HEADLIGHT	B-2
LEVER	B-9
METER	H-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-6
SHIFT SHAFT	C-9
SIDE COVER	D-4,7
STAND	F-1~3
STARTER	C-2
STEERING	R-1
SWING ARM	D-5,9
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	B-4
WATER PUMP	A-8



TAILLIGHT

Ref. No.	Part Number	Description	N	NO	NCII	Remarks
1	33E-84840-80-00	LENS ASS'Y.	1	1	1	
2	256-84714-81-00	BULB (12V-27/8W)	1	1	1	
3	28L-84735-00-00	CORD ASS'Y.	2	2	2	
4	16Q-84736-00-00	DAMPEN, tail 1	3	3	3	
5	90387-08591-00	COLLAR.	3	3	3	
6	90701-065F3-00	WASHER, plate	6	6	6	
7	95303-06600-00	NUT (95302-06600)	2	3	3	
8	33E-84751-00-00	BRACKET, license ...	1	1	1	
9	97016-08020-00	BOLT (97316-08020)	2	2	2	
10	92906-06100-00	WASHER, spring	2	2	2	
11	92906-06016-00	SCREW, pan head ...	1	1	1	
12	90201-06059-00	WASHER, plate ...	3	3	3	
13	95303-06600-00	NUT (95302-06600)	1	1	1	
14	90201-06052-00	WASHER, plate	1	1	1	
15	3Y6-85130-01-00	REAR REFLECTOR ASS'Y.	2	2	2	
16	95301-06700-00	NUT (95302-06700)	2	2	2	
17	92990-05100-00	WASHER, spring	2	2	2	



LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	12V60-55W / 12V27-8W / 12V27W

CONTENTS

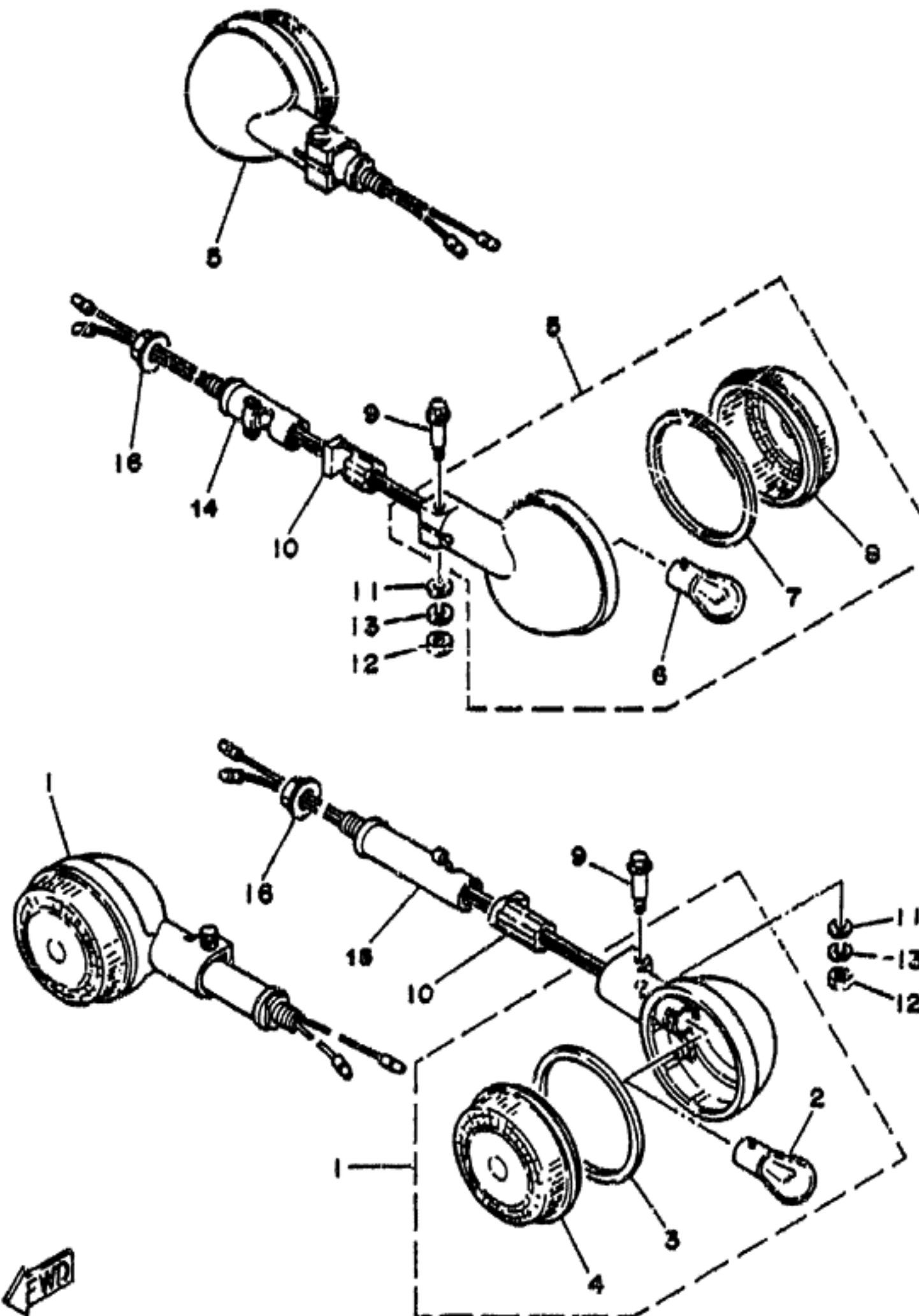
AIR FILTER	A-12
CABLE	E-11
CARBURETOR	E-1~8
CLUTCH	C-3,4
COWLING *	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	E-5,6
ELECTRICAL 2	E-7,8
EXHAUST	E-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-9
FRONT FORK	D-11,12
FRONT MASTER CYL	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	E-9
HEADLIGHT	E-2
LEVER	E-9
METER	E-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSES	A-8,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	E-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	E-3
TECHNICAL BULLETINS	K-HCW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	E-4
WATER PUMP	A-9

TURN SIGNAL

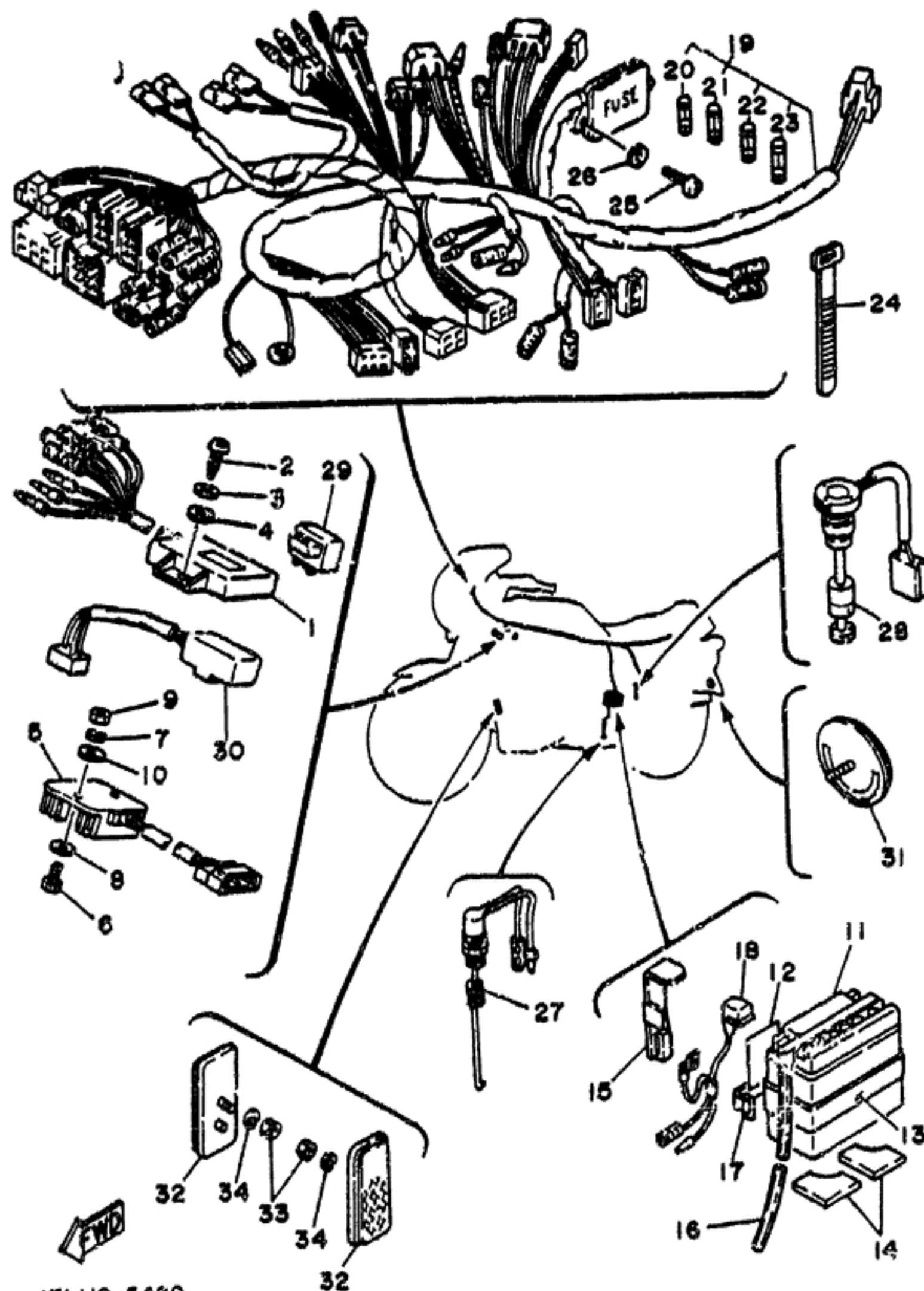
Ref. No.	Part Number	Description	N	NC	NCII	Remarks
1	29L-83330-70-00	FRT FLASHER LGHT ASS'Y 1 (29L-83310-70)	2	2	2	
2	256-83311-70-XX	. BULB (12V-27W) (256-83311-70-00)	1	1	1	
3	3Y6-83313-00-00	. GSKT, FLASHER LENS	1	1	1	
4	3Y6-83312-00-00	. LENS, FLASHER	1	1	1	
5	29L-83330-70-00	RR FLASHER LGHT ASS'Y 1	2	2	2	
6	256-83311-70-XX	. BULB (12V-27W) (256-83311-70-00)	1	1	1	
7	3Y6-83313-00-00	. GSKT, FLASHER LENS	1	1	1	
8	3Y6-83312-00-00	. LENS, FLASHER	1	1	1	
9	3Y6-83317-00-00	BOLT, FLASHER 1	4	4	4	
10	4L0-83321-00-00	DAMPER, FLASHER 1	4	4	4	
11	92906-05600-00	WASHER, PLATE	4	4	4	
12	95306-05600-00	NUT	4	4	4	
13	92906-05100-00	WASHER, SPRING	4	4	4	
14	13W-83318-00-00	STAY, FLASHER 1	2	2	2	
15	4L0-83318-00-00	STAY, FLASHER 1	2	2	2	
16	95706-12500-00	NUT, FLANGE	4	4	4	

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING *	F-8,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,8
ELECTRICAL 1	B-6,6
ELECTRICAL 2	B-7,7
EXHAUST	B-7~10
FAIRING	J-2,3
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	H-6
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	B-9
HEADLIGHT	B-2
LEVER	B-9
METER	B-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-9,9
TACHOMETER GEAR	C-7
TAILLIGHT	B-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,5
TURN SIGNAL	B-4
WATER PUMP	A-8



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ELECTRICAL 1

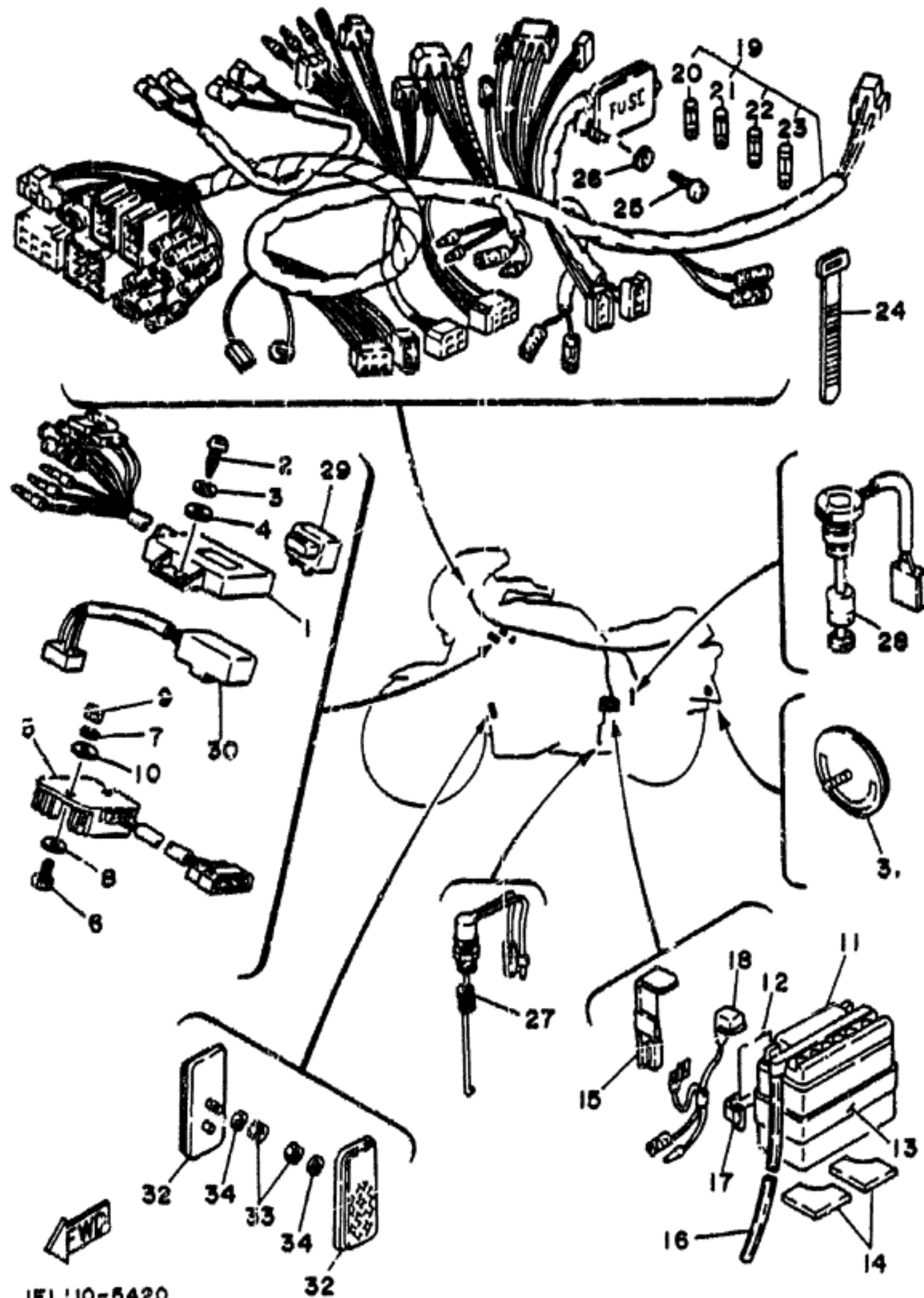
Ref. No.	Part Number	Description	N	NO	NOII	Remarks
1	62Y-85540-50-00	C.D.I. UNIT ASS'Y (SEE NOTE 1)	1			
2	29K-85540-50-00	C.D.I. UNIT ASS'Y (SEE NOTE 2)	1	1		
2	97702-90320-00	SCREW, TAPPING	2	2	2	
3	92990-06100-00	WASHER, SPRING (92903-06100)	2	2	2	
4	92990-06200-00	WASHER (92903-06200) ..	2	2	2	
5	4L0-81967-A0-00	RECTIFIER & REGULATOR ASS'Y	1	1	1	
6	97003-06020-00	BOLT (97303-06020)	2	2	2	
7	92990-06100-00	WASHER, SPRING (92903-06100)	2	2	2	
8	92990-06800-00	WASHER, PLATE	2	2	2	
9	95303-06600-00	NUT (95302-06600)	2	2	2	
10	90201-06062-00	WASHER, PLATE	2	2	2	
11	BTY-12N65-3B-00	BATTERY ASS'Y (131-82110-79)	1	1	1	
12	118-82141-08-00	LABEL, BATTERY (LIT-02141-09)	1	1	1	
13	165-82124-00-00	BAND, BATTERY	1	1	1	
14	29L-82122-00-00	SEAT, BATTERY	2	2	2	
15	29L-82129-00-00	COVER, BATTERY	1	1	1	
16	90445-06336-00	HOSE	1	1	1	
17	28H-82131-00-00	BAND, BATTERY (29L-82131-00)	1	1	1	

NOTE 1: USE 62Y CDI UNIT WITH 1EL WIRE HARNESS.

NOTE 2: USE 29K CDI UNIT WITH 48H WIRE HARNESS.

CONTENTS

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	C-3,4
COWLING *	F-6,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	B-6,6
ELECTRICAL 2	B-7,8
EXHAUST	B-7~10
FAIRING	F-6,8
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~6
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	B-9
HEADLIGHT	C-2
LEVER	B-9
METER	B-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSH	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-8
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	D-7
TAILLIGHT	C-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-3,6
TURN SIGNAL	B-4
WATER PUMP	A-8



ELECTRICAL 1

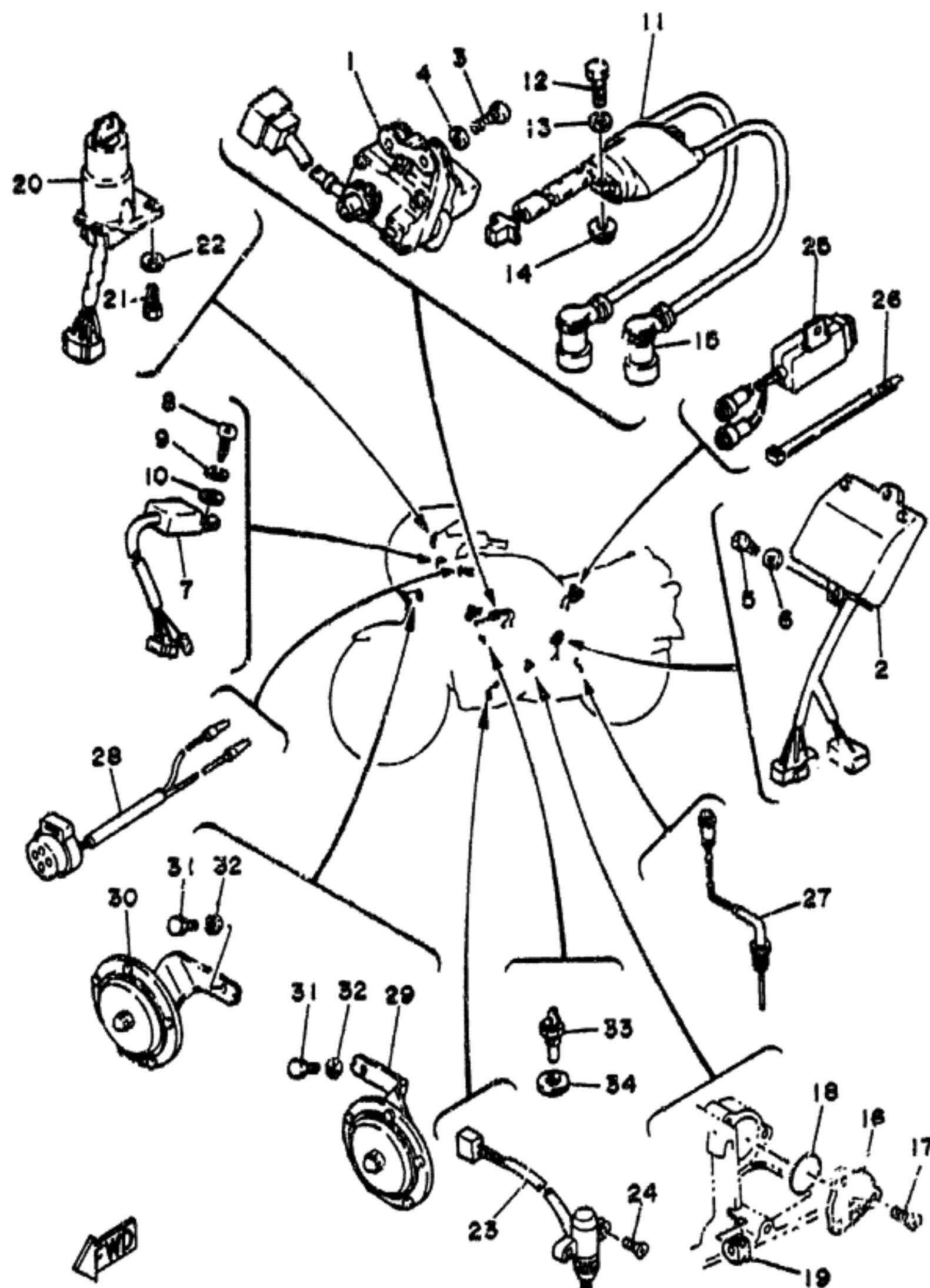
Ref. No.	Part Number	Description	N	NC	NCII	Remarks
18	81X-82117-00-00	WIRE, LEAD (4L0-82117-00) ..1	1	1		
19	1EL-82590-00-00	WIRE HARNESS ASS'Y (SEE NOTE 1)	1	1		
	48H-82590-50-00	WIRE HARNESS ASS'Y (SEE NOTE 2)	1			
20	5G2-82151-00-00	. FUSE (12V-5A)	1	1		
21	116-82151-00-00	. FUSE (6V-10A)	1	1		
22	4X7-82151-00-00	. FUSE (12V-15A)	1	1		
23	1A0-82151-00-00	. FUSE (12V-20A)	1	1		
24	437-82836-10-00	BAND, SWITCH CORD	1	1		
25	97701-50115-00	SCREW, TAPPING	2	2	2	
26	82990-06200-00	WASHER, PLAIN (82903-06200)	2	2	2	
27	1T2-82530-01-00	STOP SWITCH ASS'Y (1T2-82530-00)	1	1	1	
28	34X-86720-00-00	OIL LEVEL GAUGE ASS'Y	1	1	1	
29	4H7-83350-70-00	FLASHER RELAY ASS'Y	1	1	1	
30	1A0-83295-03-00	FLASHER CANCELLING UNIT	1	1	1	
31	448-85121-02-00	REFLECTOR, REAR 1	1	1	1	
32	11H-85110-01-00	FRT REFLECTOR ASS'Y	2	2	2	
33	98301-05700-00	NUT (98302-05700)	2	2	2	
34	82990-05100-00	WASHER, SPRING	2	2	2	

NOTE 1: USE 82Y CDI UNIT WITH 1EL WIRE HARNESS.

NOTE 2: USE 29K CDI UNIT WITH 48H WIRE HARNESS.

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~8
CLUTCH	C-3,4
COWLING	D-8,9
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	A-8,9
ELECTRICAL 2	C-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-6
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	C-9
HEADLIGHT	C-2
LEVER	C-3
METER	C-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	B-9
SERVICE DATA	J-1
SHIFT CAM	C-5
SHIFT FORK	C-6
SHIFT SHAFT	C-8
SIDE COVER	D-6,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	C-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	D-5,6
TURN SIGNAL	B-4
WATER PUMP	A-8



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ELECTRICAL 2

Ref. No.	Part Number	Description	N	NO	NOI	Remarks
1	29L-13820-M2-00	SERVO MOTOR ASSY	1	1	1	
2	42H-85830-M0-00	CONTROL UNIT ASSY (NC/NCI)	1	1	1	
	29L-85830-M0-00	CONTROL UNIT ASSY (N)	1			
3	98501-06025-00	SCREW, pan head (92501-06025)	2	2	2	
4	92990-06100-00	WASHER, spring (92903-06100)	2	2	2	
5	97701-80116-00	SCREW, tapping	2	2	2	
6	92990-06200-00	WASHER, plain (92990-06200)	2	2	2	
7	4Y2-85890-M0-00	CONTROL UNIT ASSY	1	1	1	
8	97702-80820-00	SCREW, tapping	1	1	1	
9	92990-06100-00	WASHER, spring (92903-06100)	1	1	1	
10	92990-06800-00	WASHER, plate	1	1	1	
11	4L0-82310-50-00	IGNITION COIL ASSY	1	1	1	
12	97001-06025-00	BOLT (97301-06025)	2	2	2	
13	92990-06100-00	WASHER, spring (92903-06100)	2	2	2	
14	98701-06500-00	NUT, flange (98701-06100)	1	1	1	
15	29L-82370-00-00	PLUG C/P ASSY	2	2	2	
16	1L9-82640-00-00	NEUTRAL SWITCH ASSY (274-82640-01)	1	1	1	
17	98702-06012-00	SCREW, flat head	3	3	3	

CONTENTS

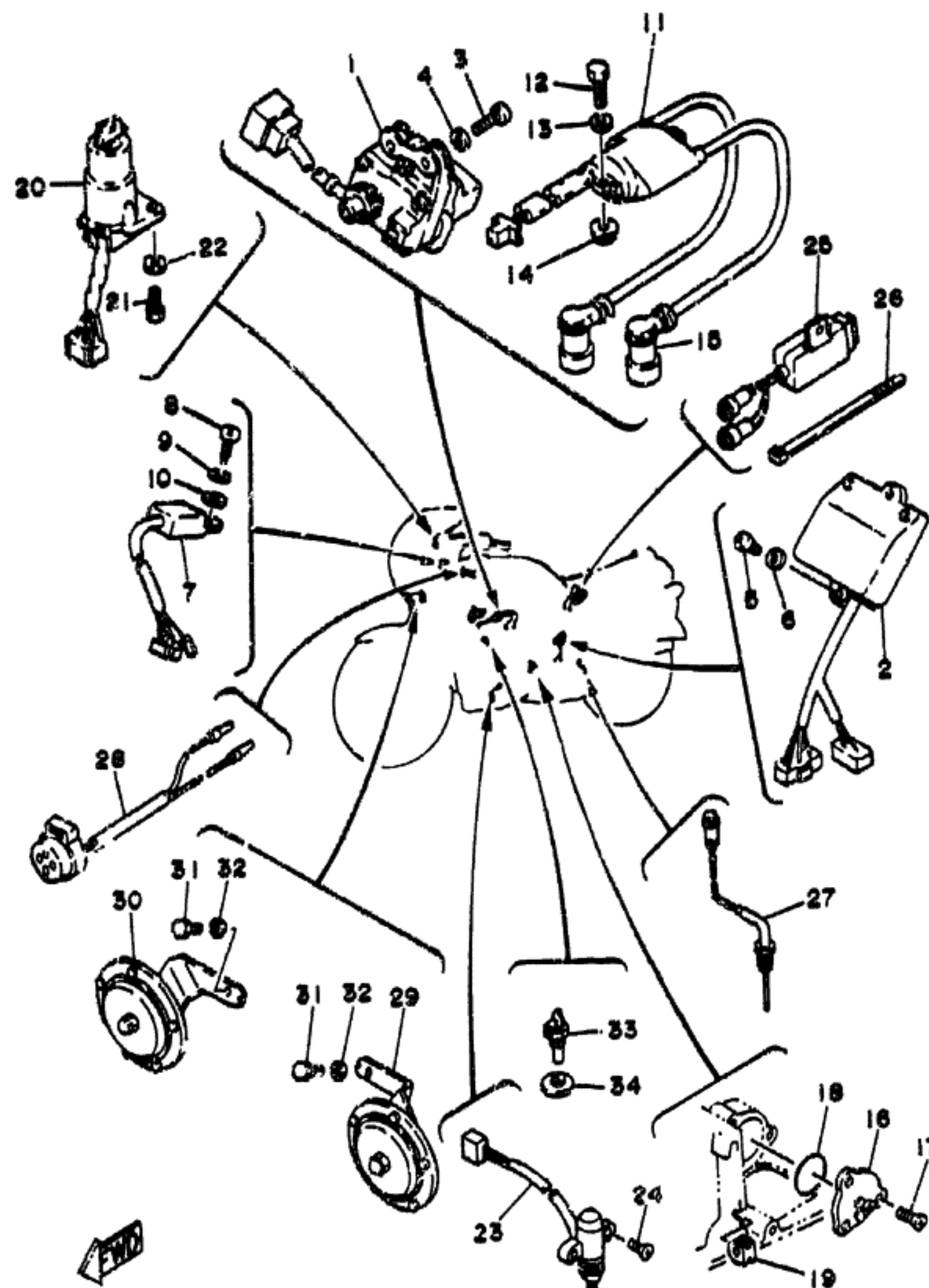
AIR FILTER	A-12
CAJIS	B-11
CARBURETOR	B-1~8
CLUTCH	D-2,4
COWLING	F-8,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-2,8
ELECTRICAL 1	G-9,8
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,8
FENDER	D-8
FOOTREST	F-1~8
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~8
GASKET KIT (TOP END)	H-1
GENERATOR	D-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-8
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-8,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	I-4
REAR SHOCKS	B-10
REAR WHEEL	B-9
SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-1
SIDE COVER	D-1,7
STAND	F-1~3
STARTER	C-2
STEERING	B-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	C-3
TECHNICAL BULLETINS	K-R(W)
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	G-4
WATER PUMP	A-8

CONTENTS

ELECTRICAL 2

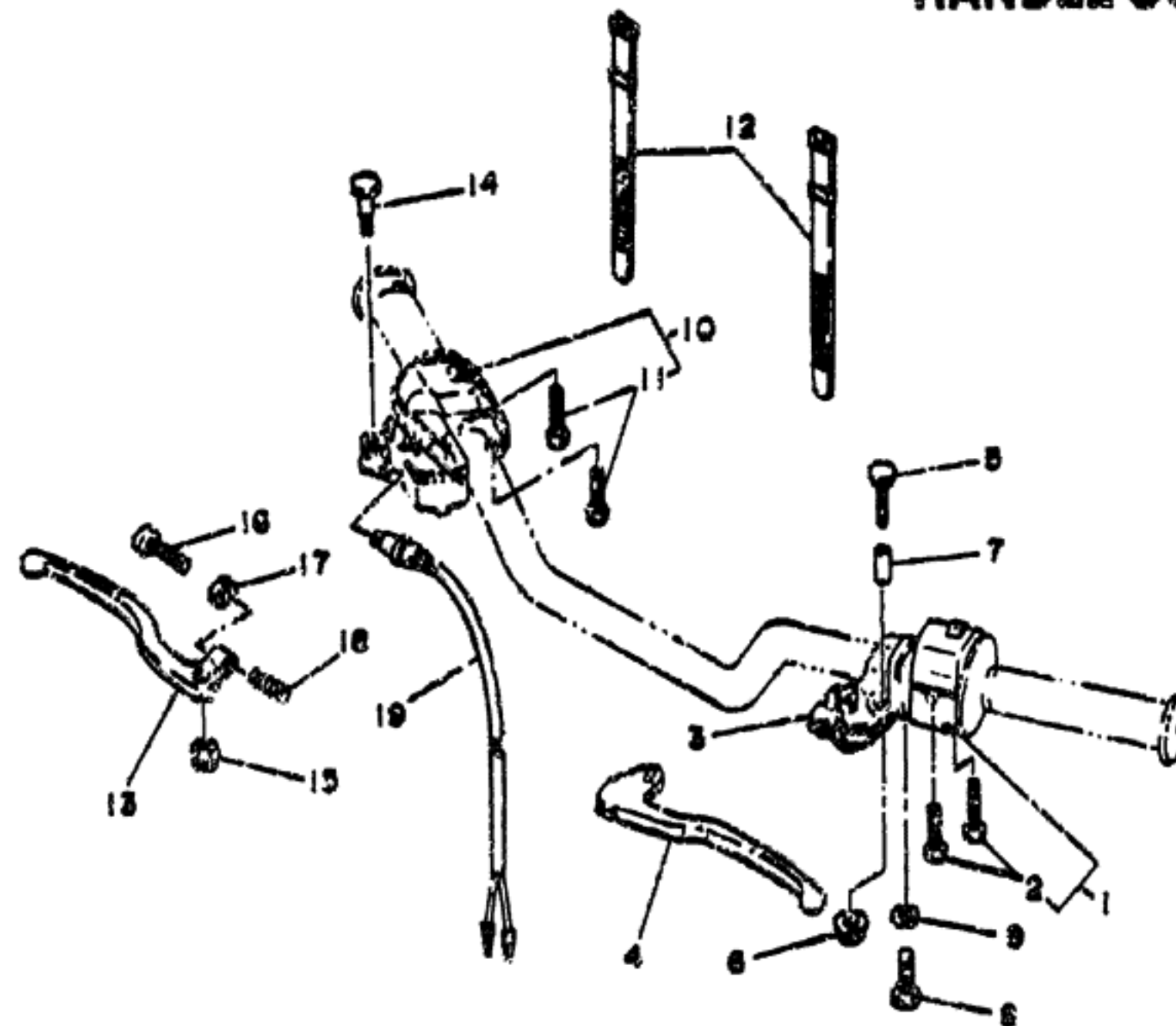
Ref. No.	Part Number	Description	N	NO	NOI	Remarks
18	93210-29147-00	O-RING	1	1	1	
19	90480-01148-00	GROMMET	1	1	1	
20	31K-82801-30-00	MAIN SWITCH STEERING LOCK	1	1	1	
21	97313-08018-00	BOLT (97301-08018)	2	2	2	
22	92990-08000-00	WASHER, plate	2	2	2	
23	32E-82886-00-00	SWITCH, side stand	1	1	1	
24	98706-08018-00	SCREW, flat head	2	2	2	
25	48H-88740-00-00	CONTROL UNIT ASS'Y	1	1	1	
26	127-82891-00-00	BAND	1	1	1	
27	48H-85790-00-00	THERMOSENSOR ASS'Y	2	2	2	
28	48H-83390-20-00	AUDIO PILOT ASS'Y	1	1	1	
29	29L-83371-20-00	HORN	1	1	1	High Tone
30	29L-83371-30-00	HORN	1	1	1	Low Tone
31	97016-08018-00	BOLT (97316-08018)	2	2	2	
32	12905-08100-00	WASHER, spring	2	2	2	
33	8P2-83891-00-00	THERMO UNIT	1	1	1	
34	90201-10118-00	WASHER, plate	1	1	1	

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1~6
CLUTCH	B-2,4
COWLING	F-5,8
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-2,8
ELECTRICAL 1	B-6,8
ELECTRICAL 2	B-7,8
EXHAUST	B-7~10
FAIRING	F-6,8
FENDER	D-9
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	B-3~6
GASKET KIT (TOP END)	H-1
GENERATOR	D-1
HANDLER	E-11
HANDLE SWITCH	B-9
HEADLIGHT	B-2
LEVER	B-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-3
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	D-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-4,7
STAND	F-1~3
STARTER	C-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
TURN SIGNAL	B-4
WATER PUMP	A-9



48H110-4430

HANDLE SWITCH - LEVER



Ref. No.	Part Number	Description	M	NO	NO	Remarks
1	48H-83973-00-00	SWITCH, handle 3 (left)	1	1	1	
2	98306-06038-00	. SCREW, pan head	2	2	2	
3	29L-82811-01-00	HOLDER, lever 1	1	1	1	
4	29L-82812-01-00	LEVER 1	1	1	1	
5	31A-83948-00-00	BOLT, lever	1	1	1	
6	98706-06100-00	NUT, flange	1	1	1	
7	31A-83913-00-00	CHAMFER, lever 1	1	1	1	
8	97306-06028-00	BOLT	1	1	1	
9	92906-06100-00	WASHER, spring	1	1	1	
10	48H-83978-00-00	SWITCH, handle 1 ...	1	1	1	
11	98306-06040-00	. SCREW, pan head	2	2	2	
12	437-83936-00-00	BAND, switch cord	2	2	2	
13	31A-83922-00-00	LEVER 2	1	1	1	
14	90109-06877-00	BOLT (90109-06742)	1	1	1	
15	98606-03100-00	NUT, U	1	1	1	
16	30148-06183-00	SCREW	1	1	1	
17	90170-06010-00	NUT	1	1	1	
18	90801-10212-00	SPRING, compression	1	1	1	
19	1A0-83980-30-00	FRONT STOP SWITCH ASS'Y	1	1	1	

CONTENTS

AIR FILTER	A-12
BARB	G-11
CARBURETOR	D-1~6
CLUTCH	G-2,4
COWLING	F-6,8
CRANKCASE	B-11
CRANKCASE COVER	B-18
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-8,9
ELECTRICAL 2	G-7,9
EXHAUST	B-7~10
FAIRING	F-8,9
FENDER	D-9
FOOTREST	F-1~3
FRAME	D-1~4
FRONT BRAKE CALIPER	E-6
FRONT FORK	D-11,12
FRONT MASTER CYL.	D-12
FRONT WHEEL	E-7
FUEL TANK	E-3~9
GASKET KIT (TOP END)	H-1
GENERATOR	G-1
HANDLEBAR	E-11
HANDLE SWITCH	G-8
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR HOSE	A-8,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-6
REAR SHOCKS	D-10
REAR WHEEL	E-8
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	G-6
SHIFT FORK	G-6
SHIFT SHAFT	G-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	G-2
STEERING	E-1
SWING ARM	D-8,9
TACHOMETER GEAR	G-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	G-5,6
TURN SIGNAL	G-4
WATER PUMP	A-9



48H110-4410

TOP END GASKET KIT

Ref. No.	Part Number	Description	N	NC	NCII	Remarks
	48H-W0001-00-XX	TOP END GASKET KIT				
	31K-11181-00-00	. GASKET, cylinder head1	1	1		
	90430-08188-00	. GASKET, plug2	2	2		
	29L-11351-00-00	. GASKET, cylinder2	2	2		
	93210-30840-00	. O-RING, power valve4	4	4		
	4L5-12428-00-00	. GASKET, housing cover1	1	1		
	4L0-12435-00-00	. GASKET, joint1	1	1		
	93210-16314-00	. O-RING, joint (93210-17239) .1	1	1		
	31K-13821-00-00	. GASKET, valve seat2	2	2		
	29L-14612-00-00	. GASKET, exhaust2	2	2		
	29L-14643-00-00	. GASKET, exhaust2	2	2		

CONTENTS

AIR FILTER	A-12
CABLE	E-11
CARBURETOR	B-1~6
CLUTCH	O-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,9
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-3
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
FUEL TANK	E-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
REAR SHOCKS	D-10
REAR WHEEL	E-9
SEAT	E-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
SHIFT SHAFT	C-9
SIDE COVER	D-8,7
STAND	F-1~3
STARTER	C-2
STEERING	H-1
SWING ARM	D-8,9
TACHOMETER GEAR	C-7
TAILLIGHT	G-3
TECHNICAL BULLETINS	K-ROW
TOP END GASKET KIT	H-1
TRANSMISSION	C-5,6
URNSIGNAL	G-4
WATER PUMP	A-8

SERVICE DATA

CONTENTS

RZ350N/NC 1985 SERVICE DATA

Model - Cyl. ID Number	RZ350N/48H	RZ350NC-1EL
Initial Engine Number / Frame Number	See Page 2	
Fuel Type / Total Fuel Tank Capacity / Reserve Cap	Unleaded Only / 20.0 Ltr (5.3 gal) / 4.0 Ltr (1 gal)	
Engine Type	2-Stroke, Rued Valve, YPVS	
Bore / Stroke / Number Cylinders / Displacement	64.0mm / 54.0mm / 2 / 347cc	
Compression Ratio/Compression Pressure Min~Max	6.0-1 / NA	
Piston Skirt Clearance New / Max	0.060 ~ 0.065mm / 1.0mm	
Ring End Gap Top / 2nd / 3rd	0.30 ~ 0.45mm / 0.35 ~ 0.60mm / φ	
Valve Clearance (Cold) Intake / Exhaust	φ	
Oiling System	Autolube	
Capacity Dry	1.6 Ltr (1.7 qt)	
Oil & Filter Change / Oil Change Only	φ / φ	
Oil Filter Part Number	φ	
Lubricant Temp Above 5°C (40°F)	Yamalube 2" or Equivalent	
Temp Below 15°C (60°F)	Yamalube 2" or Equivalent	
Cooling System / Capacity / Cap Opening Pressure	Liquid / 1.5 Ltr (1.6 qt) / 0.78~1.05 kg/cm² (10.7~15 psi)	
Coolant Type / Mixing Ratio	Ethylene Glycol-Water / 1:1	
Airpump - Min Stroke / Color Code	0.10 ~ 0.15mm / Yellow	
Minimum Output @ 200 Cycles	0.12 ~ 0.19cc	
Maximum Output @ 200 Cycles	2.55 ~ 2.95cc	
Carburetor - Manufacturer / Type / ID Number	Mikuni / VM2655 / 48H-00 1EL-00	
Main Jet / Pilot Jet / Pilot Screw (Turns Out)	230 / 20 / 1 1/2	
Needle Jet / Jet Needle-Lip Position	0-8 / 8CK1 Fixed	
Slide Cutaway	2.0	
Fuel Level / Fuel Level	21.0 ± 0.5mm / 2.0 ± 1.0mm	
Idle rpm	1200 rpm	
Max COe / Max HCe / Set CO	φ	
Exhaust		
Front: Oil Type / Level / Qty	10 wt. Fork Oil* / 123mm / 263cc	
Gas Pressure Min ~ Max / Standard	0 ~ 1.2 kg/cm² (0 ~ 17 psi) / 0.4 kg/cm² (5.7 psi)	
Spring Length Standard	506.2mm	
Rear: Gas Pressure Min ~ Max / Standard	φ	
Minimum Brake Lining Thickness Front / Rear	0.8mm / 0.8mm	
Tire Size / Nominal Pressure Front	90 / 90H18 / 1.75 kg/cm² (24.9 psi)	
Rear	110 / 90H18 / 2.0 kg/cm² (28.4 psi)	
Transmission - Oil Type / Oil Change / Qty Dry	SAE 10W30 SE or SF 1.5 Ltr (1.6 qt) / 1.7 Ltr (1.8 qt)	
Secondary Drive Type / Teeth / Chain	Chain / 40-17 / 520VSR106L	
Middle Gear Case Capacity	φ	
Final Gear Case Capacity	φ	
Gear Case Lubricant	φ	

CHARGE SYSTEM	AO Generator
Battery Model / Specific Gravity / Charge Rate	12N65-38 (12V/6.5A) / 1.200 / 0.55A
Maximum Output	14A @ 8000 rpm
Field Coil Color Code / φ	φ
Stator Coil Color Code / φ	Whi ~ Whi / 0.50 ± 2%
Charge Coil Color Code / φ	φ
IGNITION SYSTEM	Capacitor Discharge Ignition
Ignition Timing	17° @ 1200 rpm Full Adv: 27° @ 3500 rpm
Spark Plug Type	NGK BRP18 (BRP18-High Speed)
Spark Plug Gap / Torque / Cap φ	0.7 ~ 0.8mm / 2.0 m·kg (14 ft·lb) / 10N
Ignition Coil Test Gap / Primary φ / Secondary φ	5mm / 0.330 ± 0% / 3.840 ± 20%
Pulse Coil or Pickup Coil Color Code / φ	Whi ~ Bn ~ Whi-Red / 1170 ± 20%
Source Coil Color Code / φ	Bn ~ Orn / 1330 ± 20% Bn ~ Red-Whi 4.10 ± 20%
LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	12V/60-55W / 12V/27-4W / 12V/27W
Lighting Coil Color Code / φ	φ
FORWARD WHEEL	
Front Axle Nut	M12: 7.4 m·kg (53 ft·lb)
Front Axle Holder Nut	φ
Rear Axle Nut	M12: 10.5 m·kg (76 ft·lb)
Rear Axle Pinch Bolt	φ
Clutch Nut	M20: 9.0 m·kg (65 ft·lb)
Drain Plug	M14: 2.0 m·kg (14 ft·lb)
Flywheel Nut	M12: 8.0 m·kg (58 ft·lb)
Cylinder Head Cover	φ
Cylinder Head	M8: 2.5 m·kg (18 ft·lb)
Engine Mounting Bolts	M10: 6.5 m·kg (47 ft·lb)
	M8: 2.5 m·kg (17 ft·lb)

Initial Engine Number / Frame Number	RZ350N 48H-010101 / JYA48H001 JFA010101
	RZ350NC-1EL-000101 / JYA1EL001 JFA000101

φ = Does Not Apply to this Model
 NA = Information Not Available
 * = Available from YPDI
 φ = For Diagnostic Use Only

SERVICE LITERATURE		
PUBLICATION	PART NUMBER	REMARKS
Owner's Manual	LT-11626-04-70	Same as RZ350L
Service Manual	LT-11616-44-70	
Assembly Manual	LT-11656-04-12	
Consumer Info.	LT-11656-04-76	

AIR FILTER	A-12
CABLE	B-11
CARBURETOR	B-1 -6
CLUTCH	C-3,4
COWLING	F-5,6
CRANKCASE	B-11
CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-8,9
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	B-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
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MOTORCYCLE CME 7/26/86 RA M88-010A

1980-1985 4-STROKE MODELS PILOT SCREW KITS AND BLIND PLUGS

Effective 7/26/86, this technical bulletin replaces M85-010. Please remove and destroy M85-010.

Part numbers for pilot screw kits and blind plugs are listed here for the 1980 through 1985 model years. These parts may be ordered from Yamaha Parts Distributors Inc. Dealer cost is shown.

MODEL	PART NUMBERS	DESCRIPTION	DEALER COST
XVZ12DN, R1600LIC, N.NC; VMX12N, NC, X, 700XN, XNC; XVZ12L, DL, DKC2, KC2;	12R-14106-00-00 3F9-14118-00-00	Pilot Screw Kit Blind Plug	\$2.60 .80
R1130N, NGLIC, 77760N	12R-14106-00-00 22F-14191-00-00	Pilot Screw Kit Blind Plug	\$2.60 .70
XV1000N, NC, XV700N, NC; XV1000LIC, XV700LIC, XV920K, MK	10L-14923-01-00 10L-14118-11-00	Pilot Screw Kit Blind Plug	\$2.30 .45
XJ, 50RH, LRJ, RK; XJ680, LRJ, K; XJ700N, NC	5H2-W1494-00-00 4L6-14116-10-00	Pilot Screw Kit Blind Plug	\$2.60 .60
RZ380N, NGL	48H-14104A, 0-00 3P9-14118-00-00	Pilot Screw Kit Blind Plug	\$2.40 .80

MOTORCYCLE DATE 8/1/86 RA M88-013

ALL MODELS TRANSMISSION SHIMMING PROCEDURES

Proper transmission shimming during reassembly is essential for proper operation and long transmission life, particularly on the large-displacement performance models. This bulletin provides information for proper transmission shimming. (This information was originally provided as part of the Powerplants 2 service school.) A listing of available shims is also included for easy reference.

AFFECTED MODELS

All Models

TRANSMISSION SHIMMING

Transmission shimming is a commonly used term which refers to the spacing of the transmission gears and shafts to allow smooth, precise shifting and proper gear engagement. In the past, transmission shimming was a common practice which was performed during any major engine repair. Today's improved machining techniques have greatly reduced the need for this. (However, you should be familiar with the steps which must be performed to do this operation correctly.) If transmission parts must be replaced, transmission shimming should be checked. This is assuming, of course, that all external shifting components have been inspected first. Refer to the appropriate service manual for this information.

The drive axle and individual gears must have minimum side-to-side play to insure proper engagement. In many cases, shims are installed at the factory. (These can be identified by the codes UR, or UR, (use as required or use as necessary). A list at the end of this bulletin gives the available shim sizes and their part numbers.

MEASURING INDIVIDUAL GEAR SIDE PLAY

A spinning gear is usually held in place either by, 1) a oilclip and shim on both sides, or 2) a oilclip and shim on one side with a shouldered section of the axle on the other side. Any spinning gear should have between 0.08mm (0.003") to 0.13mm (0.005") side play for maximum efficiency. If there is no side play, the gear will bind

up. If there is too much side play, the gear will move over when the sliding gear tries to engage it.

This can cause the engaging dogs to become rounded. If a shim is needed, measure the axle diameter, select the proper shim from the following list (arranged by shim sizes), and install so the spinning gear is moved toward the sliding gear that engages it (to maintain complete engagement).



WARNING

It is very important that all clearances be within specification and that all gears engage properly. Serious damage and/or injury could be done as a result of improper transmission adjustment.

MAIN AXLE SPACING

Since tightening the clutch retaining nut pulls the main axle completely to one side, adjustment of this axle is normally not necessary. (Axle cannot move from side to side.) That is, however, as long as factory installed shims are kept in place on the right end of the axle. Refer to the parts illustrations to verify size and location.

MEASURING DRIVE AXLE SIDE PLAY

On horizontally-split engines, measuring drive axle side play is a relative, easy operation since both transmission shafts can be placed in the lower engine case and the transmission operated. On vertically-split engines, however, a slightly more complicated procedure is required.

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CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-5,6
FENDER	D-5
FOOTREST	F-1~3
FRAME	D-1~4
FRY. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	B-7
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GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	E-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	E-2
PISTON	A-
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	E-10
REAR MASTER CYL.	F-4
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REAR WHEEL	E-9
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SHIFT FORK	C-8
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1. Measure the distance between axle bearings in the case. Measure the depth of each case from the top of the case down to the transmission bearing inner race. Adding the depth of both case halves (subtracting thickness of flat edge laid across case to assist in measurement) will give total distance between bearings.

2. Measure transmission shaft length. Measure transmission axle length from one bearing contact surface to the other bearing contact surface (across gears and oilrings, if any on the outer ends). Include standard shims if are usually included in the engine and listed in the parts book.

3. Combine measurements to determine side play. Subtract transmission axle length from total case depth. The remainder will be the amount of the side play.

EXAMPLE:

Total case depth = 166.2mm (6.541")
Axle length = 166.0mm (6.535")
Side-to-side play = 20mm (.011")

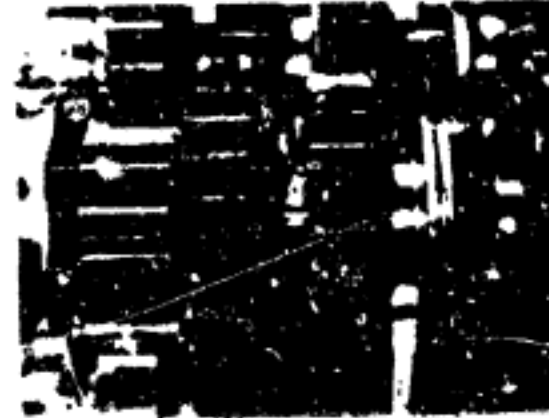
RESULTS:

20mm (.011") is excessive
20mm (.003") recommended side play
.12mm (.008") must be taken up

As a general rule, half the excessive side play should be taken up at each end of the axle. Select the proper shims from the parts list, combining some if necessary. The model in question is not listed, then measure the diameter of the axle and match it with a shim of similar inner diameter and appropriate thickness.

FINAL TRANSMISSION SPACING CHECK

Whenever possible, install assembled gears and shift drum assembly into a case and rotate through all gears. Check that you have 80-75% engagement of the dogs into the slots or into the corresponding dogs.



The amount of engagement can be adjusted, either by shimming the individual gear more toward the sliding gear, or shimming the drive axle. As the axle moves over, it carries the oilrings spinning gear (or gears) toward the sliding gear(s).

TROUBLESHOOTING TRANSMISSION PROBLEMS

Less than 80% engagement of the gear dogs and slots can eventually cause the gear to separate under load, which will in turn bend the shift fork that moves the sliding gear. This will lead to frequent gear disengagement. The normal correction procedure is to replace the shift fork, sliding gear, and corresponding spinning gear. Check the guide bar for bends (straighten or replace) and shift drum fork groove for scoring or chips (replace if any noticeable damage). Be sure to replace all oilrings with new ones, and install them with the rounded edge towards the gear. Next, carefully reassemble the transmission. If all damaged parts are not replaced and transmission spacing corrected, the problem will occur again.

IMPORTANT NOTICE: Disengagement can also occur as the axle moves because of insufficient support at one end. If a transmission bearing oilring is left off, if the left-hand drive axle bearing comes loose in the case, or if a bearing retaining plate becomes bent, then additional parts must be checked and possibly replaced.

MOTORCYCLE			
PARTS INFORMATION			
ID (mm)	OD (mm)	THICKNESS (mm)	PART NUMBER
16.0	28.0	1.5	90201-14220-03
16.0	28.0	1.0	90001-16167-00
16.0	28.0	0.8	164-17417-00-33
16.0	28.0	1.0	164-17417-00-10
16.0	28.0	1.0	90201-18700-00
16.0	28.0	1.0	164-17427-00-04
16.0	28.0	0.6	164-17427-00-06
16.0	28.0	0.8	164-17427-00-08
16.0	28.0	1.0	164-17427-00-10
16.0	28.0	1.2	164-17427-00-12
16.0	28.0	1.0	90201-18701-00
16.0	28.0	0.5	214-17428-00-03
16.0	28.0	0.3	214-17428-00-06
16.0	28.0	0.7	214-17428-00-07
16.0	28.0	0.9	214-17428-00-09
16.0	28.0	0.6	166-17427-00-06
16.0	28.0	0.7	166-17427-00-07
16.0	28.0	0.8	166-17427-00-08
16.0	28.0	1.0	90201-17266-01
16.0	28.0	0.6	90201-17327-00
16.0	28.0	0.1	328-17427-00-01
16.0	28.0	0.8	328-17427-00-08
16.0	28.0	0.6	328-17427-00-06
16.0	28.0	0.7	328-17427-00-07
16.0	28.0	0.8	328-17427-00-08
16.0	28.0	1.0	90201-20266-00
16.0	28.0	1.8	90201-20278-00
16.0	28.0	1.0	90201-20276-00
16.0	28.0	0.6	137-17427-01-06
16.0	28.0	0.9	137-17427-00-09
16.0	28.0	1.0	90201-22793-10
16.0	28.0	1.0	90201-22793-00
16.0	28.0	1.8	90201-23297-00
16.0	28.0	1.6	137-17427-01-00
16.0	28.0	1.0	90201-24342-00
16.0	28.0	1.0	90201-28490-00
16.0	28.0	0.3	166-17428-01-03
16.0	28.0	0.8	166-17428-01-08
16.0	28.0	0.1	166-17417-00-01
16.0	28.0	0.2	166-17417-00-02
16.0	28.0	0.3	166-17517-00-03
16.0	28.0	1.0	90201-26340-00
16.0	28.0	0.2	170-16184-02-00
16.0	28.0	1.0	90201-23290-00
16.0	28.0	1.2	90201-28740-00
16.0	28.0	6.0	170-16184-02-00
16.0	28.0	1.0	266-17236-00-10
16.0	28.0	1.2	266-17236-00-12
16.0	28.0	1.0	90201-27349-00
16.0	28.0	1.0	90201-28665-00
16.0	28.0	0.3	166-11566-00-03

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COVERLING	F-8,9
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CRANKCASE COVER	B-12
CRANKSHAFT	A-7
CYLINDER	A-8,9
ELECTRICAL 1	G-8,9
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
FAIRING	F-8,9
FENDER	D-8
FOOTREST	F-1~2
FRAME	D-1~4
FRT. BRAKE CALIPER	E-8
FRONT FORK	D-11,12
FRONT MASTER CYL.	E-12
FRONT WHEEL	E-7
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PISTON	A-7
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PARTS INFORMATION

ID (mm)	OD (mm)	THICKNESS (mm)	PART NUMBER
30.0	44.0	0.4	186-11864-00-04
30.0	44.0	0.6	186-11864-00-06
30.0	44.0	0.6	186-11864-00-06
30.0	44.0	0.7	186-11864-00-07
30.2	46.0	1.0	90201-30398-00
30.2	40.0	2.0	90201-30602-00
30.2	43.0	2.0	90201-30666-00
30.4	38.8	1.0	90201-30711-00
30.2	45.0	2.0	90201-30666-00

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CRANKCASE COVER	F-12
CRANKSHAFT	A-7
CYLINDER	A-5,6
ELECTRICAL 1	G-5,6
ELECTRICAL 2	G-7,8
EXHAUST	B-7~10
PAIRING	F-5,6
FENDER	D-8
FOOTREST	F-1~3
FRAME	D-1~4
FRT. BRAKE CALIPER	E-6
FRONT FORK	D-11,12
FRONT MASTER CYL.	B-12
FRONT WHEEL	B-7
FUEL TANK	B-3~5
GASKET KIT (TOP END)	H-1
GENERATOR	C-1
HANDLEBAR	B-11
HANDLE SWITCH	G-9
HEADLIGHT	G-2
LEVER	G-9
METER	G-1
OIL PUMP	A-11
OIL TANK	B-2
PISTON	A-7
RADIATOR-HOSE	A-9,10
REAR BRAKE CALIPER	B-10
REAR MASTER CYL.	F-4
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SEAT	B-6
SERVICE DATA	J-1
SHIFT CAM	C-8
SHIFT FORK	C-8
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